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(54) PROCESS FOR PRODUCING IMINE COMPOUNDS FOR COMBATING INVERTEBRATE PESTS

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(57) ABSTRACT

The present invention relates to a process for producing aromatic carbonyl compounds of formula I and aromatic imine compounds of formula III

$$(R^5)_q \xrightarrow{B^2} X \xrightarrow{O} N \xrightarrow{A^4 (R^4)_p} \xrightarrow{A^2 \xrightarrow{C} H}$$

comprising the step of reacting a (hetero)aromatic halogen or sulfonate compound II

$$(R^5)_q \xrightarrow{B^3} X \xrightarrow{N} N \xrightarrow{A^4 \cdot (R^4)_p} X \xrightarrow{A^3 \cdot A^3} X \xrightarrow{A^4 \cdot (R^4)_p} X \xrightarrow{A^4 \cdot (R$$

wherein the variables are as defined in the claims and description.

with a mixture of carbon monoxide and hydrogen in the presence of a transition metal complex catalyst. The invention also relates to specific compounds III, to compositions comprising them and to their use for combating invertebrate pests.

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PROCESS FOR PRODUCING IMINE COMPOUNDS FOR COMBATING INVERTEBRATE PESTS

This application is a National Stage application of International Application No. PCT/EP2011/060388, filed Jun. 22, 2011, which claims the benefit of U.S. Provisional Application No. 61/357,623, filed Jun. 23, 2010, the entire contents of which are hereby incorporated herein by reference. This application also claims priority under 35 U.S.C. §119 to European Patent Application No. 10167098.2, filed Jun. 23, 2010, and European Patent Application No. 10167255.8, filed Jun. 24, 2010, the entire contents of which is hereby incorporated herein by reference.

The present invention relates to a process for producing aromatic carbonyl compounds of formula I as defined below and aromatic imine compounds of formula III as defined below comprising the step of reacting a (hetero)aromatic halogen or sulfonate compound with a mixture of carbon monoxide and hydrogen in the presence of a transition metal complex catalyst.

Imine-substituted isoxazolines of the formula III defined below are useful for combating or controlling invertebrate pests, in particular arthropod pests and nematodes. Their preparation is however rather difficult and involves steps which are not feasible on an industrial scale.

For instance, WO 2010/072781 describes in example 1 the conversion of an aromatic bromide to the corresponding aldehyde with triethyl silane in the presence of a palladium catalyst. Triethyl silane is however not suitable for the use on an industrial scale. Moreover, the amount of palladium catalyst required in this conversion is rather high.

It was therefore an object of the present invention to provide a process for producing the aromatic carbonyl compound of formula I and eventually the imine product of formula III as defined below which can be applied on an industrial scale. Moreover, the process should require a smaller amount of catalyst.

The object is achieved by the finding that the (hetero) $_{40}$ aromatic halogenide or sulfonate of formula II as defined below can be converted into the corresponding aldehyde by reaction with a mixture of CO and $\rm H_2$ in the presence of a transition metal catalyst.

The invention thus relates to a process for producing a $_{45}$ carbonyl compound of formula I

wherein

A¹, A², A³ and A⁴ are N or CH, with the proviso that at most three of A¹, A², A³ and A⁴ are N;

 B^1 , B^2 and B^3 are N or CH, with the proviso that at most two of B^1 , B^2 and B^3 are N;

X is selected from the group consisting of C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy-C₁-C₄-alkyl, C₁-C₄-ha-

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loalkoxy- C_1 - C_4 -alkyl, C_2 - C_4 -alkenyl, C_2 - C_4 -haloalkenyl, C_2 - C_4 -alkynyl, C_2 - C_4 -haloalkynyl, C_3 - C_6 -cycloalkyl and C_3 - C_6 -halocycloalkyl;

each R⁴ is independently selected from the group consisting of fluorine; chlorine; cyano; azido; nitro; —SCN; SF₅; C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₆-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; $-Si(R^{14})_2R^{13}$; $-OR^7$; $-SR^7$; $-S(O)_mR^7$; $-S(O)_nN$ $(R^8)R^9$; $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$; $C(=O)R^6$ $-C(=O)OR^7$; $--C(=NR^8)H;$ $-C(=NR^8)R^6$; $-C(=O)N(R^8)R^9$; $C(=S)N(R^8)R^9$; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

or two radicals R⁴ bound on adjacent carbon atoms may be together a group selected from —CH₂CH₂CH₂CH₂--CH=CH-CH=CH-, —N=CH-CH=CH —CH=N—CH=CH—, --N=-CH--N=-CH--OCH,CH,CH,-, -OCH=CHCH2 -CH2OCH2CH2--OCH2CH2O--OCH₂OCH₂-, -CH₂CH₂CH₂-, -CH=CHCH₂ —CH₂CH₂O—, —CH=CHO—, —CH₂OCH₂ $-CH_2C(=O)O-, -C(=O)OCH_2-,$ $--O(CH_2)O$ -SCH₂CH₂CH₂-, -SCH=CHCH, -CH₂SCH₂CH₂-, -SCH₂CH₂S-, -SCH₂SCH₂ -CH₂CH₂S-, —CH=CHS—, -CH₂SCH₂ $--CH_2C(=S)S --C(=S)SCH_2--,$ $--S(CH_2)S$ $-CH_2CH_2NR^8$. $-CH_2CH=N-$ -CH=CHNR⁸—, —OCH—N— and —SCH—N—, thus forming, together with the carbon atoms to which they are bound, a 5- or 6-membered ring, where the hydrogen atoms of the above groups may be replaced by one or more substituents selected from fluorine, chlorine, methyl, halomethyl, hydroxyl, methoxy and halomethoxy or one or more CH2 groups of the above groups may be replaced by a C=O group;

each R⁵ is independently selected from the group consisting of fluorine, chlorine, cvano, azido, nitro, —SCN, SF₅, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶. C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶ C₂-C₆-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶, $-\text{Si}(R^{14})_2 R^{13}, -\text{OR}^7, -\text{SR}^7, -\text{S}(O)_m R^7, -\text{S}(O)_n N (R^8) R^9, -\text{N}(R^8) R^9, N(R^8) C (=O) R^6. -C (=O) R^6$ $-N(R^8)R^9$, $N(R^8)C(=O)R^6$, $-C(=O)R^6$ $-C(=O)OR^7$, $-C(=S)R^6$, $-C(=S)OR^7$, $-C(=NR^8)$ R^6 , -C(=O) $N(R^8)R^9$, -C(=S) $N(R^8)R^9$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

each R⁶ is independently selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C₃-C₈-cycloalkyl,

C₃-C₈-halocycloalkyl, $-Si(R^{14})_2R^{13}$ $-OR^7$. $-OSO_2R^7$, $--S(O)_m R^7$, $--S(O)_n N(R^8) R^9$, $--SR^7$, $-N(R^8)R^9$ $-N(R^8)R^9$, $-C(=O)N(R^8)R^9$, $-C(=S)N(R^8)R^9$, $-C(=O)OR^7$, $-C(=O)R^{19}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 5 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰; and, in case R⁶ is bound to a cycloalkyl group or to a heterocyclic ring formed by R¹ and R2 together with the atoms to which they are bound, R6 may additionally be selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, $C_2\text{-}C_6\text{-}alkenyl, C_2\text{-}C_6\text{-}haloalkenyl, C_2\text{-}C_6\text{-}alkynyl, C_2\text{-}C_6\text{-} \ \ 15$ haloalkynyl and benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and in groups $-C(=O)R^6$, -C(=S) R^6 , $-C(=NR^8)R^6$ and $-N(R^8)C(=O)R^6$, R^6 may additionally be selected from hydrogen, halogen, C1-C6-alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, C_2 - C_6 -alk- 20 enyl, C₂-C₆-haloalkenyl, C₂-C₆-alkynyl, C₂-C₆-haloalkynyl and benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R10;

or two geminally bound radicals R^6 together form a group selected from $= CR^{11}R^{12}$, $= S(O)_mR^7$, $= S(O)_mN(R^8)R^9$, 25 $= NR^8$, $= NOR^7$ and $= NNR^8$;

or two radicals R⁶, together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members;

each R^7 is independently selected from the group consisting of hydrogen, cyano, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylsulfinyl, C_1 - C_6 -haloalkylsulfinyl, C_1 - C_6 -alkylsulfonyl, C_1 - C_6 -haloalkylsulfonyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl, C_3 - C_8 -halocycloalkyl, C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkoyl, C_3 - C_8 -halocycloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C_3 - C_8 - C_8 -balocycloalkyl, C_2 - C_6 -haloalkynyl, C_3 - C_8

with the proviso that R⁷ is not C₁-C₆-alkoxy or C₁-C₆-ha- 50 loalkoxy if it is bound to an oxygen atom;

each R⁸ is independently selected from the group consisting of hydrogen, cyano, C_1 - C_6 -alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals \tilde{R}^{19} , C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 - 55 alkylthio, C_1 - C_6 -haloalkylthio, where the alkyl moiety in the four last-mentioned radicals may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl where 60 the cycloalkyl moiety may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁵ C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R19. C₂-C₆-alkynyl which may be partially or fully halogenated 65 and/or may be substituted by one or more radicals R¹⁹, $-S(O)_m R^{20}$, $-S(O)_n N(R^{21}) R^{22}$, phenyl which may be

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substituted by 1, 2, 3, 4 or 5 radicals R^{10} , benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

each R⁹ is independently selected from the group consisting of hydrogen, cyano, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆alkylthio, C₁-C₆-haloalkylthio, where the alkyl moiety in the four last-mentioned radicals may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl where the cycloalkyl moiety may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹. C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹. C₂-C₆-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, $-S(O)_m R^{20}$, $-S(O)_n N(R^{21}) R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

or R^8 and R^9 together form a group $= CR^{11}R^{12}$;

or R⁸ and R⁹, together with the nitrogen atom to which they are bound, may form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰:

each R^{10} is independently selected from the group consisting of fluorine, chlorine, cyano, azido, nitro, —SCN, SF₅, C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals $R^{19},\,C_2\text{-}C_{10}\text{-alkenyl}$ which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, $-\text{Si}(R^{14})_2 R^{13}$, $-\text{OR}^{20}$, $-\text{SR}^{20}$, $-\text{S}(O)_m R^{20}$, $-\text{S}(O)_m R^{20}$, $-\text{S}(O)_m R^{20}$, -C(=O) OR²⁰, $-\text{C}(=NR^{21})R^{22}$, $-\text{C}(=O)N(R^{21})R^{22}$, $-\text{C}(=O)N(R^{21})R^{22}$, -C(=S) $N(R^{21})R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C₁-C₆-haloalkoxy; and a 3-, 4-, 5-, 6- or 7-membered saturated or unsaturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radicals independently selected from fluorine, chlorine, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy; or two radicals R^{10} bound on adjacent atoms together form a

or two radicals R¹⁰ bound on adjacent atoms together form a group selected from —CH₂CH₂CH₂CH₂——CH=CH—CH—CH—, —N=CH—CH=CH——, —N=CH—N=CH———OCH₂CH₂CH₂—, —OCH=CHCH₂——OCH₂CH₂O—

 $-CH_2CH_2O-$, -CH=CHO-, $-CH_2OCH_2-$, $-CH_2C(=O)O-, -C(=O)OCH_2-, -O(CH_2)O-,$ —SCH₂CH₂CH₂—, -SCH=CHCH₂-, -CH₂SCH₂CH₂-, -SCH₂CH₂S-, -SCH₂SCH₂-, 5 $-CH_2CH_2S-$, -CH=CHS-, —CH₂SCH₂—, $-CH_2CH_2NR^{21}$, $-CH_2CH$, -CHNR²¹—, —OCH—N— and —SCH—N—, thus forming, together with the atoms to which they are bound, a 5- or 6-membered ring, where the hydrogen atoms of the above groups may be replaced by one or more substituents selected from fluorine, chlorine, methyl, halomethyl, hydroxyl, methoxy and halomethoxy or one or more CH₂ groups of the above groups may be replaced by a C=O

 $R^{1\bar{1}}$, $R^{\bar{1}2}$ are, independently of each other and independently of each occurrence, selected from the group consisting of hydrogen, halogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₂-C₆- 20 alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, C_1 - C_6 -haloalkoxy- C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 - C_8 —C(=S)N(R²¹)R²², phenyl which may be substituted by 1, 2, 3, 4, or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radi-

R13, R14 are, independently of each other and independently of each occurrence, selected from the group consisting of C_1 - C_4 -alkyl, C_3 - C_6 -cycloalkyl, C_1 - C_4 -alkoxy- C_1 - C_4 -35 alkyl, phenyl and benzyl;

R¹⁵, R¹⁶ are, independently of each other and independently of each occurrence, selected from the group consisting of C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, C_3 - C_8 -cy- 40 cloalkyl, C₃-C₈-halocycloalkyl, C₁-C₆-alkoxy-C₁-C₆alkyl, C1-C6-haloalkoxy-C1-C6-alkyl, phenyl which may be substituted by 1, 2, 3, 4, or 5 radicals R^{10} ; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or 45 heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radicals R¹⁰;

each R¹⁷ is independently selected from the group consisting haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, C_3 - C_8 cycloalkyl, C_3 - C_8 -halocycloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 alkyl, C₁-C₆-haloalkoxy-C₁-C₆-alkyl, phenyl and benzyl; each R¹⁹ is independently selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C₃-C₈-cycloalkyl, 55 C_3 -C₈-halocycloalkyl, —Si(R¹⁴)₂R¹³, —OR²⁰, $-C(=O)OR^{20}$, $-C(=O)R^{20}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected 60 from fluorine, chlorine, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 haloalkyl, C1-C6-alkoxy and C1-C6-haloalkoxy, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals independently selected

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from fluorine, chlorine, cyano, nitro, C1-C6-alkyl, C1-C6-

haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy; and, in case R^{19} is bound to a cycloalkyl group, R^{19} may additionally be selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 alkyl, C2-C6-alkenyl, C2-C6-haloalkenyl, C2-C6-alkynyl and C_2 - C_6 -haloalkynyl; and in groups -C(=O)R¹⁹, R¹⁹ may additionally be selected from hydrogen, halogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy-C₁-C₆-alkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C₂-C₆alkynyl, and C₂-C₆-haloalkynyl;

or two geminally bound radicals R¹⁹ together form a group selected from =CR¹¹R¹², =S(O)_mR²⁰, =S(O)_mN(R²¹) R^{22} , $=NR^{21}$, $=NOR^{20}$ and $=NNR^{21}$;

15 or two radicals R¹⁹, together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members:

each \mathbb{R}^{20} is independently selected from the group consisting of hydrogen, cyano, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, C_1 - C_6 -haloalkylthio, C_1 - C_6 -alkylsulfinyl, C_1 - C_6 -haloalkylsulfinyl, $C_1\hbox{-} C_6\hbox{-alkylsulfonyl},\ C_1\hbox{-} C_6\hbox{-haloalkylsulfonyl},\ C_3\hbox{-} C_8\hbox{-cy-}$ cloalkyl, C₃-C₈-cycloalkyl-C₁-C₄-alkyl, C₃-C₈-halocycloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alky- $-Si(R^{14})_2R^{13}$, C₂-C₆-haloalkynyl, C_1 - C_6 alkylaminosulfonyl, amino, C₁-C₆-alkylamino, di-(C₁-C₆alkyl)-amino, C_1 - C_6 -alkylcarbonyl, haloalkylcarbonyl, aminocarbonyl, alkylaminocarbonyl, di-(C₁-C₆-alkyl)-aminocarbonyl, C_1 - C_6 -alkoxycarbonyl, C_1 - C_6 -haloalkoxycarbonyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from fluorine, chlorine, cyano, nitro, C1-C6-alkyl, C1-C6-haloalkyl, C1-C6-alkoxy and C₁-C₆-haloalkoxy, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals independently selected from fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy;

with the proviso that R²⁰ is not C₁-C₆-alkoxy or C₁-C₆-haloalkoxy if it is bound to an oxygen atom;

of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 - 50 R^{21} and R^{22} are independently of each other and independently dently of each occurrence selected from the group consisting of hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, C_1 - C_6 -haloalkylthio, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C₃-C₈-cycloalkyl-C₁-C₄-alkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from fluorine, chlorine, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 haloalkoxy, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C₁-C₆-haloalkoxy, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or

more radicals independently selected from fluorine, chlorine, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -haloalkoxy and C_1 - C_6 -haloalkoxy;

or R^{21} and R^{22} , together with the nitrogen atom to which they are bound, may form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more radicals selected from fluorine, chlorine, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy;

each m is independently 1 or 2; each n is independently 0, 1 or 2; p is 0, 1, 2, 3 or 4; and q is 0, 1 2, 3, 4 or 5; comprising following step: reacting a compound of formula II

$$(R^{5})_{q} \xrightarrow{B^{3}} X \xrightarrow{(II)} X \xrightarrow$$

wherein $A^1,A^2,A^3,A^4,B^1,B^2,B^3,\,X,\,R^4,\,R^5,\,p$ and q are as defined above and

Z is selected from halogen and $-OSO_2-R^{z1}$, where R^{z1} is C_1-C_4 -alkyl, C_1-C_4 -haloalkyl or phenyl which may be substituted by 1, 2 or 3 radicals selected from C_1-C_4 -alkyl, C_1-C_4 -haloalkyl C_1-C_4 -alkoxy or C_1-C_4 -haloalkoxy; with carbon monoxide and hydrogen in the presence of a transition metal complex.

This process is called process A.

The invention also relates to a process for producing imine compounds of the formula III

$$(R^{5})_{q} \xrightarrow{B^{3}} X \xrightarrow{O} N \xrightarrow{A^{4} (R^{4})_{p}} 50$$

$$A^{1} \xrightarrow{A^{2} \times A^{3}} R^{1} \xrightarrow{N_{Q} \times P^{2}} 55$$

wherein

Y is O, N— \mathbb{R}^3 , S(O), or a chemical bond;

R¹ is selected from the group consisting of hydrogen; cyano; 60 C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₁-C₁₀-alkoxy; C₁-C₁₀-haloalkoxy; C₁-C₁₀-alkylthio; C₁-C₁₀-haloalkylthio; C₁-C₁₀-haloalkylthio; C₁-C₁₀-haloalkylsulfinyl; C₁-C₁₀-haloalkylsulfinyl; C₁-C₁₀-baloalkylsulfonyl; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more

radicals R^6 ; C_2 - C_{10} -alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^6 ; $-C(=O)R^6$; $-C(=O)CR^7$; $-C(=O)N(R^8)R^9$; $-C(=S)R^6$; $-C(=S)OR^7$; $-C(=S)N(R^8)R^9$; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and a C-bound 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

R² is selected from the group consisting of hydrogen; cyano; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C2-C10-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$; $-Si(R^{14})_2R^{13}$; $-OR^7$; $--SR^7; --S(O)_mR^7; --S(O)_nN(R^8)R^9;$ $-C(=O)R^6$: $-C(=O)OR^{\frac{1}{7}}; \quad -C(=O)N(R^8)R^9; \quad -C(=S)R^6; \\ -C(=S)OR^7, \quad -C(=S)N(R^8)R^9; \quad -C(=NR^8)R^6; \text{ phenomenons of the property of the p$ nyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

with the proviso that R^2 is not — OR^7 if Y is O;

or R¹ and R², together with the atoms to which they are bound, form a partially unsaturated or aromatic 5- or 6-membered heterocyclic ring which, apart from the nitrogen atom of the imine group and the group Y if this is different from a chemical bond, optionally contains 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may carry 1, 2 or 3 substituents R⁶;

R³ is selected from the group consisting of hydrogen; cyano; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C2-C10-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; $-N(R^8)R^9$; $-Si(R^{14})_2R^{13}$; $-OR^7$; $-SR^7$; $-S(O)_mR^7$; $-S(O)_{n}N(R^{8})R^{9};$ $-C(==O)R^6$ -C(=O)OR⁷: $-C(\stackrel{\sim}{=}0)N(R^8)R^9;$ $-C(=S)R^6;$ $-C(=S)OR^7$; $-C(=S)N(R^8)R^9$; $-C(=NR^8)R^6$; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and a 3-, 4-, 5-, 6or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

or R^2 and R^3 together form a group $= CR^{11}R^{12}$; $= S(O)_mR^7$; $= S(O)_mN(R^8)R^9$; $= NOR^7$;

or R^2 and R^3 together form a C_2 - C_7 alkylene chain, thus forming, together with the nitrogen atom to which they are bound, a 3-, 4-, 5-, 6-, 7- or 8-membered ring, where the alkylene chain may be interrupted by 1 or 2 O, S and/or NR^{18} and/or 1 or 2 of the CH_2 groups of the alkylene chain

may be replaced by a group C—O, C—S and/or C—NR¹⁸; and/or the alkylene chain may be substituted by one or more radicals selected from the group consisting of halogen, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkylthio, C_1 - C_6 -haloalkylthio, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

each R^{18} is independently defined like R^3 ; and $A^1, A^2, A^3, A^4, B^1, B^2, B^3, X, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{19}, R^{20}, R^{21}, R^{22}, m, n, p and q are as defined in claim 1; comprising following step: reacting a compound of formula II$

$$(\mathbb{R}^5)_q \xrightarrow{\mathbb{B}^3} \overset{X}{\longrightarrow} \overset{O}{\longrightarrow} \overset{N}{\longrightarrow} \overset{A^4}{\longrightarrow} \overset{(\mathbb{R}^4)_p}{\longrightarrow} \overset{(II)}{\longrightarrow} \overset{A^4}{\longrightarrow} \overset{(\mathbb{R}^4)_p}{\longrightarrow} \overset{(II)}{\longrightarrow} \overset{A^4}{\longrightarrow} \overset{(\mathbb{R}^4)_p}{\longrightarrow} \overset{(II)}{\longrightarrow} \overset{(I$$

wherein A^1 , A^2 , A^3 , A^4 , B^1 , B^2 , B^3 , X, R^4 , R^5 , p and q are as defined above and

Z is selected from halogen and —OSO₂—R^{z1}, where R^{z1} is 35 C₁-C₄-alkyl, C₁-C₄-haloalkyl or phenyl which may be substituted by 1, 2 or 3 radicals selected from C₁-C₄-alkyl, C₁-C₄-haloalkyl C₁-C₄-alkoxy or C₁-C₄-haloalkoxy; with carbon monoxide and hydrogen in the presence of a

with carbon monoxide and hydrogen in the presence of a transition metal complex catalyst.

This process is called process B.

The organic moieties mentioned in the above definitions of the variables are—like the term halogen—collective terms for individual listings of the individual group members. The prefix C_n - C_m indicates in each case the possible number of 45 carbon atoms in the group.

The term halogen denotes in each case fluorine, bromine, chlorine or iodine, in particular fluorine, chlorine or bromine.

The term "C₁-C₁₀-alkyl" as used herein and in the alkyl moieties of alkoxy, alkylthio, alkylsulfinyl, alkylsulfonyl, 50 alkylcarbonyl, alkoxycarbonyl and the like refers to saturated straight-chain or branched hydrocarbon radicals having 1 to 2 (" C_1 - C_2 -alkyl"), 1 to 4 (" C_1 - C_4 -alkyl"), 1 to 6 (" C_1 - C_6 -alkyl"), 1 to 8 (" C_1 - C_8 -alkyl") or 1 to 10 (" C_1 - C_{10} -alkyl") carbon atoms. C_1 - C_2 -Alkyl is methyl or ethyl. C_1 - C_4 -Alkyl is 55 additionally propyl, isopropyl, butyl, 1-methylpropyl (secbutyl), 2-methylpropyl (isobutyl) or 1,1-dimethylethyl (tertbutyl). C₁-C₆-Alkyl is additionally also, for example, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 2,2-dimethylpropyl, 1-ethylpropyl, 1,1-dimethylpropyl, 1,2-dimethylpro- 60 pyl, hexyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 4-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 1,3dimethylbutyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3dimethylbutyl, 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl, or 65 1-ethyl-2-methylpropyl. C₁-C₈-Alkyl is additionally also, for example, heptyl, octyl, 2-ethylhexyl and positional isomers

thereof. C₁-C₁₀-Alkyl is additionally also, for example, nonyl, decyl and positional isomers thereof.

The term "C1-C10-haloalkyl" as used herein, which is also expressed as "C1-C10-alkyl which is partially or fully halogenated", refers to straight-chain or branched alkyl groups having 1 to 2 ("C₁-C₂-haloalkyl"), 1 to 4 ("C₁-C₄-haloalkyl"), 1 to 6 ("C₁-C₆-haloalkyl"), 1 to 8 ("C₁-C₈-haloalkyl") or 1 to 10 (" C_1 - C_{10} -haloalkyl") carbon atoms (as mentioned above), where some or all of the hydrogen atoms in these groups are replaced by halogen atoms as mentioned above: in particular C₁-C₂-haloalkyl, such as chloromethyl, bromomethyl, dichloromethyl, trichloromethyl, fluoromethyl, difluoromethyl, trifluoromethyl, chlorofluoromethyl, dichlorofluoromethyl, chlorodifluoromethyl, 1-chloroethyl, 1-bromoethyl, 1-fluoroethyl, 2-fluoroethyl, 2,2-difluoroethyl, 2,2,2-trifluoroethyl, 2-chloro-2-fluoroethyl, 2-chloro-2, 2-difluoroethyl, 2,2-dichloro-2-fluoroethyl, 2,2,2-trichloroethyl, pentafluoroethyl or 1,1,1-trifluoroprop-2-yl.

"Halomethyl" is methyl in which 1, 2 or 3 of the hydrogen atoms are replaced by halogen atoms. Examples are bromomethyl, chloromethyl, fluoromethyl, dichloromethyl, trichloromethyl, difluoromethyl, trifluoromethyl, chlorofluoromethyl, dichlorofluoromethyl, chlorodifluoromethyl and the like.

The term "C₂-C₁₀-alkenyl" as used herein and in the alkenyl moiety of alkenyloxy and the like refers to monounsaturated straight-chain or branched hydrocarbon radicals having 2 to 4 ("C₂-C₄-alkenyl"), 2 to 6 ("C₂-C₆-alkenyl"), 2 to 8 ("C $_2$ -C $_8$ -alkenyl"), 3 to 8 ("C $_3$ -C $_8$ -alkenyl"), 2 to 10 ("C $_2$ - $\rm C_{10}\mbox{-}alkenyl")$ or 3 to 10 ("C $_{\rm 3}\mbox{-}\rm C_{10}\mbox{-}alkenyl")$ carbon atoms and a double bond in any position, for example C₂-C₄-alkenyl, such as ethenyl, 1-propenyl, 2-propenyl, 1-methylethenyl, 1-butenyl, 2-butenyl, 3-butenyl, 1-methyl-1-propenyl, 2-methyl-1-propenyl, 1-methyl-2-propenyl or 2-methyl-2-propenyl; C₂-C₆-alkenyl, such as ethenyl, 1-propenyl, 2-propenyl, 1-methylethenyl, 1-butenyl, 2-butenyl, 3-butenyl, 1-methyl-1-propenyl, 2-methyl-1-propenyl, 1-methyl-2-propenyl, 2-methyl-2-propenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 40 4-pentenyl, 1-methyl-1-butenyl, 2-methyl-1-butenyl, 3-methyl-1-butenyl, 1-methyl-2-butenyl, 2-methyl-2-butenyl, 3-methyl-2-butenyl, 1-methyl-3-butenyl, 2-methyl-3-butenyl, 3-methyl-3-butenyl, 1,1-dimethyl-2-propenyl, 1,2-dimethyl-1-propenyl, 1,2-dimethyl-2-propenyl, 1-ethyl-1-propenyl, 1-ethyl-2-propenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl, 5-hexenyl, 1-methyl-1-pentenyl, 2-methyl-1-pentenyl, 3-methyl-1-pentenyl, 4-methyl-1-pentenyl, 1-methyl-2-pentenyl, 2-methyl-2-pentenyl, 3-methyl-2-pentenyl, 4-methyl-2-pentenyl, 1-methyl-3-pentenyl, 2-methyl-3-pentenyl, 3-methyl-3-pentenyl, 4-methyl-3-pentenyl, 1-methyl-4-pentenyl, 2-methyl-4-pentenyl, 3-methyl-4-pentenyl, 4-methyl-4-pentenyl, 1,1-dimethyl-2-butenyl, 1,1-dimethyl-3-butenyl, 1,2-dimethyl-1-butenyl, 1,2-dimethyl-2-butenyl, 1,2-dimethyl-3-butenyl, 1,3-dimethyl-1-butenyl, 1,3-dimethyl-2-butenyl, 1,3-dimethyl-3-butenyl, 2,2-dimethyl-3butenyl, 2,3-dimethyl-1-butenyl, 2,3-dimethyl-2-butenyl, 2,3-dimethyl-3-butenyl, 3,3-dimethyl-1-butenyl, 3,3-dimethyl-2-butenyl, 1-ethyl-1-butenyl, 1-ethyl-2-butenyl, 1-ethyl-3-butenyl, 2-ethyl-1-butenyl, 2-ethyl-2-butenyl, 2-ethyl-3-butenyl, 1,1,2-trimethyl-2-propenyl, 1-ethyl-1methyl-2-propenyl, 1-ethyl-2-methyl-1-propenyl, 1-ethyl-2methyl-2-propenyl and the like, or C₂-C₁₀-alkenyl, such as the radicals mentioned for C2-C6-alkenyl and additionally 1-heptenyl, 2-heptenyl, 3-heptenyl, 1-octenyl, 2-octenyl, 3-octenyl, 4-octenyl, 1-nonenyl, 2-nonenyl, 3-nonenyl, 4-nonenyl, 1-decenyl, 2-decenyl, 3-decenyl, 4-decenyl, 5-decenyl and the positional isomers thereof.

The term " C_2 - C_{10} -haloalkenyl" as used herein, which is also expressed as " C_1 - C_{10} -alkenyl which is partially or fully halogenated", and the haloalkenyl moieties in haloalkenyloxy, haloalkenylcarbonyl and the like refers to unsaturated straight-chain or branched hydrocarbon radicals having 2 to 4 (" C_2 - C_4 -haloalkenyl"), 2 to 6 (" C_2 - C_6 -haloalkenyl"), 2 to 8 (" C_2 - C_6 -haloalkenyl") or 2 to 10 (" C_2 - C_{10} -haloalkenyl") carbon atoms and a double bond in any position (as mentioned above), where some or all of the hydrogen atoms in these groups are replaced by halogen atoms as mentioned above, in particular fluorine, chlorine and bromine, for example chlorovinyl, chloroallyl and the like.

The term "C2-C10-alkynyl" as used herein and the alkynyl moieties in alkynyloxy, alkynylcarbonyl and the like refers to straight-chain or branched hydrocarbon groups having 2 to 4 (" C_2 - C_4 -alkynyl"), 2 to 6 (" C_2 - C_6 -alkynyl"), 2 to 8 (" C_2 - C_8 alkynyl"), 3 to 8 (" C_3 - C_8 -alkynyl"), 2 to 10 (" C_2 - C_{10} -alkynyl") or 3 to 10 ("C₃-C₈-alkynyl") carbon atoms and one or two triple bonds in any position, for example C₂-C₄-alkynyl, 20 such as ethynyl, 1-propynyl, 2-propynyl, 1-butynyl, 2-butynyl, 3-butynyl, 1-methyl-2-propynyl and the like, C_2 - C_6 alkynyl, such as ethynyl, 1-propynyl, 2-propynyl, 1-butynyl, 2-butynyl, 3-butynyl, 1-methyl-2-propynyl, 1-pentynyl, 2-pentynyl, 3-pentynyl, 4-pentynyl, 1-methyl-2-butynyl, 25 1-methyl-3-butynyl, 2-methyl-3-butynyl, 3-methyl-1-butynyl, 1,1-dimethyl-2-propynyl, 1-ethyl-2-propynyl, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl, 1-methyl-2-pentynyl, 1-methyl-3-pentynyl, 1-methyl-4-pentynyl, 2-methyl-3-pentynyl, 2-methyl-4-pentynyl, 3-methyl-1-pentynyl, 3-methyl-4-pentynyl, 4-methyl-1-pentynyl, 4-methyl-2-pentynyl, 1,1-dimethyl-2-butynyl, 1,1-dimethyl-3-butynyl, 1,2-dimethyl-3-butynyl, 2,2-dimethyl-3-butynyl, 3,3dimethyl-1-butynyl, 1-ethyl-2-butynyl, 1-ethyl-3-butynyl, 2-ethyl-3-butynyl, 1-ethyl-1-methyl-2-propynyl and the like; 35

The term " C_2 - C_{10} -haloalkynyl" as used herein, which is also expressed as " C_1 - C_{10} -alkynyl which is partially or fully halogenated", and the haloalkynyl moieties in haloalkynyloxy, haloalkynylcarbonyl and the like refers to unsaturated straight-chain or branched hydrocarbon radicals having 2 to 4 40 (" C_2 - C_4 -haloalkynyl"), 3 to 4 (" C_3 - C_4 -haloalkynyl"), 2 to 6 (" C_2 - C_6 -haloalkynyl"), 3 to 6 (" C_3 - C_6 -haloalkynyl"), 2 to 8 (" C_2 - C_8 -haloalkynyl"), 3 to 8 (" C_3 - C_8 -haloalkynyl"), 2 to 10 (" C_2 - C_{10} -haloalkynyl") or 3 to 10 (" C_3 - C_{10} -haloalkynyl") carbon atoms and one or two triple bonds in any position (as 45 mentioned above), where some or all of the hydrogen atoms in these groups are replaced by halogen atoms as mentioned above, in particular fluorine, chlorine and bromine;

The term " C_3 - C_8 -cycloalkyl" as used herein refers to mono- or bi- or polycyclic saturated hydrocarbon radicals 50 having 3 to 8, in particular 3 to 6 carbon atoms (" C_3 - C_6 -cycloalkyl"). Examples of monocyclic radicals having 3 to 6 carbon atoms comprise cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl. Examples of monocyclic radicals having 3 to 8 carbon atoms comprise cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and cyclooctyl. Examples of bicyclic radicals having 7 or 8 carbon atoms comprise bicyclo [2.2.1]heptyl, bicyclo[3.1.1]heptyl, bicyclo[2.2.2]octyl and bicyclo[3.2.1]octyl.

The term "C₃-C₈-halocycloalkyl" as used herein, which is 60 also expressed as "C₃-C₈-cycloalkyl which is partially or fully halogenated", and the halocycloalkyl moieties in halocycloalkoxy, halocycloalkylcarbonyl and the like refers to mono- or bi- or polycyclic saturated hydrocarbon groups having 3 to 8 ("C₃-C₈-halocycloalkyl") or preferably 3 to 6 65 ("C₃-C₆-halocycloalkyl") carbon ring members (as mentioned above) in which some or all of the hydrogen atoms are

replaced by halogen atoms as mentioned above, in particular fluorine, chlorine and bromine.

The term " C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl" refers to a C_3 - C_8 -cycloalkyl group as defined above which is bound to the remainder of the molecule via a C_1 - C_4 -alkyl group, as defined above. Examples are cyclopropylmethyl, cyclopropylethyl, cyclopropylpropyl, cyclobutylmethyl, cyclobutylethyl, cyclobutylpropyl, cyclopentylmethyl, cyclopentylethyl, cyclopentylpropyl, cyclohexylmethyl, cyclohexylethyl, cyclohexylpropyl, and the like.

The term "C₁-C₂-alkoxy" is a C₁-C₂-alkyl group, as defined above, attached via an oxygen atom. The term "C1-C₄-alkoxy" is a C₁-C₄-alkyl group, as defined above, attached via an oxygen atom. The term "C₁-C₆-alkoxy" is a C₁-C₆alkyl group, as defined above, attached via an oxygen atom. The term " C_1 - C_{10} -alkoxy" is a C_1 - C_{10} -alkyl group, as defined above, attached via an oxygen atom. C1-C2-Alkoxy is methoxy or ethoxy. C₁-C₄-Alkoxy is additionally, for example, n-propoxy, 1-methylethoxy (isopropoxy), butoxy, 1-methylpropoxy (sec-butoxy), 2-methylpropoxy (isobutoxy) or 1,1dimethylethoxy (tertbutoxy). C₁-C₆-Alkoxy is additionally, for example, pentoxy, 1-methylbutoxy, 2-methylbutoxy, 3-methylbutoxy, 1,1-dimethylpropoxy, 1,2-dimethylpropoxy, 2,2-dimethylpropoxy, 1-ethylpropoxy, hexoxy, 1-methylpentoxy, 2-methylpentoxy, 3-methylpentoxy, 4-methylpentoxy, 1,1-dimethylbutoxy, 1,2-dimethylbutoxy, 1,3dimethylbutoxy, 2,2-dimethylbutoxy, 2,3-dimethylbutoxy, 3,3-dimethylbutoxy, 1-ethylbutoxy, 2-ethylbutoxy, 1,1,2-trimethylpropoxy, 1,2,2-trimethylpropoxy, 1-ethyl-1-methylpropoxy or 1-ethyl-2-methylpropoxy. C₁-C₈-Alkoxy is additionally, for example, heptyloxy, octyloxy, 2-ethylhexyloxy and positional isomers thereof. C1-C10-Alkoxy is additionally, for example, nonyloxy, decyloxy and positional isomers

The term " C_1 - C_2 -haloalkoxy" is a C_1 - C_2 -haloalkyl group, as defined above, attached via an oxygen atom. The term "C₁-C₄-haloalkoxy" is a C₁-C₄-haloalkyl group, as defined above, attached via an oxygen atom. The term "C1-C6-haloalkoxy" is a C₁-C₆-haloalkyl group, as defined above, attached via an oxygen atom. The term "C₁-C₁₀-haloalkoxy" is a C₁-C₁₀-haloalkyl group, as defined above, attached via an oxygen atom. C₁-C₂-Haloalkoxy is, for example, OCH₂F, OCHF₂, OCF₃, OCH₂Cl, OCHCl₂, OCCl₃, chlorofluoromethoxy, dichlorofluoromethoxy, chlorodifluoromethoxy, 2-fluoroethoxy, 2-chloroethoxy, 2-bromoethoxy, 2-iodoethoxy, 2,2-difluoroethoxy, 2,2,2-trifluoroethoxy, 2-chloro-2fluoroethoxy, 2-chloro-2,2-difluoroethoxy, 2,2-dichloro-2fluoroethoxy, 2,2,2-trichloroethoxy or OC₂F₅. C₁-C₄-Haloalkoxy is additionally, for example, 2-fluoropropoxy, 3-fluoropropoxy, 2,2-difluoropropoxy, 2,3-difluoropropoxy, 2-chloropropoxy, 3-chloropropoxy, 2,3-dichloropropoxy, 2-bromopropoxy, 3-bromopropoxy, 3,3,3-trifluoropropoxy, OCH_2 — C_2F_5 , OCF_2 — C_2F_5 , 1-(CH_2Cl)-2-chloroethoxy, 3,3,3-trichloropropoxy, 1-(CH₂F)-2-fluoroethoxy, 1-(CH₂Br)-2-bromoethoxy, 4-fluorobutoxy, 4-chlorobutoxy, 4-bromobutoxy or nonafluorobutoxy. C₁-C₆-Haloalkoxy is additionally, for example, 5-fluoropentoxy, 5-chloropentoxy, 5-brompentoxy, 5-iodopentoxy, undecafluoropentoxy, 6-fluorohexoxy, 6-chlorohexoxy, 6-bromohexoxy, 6-iodohexoxy or dodecafluorohexoxy.

The term " C_1 - C_2 -alkylthio" is a C_1 - C_2 -alkyl group, as defined above, attached via a sulfur atom. The term " C_1 - C_4 -alkylthio" is a C_1 - C_4 -alkyl group, as defined above, attached via a sulfur atom. The term " C_1 - C_6 -alkyl group, as defined above, attached via a sulfur atom. The term " C_1 - C_{10} -alkyl group, as defined above, attached via a sulfur atom. The term " C_1 - C_{10} -alkylthio" is a C_1 - C_{10} -alkyl group, as defined above, attached via a sulfur atom. C_1 - C_2 -Alkylthio is meth-

ylthio or ethylthio. C1-C4-Alkylthio is additionally, for example, n-propylthio, 1-methylethylthio (isopropylthio), butylthio, 1-methylpropylthio (sec-butylthio), 2-methylpropylthio (isobutylthio) or 1,1-dimethylethylthio (tert-butylthio). C₁-C₆-Alkylthio is additionally, for example, pen- 5 tylthio, 1-methylbutylthio, 2-methylbutylthio, 3-methylbutylthio, 1,1-dimethylpropylthio, 1,2-dimethylpropylthio, 2,2-dimethylpropylthio, 1-ethylpropylthio, hexylthio, 1-methylpentylthio, 2-methylpentylthio, 3-methylpentylthio, 4-methylpentylthio, 1,1-dimethylbutylthio, 1,2- 10 dimethylbutylthio, 1,3-dimethylbutylthio, 2,2dimethylbutylthio, 2,3-dimethylbutylthio, 3,3dimethylbutylthio, 1-ethylbutylthio, 2-ethylbutylthio, 1,1,2trimethylpropylthio, 1,2,2-trimethylpropylthio, 1-ethyl-1methylpropylthio or 1-ethyl-2-methylpropylthio. C₁-C₈- 15 Alkylthio is additionally, for example, heptylthio, octylthio, 2-ethylhexylthio and positional isomers thereof. C₁-C₁₀-Alkylthio is additionally, for example, nonylthio, decylthio and positional isomers thereof.

The term "C₁-C₂-haloalkylthio" is a C₁-C₂-haloalkyl 20 group, as defined above, attached via a sulfur atom. The term "C₁-C₄-haloalkylthio" is a C₁-C₄-haloalkyl group, as defined above, attached via a sulfur atom. The term "C₁-C₆-haloalkylthio" is a C_1 - C_6 -haloalkyl group, as defined above, attached via a sulfur atom. The term "C1-C10-haloalkylthio" is a 25 C_1 - C_{10} -haloalkyl group, as defined above, attached via a sulfur atom. C₁-C₂-Haloalkylthio is, for example, SCH₂F, SCHF₂, SCF₃, SCH₂Cl, SCHC₂, SCCl₃, chlorofluoromethylthio, dichlorofluoromethylthio, chlorodifluoromethylthio, 2-fluoroethylthio, 2-chloroethylthio, 2-bromoethylthio, 2-io- 30 doethylthio, 2,2-difluoroethylthio, 2,2,2-trifluoroethylthio, 2-chloro-2-fluoroethylthio, 2-chloro-2,2-difluoroethylthio, 2,2-dichloro-2-fluoroethylthio, 2,2,2-trichloroethylthio or SC₂F₅. C₁-C₄-Haloalkylthio is additionally, for example, 2-fluoropropylthio, 3-fluoropropylthio, 2,2-difluoropropy- 35 lthio, 2,3-difluoropropylthio, 2-chloropropylthio, 3-chloropropylthio, 2,3-dichloropropylthio, 2-bromopropylthio, 3-bromopropylthio, 3,3,3-trifluoropropylthio, 3,3,3-trichloropropylthio, SCH₂—C₂F₅, SCF₂—C₂F₅, 1-(CH₂F)-2-fluoroethylthio, 1-(CH₂Cl)-2-chloroethylthio, 1-(CH₂Br)-2-bro- 40 4-fluorobutylthio, 4-chlorobutylthio, moethylthio, 4-bromobutylthio or nonafluorobutylthio. C₁-C₆-Haloalky-Ithio is additionally, for example, 5-fluoropentylthio, 5-chloropentylthio, 5-brompentylthio, 5-iodopentylthio, undecafluoropentylthio, 6-fluorohexylthio, 6-chlorohexylthio, 45 6-bromohexylthio, 6-iodohexylthio or dodecafluorohexylthio.

The term " C_1 - C_2 -alkylsulfinyl" is a C_1 - C_2 -alkyl group, as defined above, attached via a sulfinyl [S(O)] group. The term "C₁-C₄-alkylsulfinyl" is a C₁-C₄-alkyl group, as defined 50 above, attached via a sulfinyl [S(O)] group. The term "C1-C6alkylsulfinyl" is a C_1 - C_6 -alkyl group, as defined above, attached via a sulfinyl [S(O)] group. The term "C₁-C₁₀-alkylsulfinyl" is a C₁-C₁₀-alkyl group, as defined above, attached via a sulfinyl [S(O)] group. C₁-C₂-Alkylsulfinyl is methyl- 55 sulfinyl or ethylsulfinyl. C₁-C₄-Alkylsulfinyl is additionally, for example, n-propylsulfinyl, 1-methylethylsulfinyl (isopropylsulfinyl), butylsulfinyl, 1-methylpropylsulfinyl (sec-butylsulfinyl), 2-methylpropylsulfinyl (isobutylsulfinyl) or 1,1-C₁-C₆- 60 dimethylethylsulfinyl (tert-butylsulfinyl). Alkylsulfinyl is additionally, for example, pentylsulfinyl, 1-methylbutylsulfinyl, 2-methylbutylsulfinyl, 3-methylbutylsulfinyl, 1,1-dimethylpropylsulfinyl, 1,2-dimethylpropylsulfinyl, 2,2-dimethylpropylsulfinyl, 1-ethylpropylsulfinyl, hexylsulfinyl, 1-methylpentylsulfinyl, 2-methylpentylsulfi- 65 nyl, 3-methylpentylsulfinyl, 4-methylpentylsulfinyl, 1,1dimethylbutylsulfinyl, 1,2-dimethylbutylsulfinyl, 1,3-dim14

ethylbutylsulfinyl, 2,2-dimethylbutylsulfinyl, 2,3-dimethylbutylsulfinyl, 3,3-dimethylbutylsulfinyl, 1-ethylbutylsulfinyl, 2-ethylbutylsulfinyl, 1,1,2-trimethylpropylsulfinyl, 1,2,2-trimethylpropylsulfinyl, 1-ethyl-1-methylpropylsulfinyl or 1-ethyl-2-methylpropylsulfinyl, $\rm C_1-\rm C_8$ -Alkylsulfinyl is additionally, for example, heptylsulfinyl, octylsulfinyl, 2-ethylhexylsulfinyl and positional isomers thereof. $\rm C_1-\rm C_{10}$ -Alkylsulfinyl is additionally, for example, nonylsulfinyl, decylsulfinyl and positional isomers thereof.

The term "C₁-C₂-haloalkylsulfinyl" is a C₁-C₂-haloalkyl group, as defined above, attached via a sulfinyl [S(O)] group. The term "C₁-C₄-haloalkylsulfinyl" is a C₁-C₄-haloalkyl group, as defined above, attached via a sulfinyl [S(O)] group. The term " C_1 - C_6 -haloalkylsulfinyl" is a C_1 - C_6 -haloalkyl group, as defined above, attached via a sulfinyl [S(O)] group. The term " C_1 - C_{10} -haloalkylsulfinyl" is a C_1 - C_{10} -haloalkyl group, as defined above, attached via a sulfinyl [S(O)] group. C₁-C₂-Haloalkylsulfinyl is, for example, S(O)CH₂F, S(O) CHF₂, S(O)CF₃, S(O)CH₂Cl, S(O)CHCl₂, S(O)CCl₃, chlorofluoromethylsulfinyl, dichlorofluoromethylsulfinyl, chlorodifluoromethylsulfinyl, 2-fluoroethylsulfinyl, 2-chloroethylsulfinyl, 2-iodoethylsulfinyl, 2,2-difluoroethylsulfinyl, 2,2,2-trifluoroethylsulfinyl, 2-chloro-2-fluoroethylsulfinyl, 2-chloro-2,2-difluoroethylsulfinyl, 2,2-dichloro-2-fluoroethylsulfinyl, trichloroethylsulfinyl or S(O)C₂F₅. C₁-C₄-Haloalkylsulfinyl is additionally, for example, 2-fluoropropylsulfinyl, 3-fluoropropylsulfinyl, 2,2-difluoropropylsulfinyl, 2,3-difluoropropylsulfinyl, 2-chloropropylsulfinyl, 3-chloropropylsulfinyl, 2,3-dichloropropylsulfinyl, 2-bromopropylsulfinyl, 3-bro-3,3,3-trifluoropropylsulfinyl, mopropylsulfinyl, 3.3.3trichloropropylsulfinyl, $S(O)CH_2$ — C_2F_5 , $S(O)CF_2$ — C_2F_5 , $1-(CH_2F)-2$ -fluoroethylsulfinyl, $1-(CH_2Cl)-2$ -chloroethylsulfinyl, 1-(CH₂Br)-2-bromoethylsulfinyl, 4-fluorobutylsulfinyl, 4-chlorobutylsulfinyl, 4-bromobutylsulfinyl or nonafluorobutylsulfinyl. C₁-C₆-Haloalkylsulfinyl is additionally, for example, 5-fluoropentylsulfinyl, 5-chloropentylsulfinyl, 5-brompentylsulfinyl, 5-iodopentylsulfinyl, undecafluoropentylsulfinyl, 6-fluorohexylsulfinyl, 6-chlorohexylsulfinyl, 6-bromohexylsulfinyl, 6-iodohexylsulfinyl or dodecafluorohexylsulfinyl.

The term " C_1 - C_2 -alkylsulfonyl" is a C_1 - C_2 -alkyl group, as defined above, attached via a sulfonyl [S(O)₂] group. The term "C1-C4-alkylsulfonyl" is a C1-C4-alkyl group, as defined above, attached via a sulfonyl [S(O)2] group. The term "C₁-C₆-alkylsulfonyl" is a C₁-C₆-alkyl group, as defined above, attached via a sulfonyl [S(O)2] group. The term "C₁-C₁₀-alkylsulfonyl" is a C₁-C₁₀-alkyl group, as defined above, attached via a sulfonyl [S(O)₂] group. C₁-C₂-Alkylsulfonyl is methylsulfonyl or ethylsulfonyl. C₁-C₄-Alkylsulfonyl is additionally, for example, n-propylsulfonyl, 1-methylethylsulfonyl (isopropylsulfonyl), butylsulfonyl, 1-methylpropylsulfonyl (sec-butylsulfonyl), 2-methylpropylsulfonyl (isobutylsulfonyl) or 1,1-dimethylethylsulfonyl (tert-butyl
sulfonyl). C_1 - C_6 -Alkylsulfonyl is additionally, for example, pentylsulfonyl, 1-methylbutylsulfonyl, 2-methylbutylsulfonyl, 3-methylbutylsulfonyl, 1,1-dimethylpropylsulfonyl, 1,2-dimethylpropylsulfonyl, 2,2-dimethylpropylsulfonyl, 1-ethylpropylsulfonyl, hexylsulfonyl, 1-methylpentylsulfonyl, 2-methylpentylsulfonyl, 3-methylpentylsulfonyl, 4-methylpentylsulfonyl, 1,1-dimethylbutylsulfonyl, 1,2-dimethylbutylsulfonyl, 1,3-dimethylbutylsulfonyl, 2,2-dimethylbutylsulfonyl, 2,3-dimethylbutylsulfonyl, 3,3-dimethylbutylsulfonyl, 1-ethylbutylsulfonyl, 2-ethylbutylsulfonyl, 1,1,2-trimethylpropylsulfonyl, 1,2,2-trimethylpropylsulfonyl, 1-ethyl-1-methylpropylsulfonyl or 1-ethyl-2-methylpropylsulfonyl. C₁-C₈-Alkylsulfonyl

additionally, for example, heptylsulfonyl, octylsulfonyl, 2-ethylhexylsulfonyl and positional isomers thereof. C_1 - C_{10} -Alkylsulfonyl is additionally, for example, nonylsulfonyl, decylsulfonyl and positional isomers thereof.

The term " C_1 - C_2 -haloalkylsulfonyl" is a C_1 - C_2 -haloalkyl 5 group, as defined above, attached via a sulfonyl [S(O)₂] group. The term "C1-C4-haloalkylsulfonyl" is a C1-C4-haloalkyl group, as defined above, attached via a sulfonyl $[S(O)_2]$ group. The term " C_1 - C_6 -haloalkylsulfonyl" is a C₁-C₆-haloalkyl group, as defined above, attached via a sulfonyl $[S(O)_2]$ group. The term " C_1 - C_{10} -haloalkylsulfonyl" is a C₁-C₁₀-haloalkyl group, as defined above, attached via a sulfonyl [S(O)₂] group. C₁-C₂-Haloalkylsulfonyl is, for example, S(O)₂CH₂F, S(O)₂CHF₂, S(O)₂CF₃, S(O)₂CH₂Cl, S(O)₂CHCl₂, S(O)₂CCO₃, chlorofluoromethylsulfonyl, 15 dichlorofluoromethylsulfonyl, chlorodifluoromethylsulfonyl, 2-fluoroethylsulfonyl, 2-chloroethylsulfonyl, 2-bromoethylsulfonyl, 2-iodoethylsulfonyl, 2,2-difluoroethylsulfo-2,2,2-trifluoroethylsulfonyl, 2-chloro-2fluoroethylsulfonyl, 2-chloro-2,2-difluoroethylsulfonyl, 2,2- 20 dichloro-2-fluoroethylsulfonyl, 2,2,2-trichloroethylsulfonyl or S(O)₂C₂F₅. C₁-C₄-Haloalkylsulfonyl is additionally, for example, 2-fluoropropylsulfonyl, 3-fluoropropylsulfonyl, 2,2-difluoropropylsulfonyl, 2,3-difluoropropylsulfonyl, 2-chloropropylsulfonyl, 3-chloropropylsulfonyl, 2,3-dichlo-25 ropropylsulfonyl, 2-bromopropylsulfonyl, 3-bromopropylsulfonyl, 3,3,3-trifluoropropylsulfonyl, 3,3,3-trichloropro $pylsulfonyl, S(O)_2CH_2-C_2F_5, S(O)_2CF_2-C_2F_5, 1-(CH_2F)-C_2F_5, S(O)_2CF_2-C_2F_5, S(O)_2CF_2-C_2F_2-C$ 2-fluoroethylsulfonyl, 1-(CH₂Cl)-2-chloroethylsulfonyl, 1-(CH₂Br)-2-bromoethylsulfonyl, 4-fluorobutylsulfonyl, 30 4-chlorobutylsulfonyl, 4-bromobutylsulfonyl or nonafluorobutylsulfonyl. C₁-C₆-Haloalkylsulfonyl is additionally, for example, 5-fluoropentylsulfonyl, 5-chloropentylsulfonyl, 5-brompentylsulfonyl, 5-iodopentylsulfonyl, undecafluoropentylsulfonyl, 6-fluorohexylsulfonyl, 6-chlorohexylsulfo- 35 nyl, 6-bromohexylsulfonyl, 6-iodohexylsulfonyl or dodecafluorohexylsulfonyl.

The term "3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, 40 SO and SO₂, as ring members" as used herein refers to monocyclic radicals, the monocyclic radicals being saturated, partially unsaturated or aromatic. The heterocyclic radical may be attached to the remainder of the molecule via a carbon ring member or via a nitrogen ring member.

Examples of 3-, 4-, 5-, 6- or 7-membered saturated heterocyclyl include:

Oxiranyl, aziridinyl, oxetidinyl (radical of trimethylene oxide), thietidinyl (radical of trimethylene sulfide), azetidinyl, 2-tetrahydrofuranyl, 3-tetrahydrofuranyl, 1,3-dioxolane- 50 2-yl, 1,3-dioxolane-4-yl, 2-tetrahydrothienyl, 3-tetrahydrothienyl, 1,3-thiolane-2-yl, 1,3-dithiolane-4-yl, 1-thia-3oxolan-2-yl, 1-thia-3-oxolan-4-yl, 1-thia-3-oxolan-5-yl, 2-thiolyl-1,1-dioxide, 3-thiolyl-1,1-dioxide, 2-pyrrolidinyl, 3-pyrrolidinyl, 3-pyrazolidinyl, 4-pyrazolidinyl, 5-pyrazo-55 lidinyl, 2-imidazolidinyl, 4-imidazolidinyl, 2-oxazolidinyl, 4-oxazolidinyl, 5-oxazolidinyl, 3-isoxazolidinyl, 4-isoxazolidinyl, 5-isoxazolidinyl, 2-thiazolidinyl, 4-thiazolidinyl, 5-thiazolidinyl, 3-isothiazolidinyl, 4-isothiazolidinyl, 5-isothiazolidinyl, 1,2,4-oxadiazolidin-3-yl, 1,2,4-oxadiazo- 60 lidin-5-yl, 1,2,4-thiadiazolidin-3-yl, 1,2,4-thiadiazolidin-5yl, 1,2,4-triazolidin-3-yl, 1,3,4-oxadiazolidin-2-yl, 1,3,4thiadiazolidin-2-yl, 1,3,4-triazolidin-2-yl, 2-tetrahydropyranyl, 3-tetrahydropyranyl, 4-tetrahydropyranyl, 1,3-dioxan-2-yl, 1,3-dioxan-4-yl, 1,3-dioxan-5-yl, 1,4- 65 dioxan-2-yl, 2-thianyl, 3-thianyl, 4-thianyl, 1,3-dithian-2-yl, 1,3-dithian-4-yl, 1,3-dithian-5-yl, 1,4-dithian-2-yl, 1-oxa-3-

thian-2-yl, 1-oxa-3-thian-4-yl, 1-oxa-3-thian-5-yl, 1-oxa-3thian-6-yl, 1-oxa-4-thian-2-yl, 1-oxa-4-thian-3-yl, 2-piperidinyl. 3-piperidinyl, 4-piperidinyl, 3-hexahydropyridazinyl, 4-hexahydropyridazinyl, 2-hexahydropyrimidinyl, 4-hexahydropyrimidinyl, 5-hexahydropyrimidinyl, 2-piperazinyl, 1.3.5-hexahydrotriazin-2-yl and 1.2. 4-hexahydrotriazin-3-vl, 2-morpholinyl, 3-morpholinyl, 2-thiomorpholinyl, 3-thiomorpholinyl, 1-oxothiomorpholin-2-yl, 1-oxothiomorpholin-3-yl, 1,1-dioxothiomorpholin-2yl, 1,1-dioxothiomorpholin-3-yl, hexahydroazepin-1-, -2-, -3- or -4-yl, hexahydrooxepinyl, hexahydro-1,3-diazepinyl, hexahydro-1,4-diazepinyl, hexahydro-1,3-oxazepinyl, hexahydro-1,4-oxazepinyl, hexahydro-1,3-dioxepinyl, hexahydro-1,4-dioxepinyl and the like.

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Examples of 3-, 4-, 5-, 6- or 7-membered partially unsaturated heterocyclyl include: 2,3-dihydrofur-2-yl, 2,3-dihydrofur-3-yl, 2,4-dihydrofur-2-yl, 2,4-dihydrofur-3-yl, 2,3-dihydrothien-2-yl, 2,3-dihydrothien-3-yl, 2,4-dihydrothien-2yl, 2,4-dihydrothien-3-yl, 2-pyrrolin-2-yl, 2-pyrrolin-3-yl, 3-pyrrolin-2-yl, 3-pyrrolin-3-yl, 2-isoxazolin-3-yl, 3-isoxazolin-3-yl, 4-isoxazolin-3-yl, 2-isoxazolin-4-yl, 3-isoxazolin-4-yl, 4-isoxazolin-4-yl, 2-isoxazolin-5-yl, 3-isoxazolin-5-yl, 4-isoxazolin-5-yl, 2-isothiazolin-3-yl, 3-isothiazolin-3yl, 4-isothiazolin-3-yl, 2-isothiazolin-4-yl, 3-isothiazolin-4yl, 4-isothiazolin-4-yl, 2-isothiazolin-5-yl, 3-isothiazolin-5yl, 4-isothiazolin-5-yl, 2,3-dihydropyrazol-1-yl, dihydropyrazol-2-yl, 2,3-dihydropyrazol-3-yl, 2.3dihydropyrazol-4-yl, 2,3-dihydropyrazol-5-yl, 3,4dihydropyrazol-1-yl, 3,4-dihydropyrazol-3-yl, 3,4dihydropyrazol-4-yl, 3,4-dihydropyrazol-5-yl, 4,5dihydropyrazol-1-yl, 4,5-dihydropyrazol-3-yl, 4,5-4,5-dihydropyrazol-5-yl, dihydropyrazol-4-yl, 2,3dihydrooxazol-2-yl, 2,3-dihydrooxazol-3-yl, 2,3dihydrooxazol-4-yl, 2,3-dihydrooxazol-5-yl, dihydrooxazol-2-yl, 3,4-dihydrooxazol-3-yl, 3,4dihydrooxazol-4-yl, 3,4-dihydrooxazol-5-yl, 3,4dihydrooxazol-2-yl, 3,4-dihydrooxazol-3-yl, 3,4dihydrooxazol-4-yl, 2-, 3-, 4-, 5- or 6-ditetrahydropyridinyl, 3-di- or tetrahydropyridazinyl, 4-di- or tetrahydropyridazinyl, 2-di- or tetrahydropyrimidinyl, 4-dior tetrahydropyrimidinyl, 5-di- or tetrahydropyrimidinyl, dior tetrahydropyrazinyl, 1,3,5-di- or tetrahydrotriazin-2-yl, 1,2,4-di- or tetrahydrotriazin-3-yl, 2,3,4,5-tetrahydro[1H] 45 azepin-1-, -2-, -3-, -4-, -5-, -6- or -7-yl, 3,4,5,6-tetrahydro [2H]azepin-2-, -3-, -4-, -5-, -6- or -7-yl, 2,3,4,7-tetrahydro [1H]azepin-1-, -2-, -3-, -4-, -5-, -6- or -7-yl, 2,3,6,7tetrahydro[1H]azepin-1-, -2-, -3-, -4-, -5-, -6- or -7-yl, tetrahydrooxepinyl, such as 2,3,4,5-tetrahydro[1H]oxepin-2-, -3-, -4-, -5-, -6- or -7-yl, 2,3,4,7-tetrahydro[1H]oxepin-2-, -3-, -4-, -5-, -6- or -7-yl, 2,3,6,7-tetrahydro[1H]oxepin-2-, -3-, -4-, -5-, -6- or -7-yl, tetrahydro-1,3-diazepinyl, tetrahydro-1,4-diazepinyl, tetrahydro-1,3-oxazepinyl, tetrahydro-1, 4-oxazepinyl, tetrahydro-1,3-dioxepinyl and tetrahydro-1,4dioxepinyl.

3-, 4-, 5-, 6- or 7-membered aromatic heterocyclyl is 5- or 6-membered aromatic heterocyclyl (hetaryl). Examples are: 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyrrolyl, 3-pyrazolyl, 4-pyrazolyl, 5-pyrazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 2-imidazolyl, 4-imidazolyl, 1,3,4-triazol-2-yl, 2-pyridinyl, 3-pyridinyl, 4-pyridinyl, 3-pyridinyl, 4-pyrimidinyl, 5-pyrimidinyl and 2-pyrazinyl.

C₂-C₇-alkylene is divalent branched or preferably unbranched saturated aliphatic chain having 2 to 7 carbon atoms, for example CH₂CH₂, —CH(CH₃)—, CH₂CH₂CH₂, CH(CH₃)CH₂, CH₂CH(CH₃), CH₂CH₂CH₂CH₂,

In the definition of the ligands in the catalyst (see below), the following definitions apply for the generic terms, if not yet mentioned above:

The expression "alkyl" refers to straight-chain and branched alkyl groups. These are preferably straight-chain or branched C_1 - C_{20} -alkyl, more preferably C_1 - C_{12} -alkyl, particularly preferably C_1 - C_8 -alkyl and very particularly preferably C_1 - C_4 -alkyl groups. Examples of alkyl groups are, in particular, methyl, ethyl, propyl, isopropyl, n-butyl, 2-butyl, sec-butyl, tert-butyl, n-pentyl, 2-pentyl, 2-methylbutyl, 3-methylbutyl, 1,2-dimethylpropyl, 1,1-dimethylpropyl, 2,2-dimethylpropyl, 1-ethylpropyl, n-hexyl, 2-hexyl, 2-methylpentyl, 3-methylbutyl, 2,3-dimethylbutyl, 1,1-dimethylbutyl, 1,3-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 1,1-dimethylbutyl, 2,2-dimethylpropyl, 1-ethylbutyl, 2-ethylbutyl, 1-ethyl-2-methylpropyl, n-heptyl, 2-heptyl, 3-heptyl, 2-ethylpentyl, 1-propylbutyl, n-octyl, 2-ethylhexyl, 2-propylheptyl, nonyl, 20 decyl.

The expression "substituted alkyl" encompasses substituted alkyl groups which bear one or more, for example 1, 2, 3, 4 or 5 substituents, preferably 1, 2 or 3 substituents and particularly preferably 1 substituent, selected for example 25 from among cycloalkyl, aryl, hetaryl, halogen, NE^1E^2 , $NE^1E^2E^{3+}X^-$, COOH, carboxylate, —SO₃H and sulfonate (if not specified otherwise). E^1 , E^2 and E^3 are identical or different radicals selected from hydrogen, C_1 - C_6 -alkyl, C_3 - C_{10} -cycloalkyl and aryl; and X^- is an anion equivalent.

In the definition of the ligands, the expression "alkylene" refers to straight-chain or branched alkanediyl groups having for example from 1 to 8, preferably from 1 to 4 carbon atoms.

The expression "cycloalkyl" encompasses C_3 - C_{12} -cycloalkyl groups, such as cyclopropyl, cyclobutyl, cyclopen- 35 tyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclononyl, cyclopdecyl, cycloundecyl and cyclodocecyl, preferably C_5 - C_7 -cycloalkyl groups such as cyclopentyl, cyclohexyl or cycloheptyl. Substituted cycloalkyl bears one or more, for example 1, 2, 3, 4 or 5 substituents, preferably 1, 2 or 3 40 substituents and particularly preferably 1 substituent, selected from among alkyl, alkoxy and halogen (if not specified otherwise).

The expression "heterocycloalkyl" or "heterocyclyl" refers to saturated, cycloaliphatic groups which generally 45 have from 4 to 7, preferably 5 or 6, ring atoms and in which 1, 2. 3 or 4 of the ring carbons are replaced by heteroatoms selected from among the elements oxygen, nitrogen (nitrogen may be present, for example, as NR or NO, where R is H or a group different therefrom, e.g. alkyl, alkoxy, CN, a group 50 bound via CO etc.) and sulfur (sulfur may be present, for example, as S, SO or SO₂). Substituted heterocyclyl bears one or more substituents, for example 1, 2 or 3 substituents, preferably 1 or 2 substituents, particularly preferably 1 substituent, for example selected from among alkyl, aryl, COORf, 55 COO-M+ and NE1E2, preferably alkyl (if not specified otherwise). Examples of heterocycloaliphatic groups are tetrahydrofuranyl, tetrahydrothienyl, pyrrolidinyl, pyrazolidiimidazolidinyl, oxazolidinyl, thiazolidinyl, isoxazolidinyl, isothiazolidinyl, piperidinyl, morpholinyl, 60 thiomorpholinyl, piperazinyl, tetrahydropyranyl, dioxanyl.

The expression "aryl" encompasses carbocyclic aromatic ring systems and preferably refers to phenyl, naphthyl, fluorenyl, anthracenyl, phenanthrenyl or naphthacenyl, particularly preferably phenyl or naphthyl. Substituted aryl bears one or more substituents, for example 1, 2, 3, 4 or 5 substituents, preferably 1, 2 or 3 substituents and particularly prefer-

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ably 1 substituent, selected from among alkyl, alkoxy, carboxyl, carboxylate, trifluoromethyl, — SO_3H , sulfonate, NE^1E^2 , alkylene- NE^1E^2 , nitro, cyano and halogen (if not specified otherwise). Specific examples of substituted aryl are tolyl, xylyl and mesityl.

The expression "hetaryl" encompasses, for the purposes of the present invention, 5- to 14-membered, preferably 5- to 10-membered mono- or polycyclic heterocycloaromatic groups comprising 1, 2, 3 or 4 heteroatoms selected from O, S and N as ring members. Examples are furanyl, thienyl, pyrrolyl, pyrazolyl, imidazolyl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, triazolyl, oxadiazolyl, thiadiazolyl, pyridyl, pyrimidyl, pyrazinyl, pyridazinyl, triazinyl, indolyl, isoindolyl, benzofuranyl, benzothienyl, benzopyrazolyl, benzoimidazolyl, benzoxazolyl, benzothiazolyl, benzoisoxazolyl, benzoisothiazolyl, quinolinyl, isoquinolinyl, quinacridinyl, benzindolyl, acridinyl, xanthenyl, phenanthrolinyl and the like. Substituted hetaryl bears one or more, for example 1, 2 or 3 substituents selected for example from among alkyl, alkoxy, carboxyl, carboxylate, —SO₂H, sulfonate, NE¹E², alkylene-NE¹E², trifluoromethyl and halogen (if not specified otherwise).

The term "polycyclyl" relates to condenced carbocyclic saturated ring systems, the term "condensed" also comprising spiro-annelated systems. Examples are norbornane, [2,2,2]-bicyclooctane, tetraline, adamantyl and the like.

Carboxylate and sulfonate are preferably derivatives of a carboxylic acid function and a sulfonic acid function, respectively, in particular a metal carboxylate or sulfonate, a carboxylic ester or sulfonic ester function or a carbonamide or sulfonamide function. These include, for example, the esters of C_1 - C_4 -alkanols such as methanol, ethanol, n-propanol, isopropanol, n-butanol, sec-butanol and tert-butanol. They also include the primary amides and their N-alkyl and N,N-dialkyl derivatives.

What has been said above with regard to the expressions "alkyl", "cycloalkyl", "aryl", "heterocycloalkyl" and "hetaryl" applies correspondingly to the expressions "alkoxy", "cycloalkoxy", "aryloxy", "heterocycloalkoxy" and "hetaryloxy".

The expression "acyl" refers to alkanoyl or aroyl groups generally having from 2 to 11, preferably from 2 to 8, carbon atoms, for example the acetyl, propanoyl, butanoyl, pentanoyl, hexanoyl, heptanoyl, 2-ethylhexanoyl, 2-propylheptanoyl, benzoyl or naphthoyl group.

The groups NE¹E² and NE²2E²³ are preferably N,N-dimethylamino, N,N-diethylamino, N,N-dipropylamino, N,N-disopropylamino, N,N-di-n-butylamino, N,N-di-t-butylamino, N,N-dicyclohexylamino or N,N-diphenylamino.

Halogen is fluorine, chlorine, bromine or iodine, preferably fluorine, chlorine or bromine.

M⁺ is a cation equivalent, i.e. a monovalent cation or the proportion of a polyvalent cation corresponding to a simple positive charge. The cation M⁺ serves only as counterion to neutralize negatively charged substituent groups such as COO⁻ or sulfonate groups and can in principle be chosen freely. Preference is therefore given to using alkali metal ions, in particular Na⁺, K⁺, Li⁺ ions, or onium ions such as ammonium, monoalkylammonium, dialkylammonium, trialkylammonium, tetraalkylammonium, tetraalkylambonium, or tetraarylphosphonium ions.

Analogously, the anion equivalent X⁻ serves only as counterion to balance positively charged substituent groups, e.g. ammonium groups, and can be selected freely from among monovalent anions and the proportions of polyvalent anions corresponding to a single negative charge. Examples of suitable anions are halide ions X⁻, e.g. chloride and bromide.

Preferred anions are sulfate and sulfonate, e.g. SO_4^{2-} , tosylate, trifluoromethanesulfonate and methylsulfonate.

Fused ring systems can be aromatic, hydroaromatic and cyclic compounds linked by fusion. Fused ring systems consist of two, three or more rings. Depending on the way in 5 which the rings of fused ring systems are linked, a distinction is made between orthofusion, i.e. each ring shares an edge or two atoms with each adjacent ring, and perifusion in which one carbon atom belongs to more than two rings. Among fused ring systems, preference is given to ortho-fused ring 10 systems.

The remarks made below concerning preferred embodiments of the processes of the invention, the catalyst used therein, the reaction conditions and also of compounds of formulae I, II and III, especially with respect to their substituents Z, X, Y, A^1 , A^2 , A^3 , A^4 , B^1 , B^2 , B^3 , R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , m, n, p and q, are valid both on their own and, in particular, in every possible combination with each other. The remarks made below apply to both processes A and B.

As a matter of course, the q radicals R⁵ replace a hydrogen atom on a carbon ring atom. For instance, if B¹, B² or B³ is defined to be CH and if this position is to be substituted by a radical R⁵, then B¹, B² or B³ is of course C—R⁵. If there is more than one radical R⁵, these can be the same or different. 25

As a matter of course, the p radicals R⁴ replace a hydrogen atom on a carbon ring atom. For instance, if A¹, A², A³ or A⁴ is defined to be CH and if this position is to be substituted by a radical R⁴, then A¹, A², A³ or A⁴ is of course C—R⁴. If there is more than one radical R⁴, these can be the same or different. 30

Compounds I, II and III are principally known from WO 2010/072781.

In compounds II, Z is preferably selected from Br, I and $-OSO_2$ — R^{z1} , where R^{z1} is as defined above. Preferably, R^{z1} is selected from CH₃, CF₃ and 4-methylphenyl (p-tolyl).

Thus, Z is more preferably selected from Br, I and $-OSO_2$ — R^{z1} , where R^{z1} is selected from CH₃, CF₃ and 4-methylphenyl (p-tolyl). In particular, Z is Br.

In the processes of the invention, carbon monoxide and hydrogen are used in a molar ratio of preferably from 100:1 to 40 1:10, more preferably from 10:1 to 1:10, even more preferably from 5:1 to 1:5, in particular from 2:1 to 1:2 and specifically of about 1:1. Very specifically, synthesis gas is used.

Carbon monoxide and hydrogen may be introduced into the reaction separately or as a mixture. Preferably they are 45 of formula PR^aR^bR^c, at least one of R^a, R^b and R^c comprises introduced as a mixture, especially in the form of synthesis

The catalyst used in the processes of the invention is preferably a complex compound of a transition metal of group VIII of the periodic system of elements. Among these metals, 50 preference is given to Pd, Pt, Ni, Rh, Ir and Ru; Pd being particularly preferred.

The complex compound contains, apart the central transition metal, one or more ligands. Preferred ligands are monoor bidentate ligands.

More preferred complexes comprise at least one phosphorus-containing compound as ligand. The phosphorus-containing compounds are preferably selected from among PF₃, phosphols, phosphabenzenes, monodentate, bidentate and polydentate phosphine, phosphinite, phosphonite, phos- 60 phoramidite and phosphite ligands and mixtures thereof.

More preferred are P(III)-containing compounds. Even more preferred ligands are mono- or bidentate phosphoruscontaining ligands; preferably mono- or bidentate P(III)-containing ligands. In one embodiment, particularly preferred are 65 bidentate P-containing ligands, especially bidentate P(III)containing ligands. In an alternative embodiment, particu20

larly preferred are monodentate P-containing ligands, especially monodentate P(III)-containing ligands.

Suitable phosphorus-containing ligands are described, for example, in Beller, J. Molecular Catalysis, A, 104, 1995,

Monodentate phosphorus-containing ligands are preferably selected from phosphorus compounds of formula

 $PR^aR^bR^c$

where

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 R^a , R^b and R^c , independently of each other, are selected from C_3 - C_{12} -alkyl, C_3 - C_{12} -alkoxy, where the alkyl moieties in the 2 last-mentioned radicals may carry 1, 2 or 3 substituents R^d; C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, hetero-cyclyloxy, aryl, aryloxy, hetaryl and hetaryloxy, where the cycloalkyl, heterocyclyl, polycyclyl, aryl and hetaryl moieties in the 10 last-mentioned radicals may carry 1, 2, 3 or 4 substituents R^e:

R^a and R^b together with the phosphorus atom to which they are bound form a 5-, 6-, 7- or 8-membered heterocyclic ring which may be additionally fused to one, two or three C₃-C₁₀-cycloalkyl, C₃-C₁₀-heterocyclyl, aryl or hetaryl groups, where the heterocyclic ring and, if present, the fused-on groups may each independently carry one, two, three or four substituents Re;

each R^d is independently selected from C_3 - C_{10} -cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, aryl, aryloxy, hetaryl, hetaryloxy, C₁-C₆-alkoxy, OH, SH, COOH, carboxylate, SO₃H, sulfonate, NE¹E², NE¹E²E³+X⁻, halogen, nitro, acyl and cyano;

each Re is independently selected from C1-C6-alkyl, C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, aryl, aryloxy, hetaryl, hetaryloxy, C₁-C₆-alkoxy, OH, SH, COOH, carboxylate, SO₃H, sulfonate, NE1E2, NE1E2E3+X-, halogen, nitro, acyl and

 E^1 , E^2 and E^3 are identical or different radicals selected from hydrogen, C₁-C₆-alkyl, C₃-C₁₀-cycloalkyl and aryl; and

X⁻ is an anion equivalent.

In preferred monodentate phosphorus-containing ligands a cyclic group, i.e. is selected from C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, C₅-C₁₈polycyclyl, C5-C8-polycyclyloxy, aryl, aryloxy, hetaryl and hetaryloxy which may be substituted as defined above. Preferred radicals R^e are selected from C₁-C₆-alkyl and C₁-C₄-

 R^a , R^b and R^c , independently of each other, are preferably selected from C₃-C₁₂-alkyl, cyclohexyl, adamantyl, phenyl and phenoxy, where the cyclohexyl, adamantyl and phenyl moiety in the 4 last-mentioned radicals may carry 1, 2 or 3 substituents selected from C_1 - C_6 -alkyl and C_1 - C_4 -alkoxy. More preferably, at least one of R^a , R^b and R^c is selected from cyclohexyl, adamantyl, phenyl and phenoxy, which may carry 1, 2 or 3 substituents selected from C₁-C₆-alkyl and C₁-C₄-alkoxy.

Even more preferably, at least one of R^a , R^b and R^c is selected from cyclohexyl, adamantyl, phenyl and phenoxy, which may be substituted by 1, 2 or 3 radicals R^e selected from C_1 - C_6 -alkyl and C_1 - C_4 -alkoxy, and the remaining radicals R^a , R^b and R^c are selected from C_3 - C_{12} -alkyl, cyclohexyl, adamantyl, phenyl and phenoxy, where the cyclohexyl, adamantyl and phenyl moiety in the 4 last-mentioned radicals

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may be substituted by 1, 2 or 3 radicals ${\rm R}^e$ selected from ${\rm C_1\text{--}C_6\text{--}alkyl}$ and ${\rm C_1\text{--}C_4\text{--}alkoxy}.$

Specific monodentate phosphorus-containing ligands are selected from tricyclohexyl phosphine (\mathbf{R}^a , \mathbf{R}^b and \mathbf{R}^c are cyclohexyl), butyl-di-(1-adamantanyl)-phosphine (\mathbf{R}^a and \mathbf{R}^b are 1-adamantanyl, and \mathbf{R}^c is n-butyl), triphenylphosphine (\mathbf{R}^a , \mathbf{R}^b and \mathbf{R}^c are phenyl), triphenylphosphite (\mathbf{R}^a , \mathbf{R}^b and \mathbf{R}^c are phenoxy), tri-(2-tert-butyl-4-methoxyphenyl)-phosphite (\mathbf{R}^a , \mathbf{R}^b and \mathbf{R}^c are 2-tert-butyl-4-methoxy-phenoxy) and 2,6-bis(2,5-dimethylphenyl)-1-octyl-4-phenylphophacyclohexan

Bidentate phosphorus-containing ligands are preferably selected from phosphorus compounds of formula

$$\begin{array}{c|c} \mathbf{R}^f - (\mathbf{X}^1)_f - \mathbf{P} - (\mathbf{X}^3)_c - \mathbf{A} - (\mathbf{X}^3)_c - \mathbf{P} - (\mathbf{X}^4)_h - \mathbf{R}^h \\ & & & \\ (\mathbf{X}^2)_g & & (\mathbf{X}^5)_i \\ & & & & \\ \mathbf{R}^g & & & \\ \mathbf{R}^i \end{array}$$

where

X¹, X², X³, X⁴ and X⁵, independently of each other and independently of each occurrence, are selected from O, S, NR^j and a group SiR^kR^j, where R^j, R^k and R^l, independently of each other, are selected from hydrogen, C₁-C₄-alkyl, C₃-C₆-cycloalkyl, heterocyclyl, aryl and hetaryl; c, f, g, h and i are independently 0 or 1;

R^f, R^g, R^h and R^f, independently of each other, are selected from C₃-C₁₂-alkyl which may carry 1, 2 or 3 substituents 30 R^d; C₃-C₁₀-cycloalkyl, heterocyclyl, C₅-C₈-polycyclyl, aryl and hetaryl, where the cycloalkyl, heterocyclyl, polycyclyl, aryl and hetaryl moieties in the 5 last-mentioned radicals may carry 1, 2, 3 or 4 substituents R^e;

where R^d and R^e are as defined above (as for the monodentate P-compounds); or

in case X^1 and X^2 are O or NR' and f and g are 1, R' together with R^g may form a C_2 - C_5 -alkylene group; and/or in case X^4 and X^5 are O or NR' and h and g are 1, R^h together with R' may form a C_2 - C_5 -alkylene group; and 40 A is a bridging group.

The bridging groups A are preferably selected from divalent aliphatic groups, divalent alicyclic groups, divalent heterocyclic groups, divalent aliphatic-alicyclic groups, divalent aromatic groups, divalent araliphatic groups, divalent heteroaromatic groups, divalent heteroaromatic-aliphatic groups and divalent metallocene groups.

Divalent aliphatic radicals are those which contain no cycloaliphatic, aromatic or heterocyclic constituents. Examples are alkylene, alkenylene, and alkynylene radicals. 50

Divalent alicyclic radicals may contain one or more, e.g., one or two, alicyclic radicals; however, they contain no (hetero)aromatic or heterocyclic constituents. The alicyclic radicals may be substituted by aliphatic radicals, but bonding sites for the $(X^3)_c$ -groups are located on the alicyclic radical. 55

Divalent aliphatic-alicyclic radicals contain not only at least one divalent aliphatic radical but also at least one divalent alicyclic radical, the two bonding sites for the $(X^3)_c$ -groups possibly being located either both on the alicyclic radical(s) or both on the aliphatic radical(s) or one on an 60 aliphatic radical and the other on an alicyclic radical.

Divalent aromatic radicals may contain one or more, e.g., one or two, aromatic radicals; however, they contain no alicyclic or heterocyclic or heteroaromatic constituents. The aromatic radicals may be substituted by aliphatic and other 65 radicals, but both bonding sites for the $(X^3)_c$ -groups are located on the aromatic radical(s).

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Divalent araliphatic radicals contain not only at least one divalent aliphatic radical but also at least one divalent aromatic radical, the two bonding sites for the $(X^3)_c$ -groups possibly being located either both on the aromatic radical(s) or both on the aliphatic radical(s) or one on an aliphatic radical and the other on an aromatic radical.

Divalent heteroaromatic radicals may contain one or more, e.g., one or two, heteroaromatic radicals; however, they contain no alicyclic or heterocyclic constituents. The heteroaromatic radicals may be substituted by aliphatic and other radicals, but both bonding sites for the $(X^3)_c$ -groups are located on the heteroaromatic radical(s).

Divalent heteroaromatic-aliphatic radicals contain not only at least one divalent aliphatic radical but also at least one divalent heteroaromatic radical, the two bonding sites for the $(X^3)_c$ -groups possibly being located either both on the heteroaromatic radical(s) or both on the aliphatic radical(s) or one on an aliphatic radical and the other on an heteroaromatic radical

In divalent metallocene groups, the two bonding sites for the $(X^3)_c$ -groups are located on one of the two aromatic rings or, preferably, on the two aromatic rings.

Preferred divalent aliphatic radicals A are linear or branched C_2 - C_{20} -alkylene, more preferably linear or branched C_2 - C_{10} -alkylene, even more preferably linear or branched C_2 - C_8 -alkylene and in particular linear or branched C_2 - C_8 -alkylene.

Examples of suitable $\rm C_2$ - $\rm C_{20}$ -alkylene radicals are 1,2-ethylenediyl, 1,2- and 1,3-propanediyl, 2,2-dimethyl-1,3-propanediyl, 1,4-butanediyl, 1,5-pentanediyl, hexamethylene, heptamethylene, octamethylene, nonamethylene, decamethylene, undecamethylene, dodecamethylene, tridecamethylene, tetradecamethylene, pentadecamethylene, hexadecamethylene, heptadecamethylene, octadecamethylene, nonadecamethylene, eicosamethylene, 2-butyl-2-ethyl-1,5-pentamethylene, 2,2,4- or 2,4,4-trimethyl-1,6-hexamethylene, 2-methylpentane-1,5-diyl, and 4-methylpentane-1,4-diyl, and the like.

Examples of suitable $\rm C_2$ - $\rm C_{10}$ -alkylene radicals are 1,2-ethylenediyl, 1,2- and 1,3-propanediyl, 2,2-dimethyl-1,3-propanediyl, 1,4-butanediyl, 1,5-pentanediyl, hexamethylene, heptamethylene, octamethylene, nonamethylene, decamethylene, 2,2,4- or 2,4,4-trimethyl-1,6-hexamethylene, 2-methylpentane-1,5-diyl, and 4-methylpentane-1,4-diyl, and the like.

Examples of suitable $\rm C_2\text{-}C_8$ -alkylene radicals are 1,2-ethylenediyl, 1,2- and 1,3-propanediyl, 2,2-dimethyl-1,3-propanediyl, 1,4-butanediyl, 1,5-pentanediyl, hexamethylene, heptamethylene, octamethylene, 2-methylpentane-1,5-diyl, and 4-methylpentane-1,4-diyl, and the like.

Examples of suitable C₂-C₆-alkylene radicals are 1,2-eth-ylenediyl, 1,2- and 1,3-propanediyl, 2,2-dimethyl-1,3-propanediyl, 1,4-butanediyl, 1,5-pentanediyl, hexamethylene, 2-methylpentane-1,5-diyl, and 4-methylpentane-1,4-diyl, and the like.

Preferred divalent alicyclic radicals A are selected from optionally substituted C_5 - C_8 -cycloalkylene, optionally substituted C_5 - C_8 -cycloalkenylene, optionally substituted C_5 - C_8 -bicycloalkylene and optionally substituted C_5 - C_8 -bicycloalkenylene.

Examples of suitable $\rm C_5$ - $\rm C_8$ -cycloalkylene and $\rm C_5$ - $\rm C_8$ -cycloalkenylene diradicals are cyclopentanediyl, such as 1,2- or 1,3-cyclopentanediyl, cyclopentenediyl, such as cyclopent1-ene-1,2-diyl, cyclopent-1-ene-1,4-diyl, cyclopent-1-ene-1,5-diyl, cyclopent-1-ene-3,4-diyl or cyclopent-1-ene-3,5-diyl, cyclohexanediyl, such as cyclohexane-1,2-diyl, cyclohexane-1,3-diyl, or cyclohexane-1,4-

diyl, cyclohexenediyl, such as cyclohex-1-ene-1,2-diyl, cyclohex-1-ene-1,3-diyl, cyclohex-1-ene-1,4-diyl, cyclohex-1-ene-1,5-diyl, cyclohex-1-ene-1,6-diyl, cyclohex-1-ene-3, 4-diyl, cyclohex-1-ene-3,5-diyl, cyclohex-1-ene-3,6-diyl or cyclohex-1-ene-4,5-diyl, cycloheptanediyl, such as cycloheptane-1,2-diyl, cycloheptane-1,3-diyl, cycloheptane-1,4-diyl, cycloheptane-1,5-diyl, cycloheptane-1,6-diyl or cycloheptane-1,7-diyl, and cyclooctanediyl, such as cyclooctane-1,2-diyl, cyclooctane-1,3-diyl, cyclooctane-1,4-diyl, cyclooctane-1,5-diyl, cyclooctane-1,5-diyl, cyclooctane-1,7-diyl or cyclooctane-1,8-diyl.

Examples of suitable $\rm C_5\text{-}C_8\text{-}bicycloalkylene}$ and $\rm C_5\text{-}C_8\text{-}bicycloalkenylene}$ diradicals are norbornanediyl and norbornenediyl and heteroderivatives thereof.

Preferred divalent aliphatic-alicyclic radicals A are selected from $C_5\text{-}C_8\text{-}\text{cycloalkylene-}C_1\text{-}C_4\text{-}\text{alkylene},\ C_5\text{-}C_8\text{-}\text{cycloalkylene-}C_1\text{-}C_4\text{-}\text{alkylene},\ \text{and}\ C_1\text{-}C_4\text{-}\text{alkylene-}C_5\text{-}C_8\text{-}\text{cycloalkylene-}C_1\text{-}C_4\text{-}\text{alkylene},\ \text{it}$ being possible for the cycloalkylene radicals to be substituted.

Preferred divalent aromatic radicals A are selected from optionally substituted phenylene, optionally substituted biphenylene, optionally substituted naphthylene, optionally substituted anthracene, optionally substituted dihydroanthracene and optionally substituted bridged dihydroanthracene, were the phenylene rings in biphenylene and the nathylene rings in binaphthylene may be bound via a bridging group.

Preferred divalent araliphatic radicals A are selected from optionally substituted phenylene- C_1 - C_4 -alkylene, optionally substituted phenylene- C_1 - C_4 -alkylene-phenylene and optionally substituted C_1 - C_4 -alkylene-phenylene- C_1 - C_4 -alkylene.

Preferred heteroaromatic radicals are optionally substituted xanthenediyl, optionally substituted acridin-diyl, optionally substituted tetrahydroacridindiyl, optionally substituted thioxanthenediyl and the like.

Preferred divalent groups are elected from C_2 - C_6 -alkylene, such as 1,2-ethylene, 1,3-propylene, 1,4-butylene, 1,5-pentylene or 1,6-hexylene, ferrocene-1,1'-diyl and divalent groups 45 selected from the formulae A.1 to A.22

$$\mathbb{R}^{II}$$

$$\mathbb{R}^{IV}$$

-continued

$$\mathbb{R}^{II} \longrightarrow \mathbb{R}^{VII} \mathbb{R}^{VII} \longrightarrow \mathbb{R}^{VI} \mathbb{R}^{VI}$$

$$\# \underbrace{\begin{array}{c} \mathbb{R}^{III} & \mathbb{R}^{IV} & \mathbb{R}^{V} \\ \mathbb{R}^{II} & \mathbb{R}^{I} & \mathbb{R}^{VIII} \end{array}}_{\mathbb{R}^{VIII}} \#$$
A.6

$$\mathbb{R}^{IV} \longrightarrow \mathbb{R}^{V} \mathbb{R}^{VII} \longrightarrow \mathbb{R}^{IX} \mathbb{R}^{XI}$$

$$\mathbb{R}^{II} \longrightarrow \mathbb{R}^{XI} \mathbb{R}^{XII}$$

$$\mathbb{R}^{II} \longrightarrow \mathbb{R}^{XI} \mathbb{R}^{XII}$$

$$\mathbb{R}^{II} \xrightarrow{\mathbb{R}^{V}} \mathbb{R}^{V} \xrightarrow{\mathbb{R}^{VII}} \mathbb{R}^{IX}$$

$$\mathbb{R}^{II} \xrightarrow{\mathbb{R}^{I}} \mathbb{R}^{XII}$$

$$\mathbb{R}^{I} \xrightarrow{\mathbb{R}^{I}} \mathbb{R}^{XII}$$

-continued

-continued

$$R^{II}$$
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}
 R^{III}

$$\mathbb{R}^{I} \qquad \mathbb{R}^{IV}$$

$$\mathbb{R}^{II} \qquad \mathbb{R}^{IV}$$

$$\mathbb{R}^{I} \qquad \mathbb{R}^{V}$$

$$\mathbb{R}^{II}$$
 \mathbb{R}^{IV} \mathbb{R}^{V} \mathbb{R}^{V}

$$\mathbb{R}^{I} \mathbb{R}^{I'}$$

$$\mathbb{R}^{III} \mathbb{R}^{II'}$$

$$\begin{array}{c|c} R^{I} & R^{II} \\ R^{IV} & R^{III} \\ R^{IIV} & H \end{array}$$

-continued

A.18 A.10 5

A.19 A.11 10 15

A.20 A.12 20

A.21 A.13

A.22

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35 A.14

A.15 45

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 $R^{I}, R^{I'}, R^{II}, R^{III}, R^{III}, R^{III'}, R^{IV}, R^{IV'}, R^{V}, R^{VI}, R^{VII}, R^{VIII}, R^{IX}, R^{X}$ and R^{XII} are independently of each another and independently of each occurrence, selected from hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl, hetaryl, hydroxy, thiol, polyalkylene oxide, polyalkylenimine, alkoxy, halogen, SO₃H, sulfonate, NE²²E²³, alkylene-NE²²E²³, trifluoromethyl, nitro, alkoxycarbonyl, carboxyl, acyl or cyano, where E²² and E²³ are identical or different radicals selected from among hydrogen, alkyl, cycloalkyl and arvl.

 A^c and A^d are O, S, NR^{α} or $SiR^{\alpha}R^{\beta}$, where

 R^α and R^β are independently of each another selected from hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or

hetaryl, or A^c and A^d are a C_1 - C_4 -alkylene bridge which may have a A.16 double bond and/or an alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl substituent,

55 or A^c and A^d are a C_2 - C_4 -alkylene bridge which is interrupted by O, S or NR $^{\alpha}$ or SiR $^{\alpha}$ R $^{\beta}$.

where two adjacent radicals R^{I} to R^{VI} in the groups of the formula A.2 together with the carbon atom of the benzene ring to which they are bound may also form a fused ring

system having 1, 2 or 3 further rings, and two geminal radicals R^I, R^{II}, R^{II}, R^{III}, R^{III} and/or R^{IV} , $R^{\overline{I}V'}$ in the groups of the formulae A.15 to A.19 may also form oxo or a ketal thereof,

 A^a and A^b are, independently of one another, O, S, $SiR^{\alpha}R^{\beta}$, NR^{γ} or $CR^{\delta}R^{\epsilon}$, where

 R^{α} , R^{β} and R^{γ} are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl,

 R^{δ} and R^{ϵ} are, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl or the group R^{δ} together with a further group R^{δ} or the group R^{ϵ} together with a further group R^{ϵ} forms an intramolecular bridging group D, and

D is either not present or is CH₂ or is CH₂CH₂.

Among these, preference is given to bridging groups A selected from $\rm C_2\text{--}C_6\text{--}alkylene,}$ especially 1,2-ethylene, 1,3-propylene, 1,4-butylene, 1,5-pentylene and 1,6-hexylene; 10 divalent binaphthyl groups (groups A.8 and A.9, A.8 being preferred), divalent xanthene groups (group A.1) and divalent ferrocenyl groups (where the P atoms are each bound to different cyclopentadienyl rings), where the 3 last-mentioned radicals may carry on their cyclic moieties 1, 2, 3, 4, 5 or 6 15 radicals selected from $\rm C_1\text{--}C_6\text{--}alkyl$ and $\rm C_1\text{--}C_4\text{--}alkoxy$. The xanthenediyl group is preferred.

 R^f, R^g, R^h and R^i , independently of each other, are preferably selected from C_3 - C_{12} -alkyl, cyclohexyl, adamantyl, phenyl, phenoxy and indolyl, where the phenyl moiety in phenyl and phenoxy and the indolyl radical may carry 1, 2 or 3 substituents selected from C_1 - C_6 -alkyl and C_1 - C_4 -alkoxy.

The catalysts used according to the present invention can additionally bear at least one further ligand which is preferably selected from among halides, amines, carboxylates, acetylacetonate, arylsulfonates or alkylsulfonates, hydride, CO, olefins, dienes, cycloolefines, nitriles, N-containing heterocycles, aromatics and heteroaromatics, ethers and mixtures thereof.

Specific ligands and catalyst compounds are the following:

9,9-Dimethyl-4,5-bis(diphenyl-phosphino)xanthene (Xanthphos; ligand)

4,5-Bis-(di-1-(3-methylindolyl)phosphoramidit)-2,7,9,9-tetramethylxanthene (MeSkatOX; ligand) -continued

Triphenylphosphine (TPP; ligand)

Triphenylphosphite (TPPit; ligand)

Tri-(2-(1,1-dimethylethyl)-4-methoxy-phenyl)phosphite (tBuOMe TPPit; ligand)

$$P(C_6H_5)_2$$

racemic-2,2'-Bis(diphenylphosphino)-1,1'-binaphthyl (BINAP; ligand)

Tricyclohexylphosphine (CyH₃P; ligand)

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Butyldi-1-adamantylphosphine (cata-CXium; ligand)

1,6-Bis(diphenylphosphino)hexane (DPPH; ligand)

2,6-Bis(2,5-dimethylphenyl)-1-octyl-4phenylphosphacyclohexan (PCH; ligand)

Dichloro[1,3-bis(diphenylphosphino)propane] palladium(II) (Complex 130; catalyst)

Dichloro(1,10-phenanthroline)palladium(II) (Complex 34; catalyst)

Dichloro[1,1'-bis(diphenylphosphino)ferrocene]palladium(II), also complex with dichloromethane (Complex 128; catalyst)

Among these, specific preference is given to Xanthphos as

Among these, specific preference is alternatively given to 25 butyl-di-1-adamantyl-phosphine (cataCXium) as ligand.

Without wishing to be bound by theory, it is assumed that in general, the catalysts or catalyst precursors form catalytically active species of the formula $H_x M_v (CO)_z L_a$, where M is a transition metal (preferably a metal of transition group 30 VIII), L is a ligand (preferably a phosphorus-containing compound) and q, x, y, z are integers which depend on the valence and type of the metal and on the number of coordination sites occupied by the ligand L, under the hydroformylation conditions. z and q are preferably, independently of one another, at 35 least 1, e.g. 1, 2 or 3. The sum of z and q is preferably from 1 to 5. The complexes can, if desired, additionally contain at least one of the above-described further ligands.

In a preferred embodiment, the catalysts are prepared in situ in the reactor used for the carbonylation reaction. How-40 ever, if desired, the catalysts used according to the present invention can also be prepared separately and isolated by customary methods. To prepare the catalysts used according to the present invention in situ, it is possible, for example, to react at least one ligand, a compound or a complex of a 45 transition metal, if desired at least one further additional ligand and, if appropriate, an activating agent in an inert solvent under the carbonylation conditions.

The catalyst is preferably produced by bringing the transition metal or a salt thereof and the ligand into contact with 50 each other, preferably in situ. The metal is generally used as its salt, such as the chloride, bromide, sulphate, nitrate or acetate, optionally in combination with a simple (mostly solvent) ligand, such as cyclooctadiene (COD), or in form of another suitable compound, for example its oxide. For 55 instance, Pd may be introduced as PdCl₂ or Pd(II) acetate or as PdCl₂-COD complex, etc. For instance, Pt may be used as its Pt(II) chloride, etc. For instance, rhodium may be introduced as its $R^{h}(II)$ or $R^{h}(III)$ salts, such as rhodium(III) chloride, rhodium(III) nitrate, rhodium(III) sulfate, potassium 60 rhodium sulfate, rhodium(II) or rhodium(III) carboxylates, rhodium(II) and rhodium(III) acetate, rhodium(III) oxide, salts of rhodic(III) acid, trisammonium hexachlororhodate (III), etc. or as dicarbonylrhodium acetylacetonate, acetylacetonatobisethylenerhodium(I), etc. Ruthenium may be intro-65 duced as ruthenium(III) chloride, ruthenium(IV), ruthenium (VI) or ruthenium(VIII) oxide, alkali metals salts of ruthenium oxo acids such as K2RuO4 or KRuO4 or complexes

such as RuHCl(CO)(PPh₃)₃, or as carbonyls of ruthenium, for example dodecacarbonyltrisruthenium or octadecacarbonylhexaruthenium or mixed forms in which CO is partly replaced by ligands of the formula PR₃, e.g. Ru(CO)₃ (PPh₃)₂. Suitable cobalt compounds are, for example, cobalt(II) chloride, cobalt(II) sulfate, cobalt(II) carbonate, cobalt(II) nitrate, their amine or hydrate complexes, cobalt carboxylates such as cobalt acetate, cobalt ethylhexanoate, cobalt naphthanoate, and also the cobalt-caproate complex. Here too, the carbonyl complexes of cobalt such as octacarbonyldicobalt, dodecacarbonyltetracobalt and hexadecacarbonylhexacobalt can be used.

The abovementioned and further suitable compounds of transition metals, especially of group VIII transition metals are known in principle and are adequately described in the literature or can be prepared by a person skilled in the art by methods analogous to those for the known compounds.

Preferably, the transition metal or its salt and the ligand are brought in a molar ratio of from 10:1 to 1:100, more preferably from 1:1 to 1:100, even more preferably from 1:1 to 1:20, particularly preferably from 1:1 to 1:10 and in particular from 1:1.5 to 1:10, e.g. 1:2 to 1:10 or 1:3 to 1:10, into contact with each other.

Preferably, the catalyst is used in such an amount that the 25 metal is applied in an amount of from 0.001 to 10 mol-%, more preferably 0.01 to 5 mol-%, even more preferably 0.05 to 4 mol-%, and in particular 0.1 to 3 mol-%, relative to 100 mol-% of compound II.

The carbonylation reaction is preferably carried out at from 30 1 to 100 bar, more preferably from >1 to 50 bar, even more preferably from 1.5 to 20 bar and in particular from 2 to 15 bar.

The carbonylation reaction is preferably carried out at elevated temperature, such as to 200° C., more preferably 35 from 50 to 170° C. and in particular from 60 to 150° C.

The carbonylation reaction is preferably carried out in the presence of a base.

Suitable bases are inorganic bases, such as alkali metal hydroxides, for example lithium, sodium or potassium 40 hydroxide, earth alkaline metal hydroxide such as magnesium or calcium hydroxide, alkali metal carbonates, for example lithium, sodium or potassium carbonate, earth alkaline metal carbonates such as magnesium or calcium carbonates, alkali metal hydrogencarbonates, for example lithium, 45 sodium or potassium hydrogencarbonate, earth alkaline metal hydrogenearbonates such as magnesium or calcium hydrogencarbonates, or ammonia, and organic bases, such as amines, for example aliphatic monoamines such as ethylamine, diethylamine, triethylamine, dipropylamine, tripro- 50 pylamine, butylamine, diethlisopropylamine and the like, aliphatic polyamines, such as ethylene diamine, propylene diamine, butylene diamine, tetramethylethylene diamine, diethylene triamine, tetraethylene triamine and the like, aromatic amines, such as diphenyl amine, alkanol amines, such 55 as diethanol amine and triethanolamine, nitrogen-containing heterocyclic compounds, such as piperidine, piperazine, morpholine, pyridine, lutidine, picoline and the like, and alkoxides, such as sodium methoxide, sodium ethoxide, sodium propoxide or potassium tert-butanolate. Among the inorganic 60 bases, preference is given to the carbonates, especially to sodium or potassium carbonate. Among the organic bases, amines and especially aliphatic mono- and polyamines, preferably diamines, are preferred. Among organic and inorganic bases, more preference is given to organic bases, among these amines and especially aliphatic mono- and polyamines, preferably diamines, being preferred.

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The base is preferably used in an amount of 0.1 to 10, more preferably 0.5 to 5, and in particular 0.5 to 2 mole equivalents, relative to 1 mole of compound II. "Equivalents" in this case refers to the fact that some bases can accept more than one proton. For example a diamine can accept two protons and thus 1 mole of diamine relative to 1 mole of compound II corresponds to two base equivalents.

The carbonylation reaction is preferably carried out in a suitable solvent. Suitable solvents are those which dissolve sufficiently the reactants and do not negatively influence the reaction. Examples are aliphatic hydrocarbons, such as pentane, hexane, heptane, octane and petrolether, cycloaliphatic hydrocarbons, such as cyclohexane and cyclooctane, aromatic hydrocarbons, such as benzene, toluene, the xylenes, nitrobenzene, chlorobenzene and the dichloribenzenes, chlorinated alkanes, such as dichloromethane, chloroform, chloroethane and dichloroethane, ethers, such as diethylether, dipropylether, methyl-tert-butyl ether, methylisobutyl ether, tetrahydrofuran or dioxane, ketones, such as acetone, diethylketone or cyclohexanone, esters, such as ethylacetate, propylacetate, butylacetate, ethylpropionate or propylpropionate, such as dimethylformamide amides, dimethylacetamide, dimethylsulfoxide, N-methylpyrrolidone and the like.

Alternatively, one of the above-listed amines (if this is liquid under the given reaction conditions) may be used as solvent.

However, preference is given to the above aromatic hydrocarbons and amides, toluene and DMF being specifically preferred.

The carbonylation reaction can be carried out in reaction vessels customary for such reactions, the reaction being configurable continuously, semicontinuously or batchwise.

If the carbonylation is carried out under positive pressure, it is suitably carried out in a reactor which can be pressurized, such as a pressure vessel, an autoclave or a pressurized reactor.

The reaction can for example be carried out by bringing the staring compound II, the catalyst and optionally a base in a reaction vessel into contact with each other, preferably in a solvent. The catalyst is either prepared previously in a separate step or acquired commercially, or is preferably prepared in situ by bringing a suitable transition metal compound, preferably a salt thereof, in the reaction vessel into contact with the desired ligand. Then hydrogen and carbon monoxide are introduced in the desired ratio until the desired pressure is reached. Alternatively, the desired pressure, if it is excess pressure, can also be obtained by introducing an inert gas, such as nitrogen, so that hydrogen and carbon can be used in a smaller amount without being wasted for the production of the required pressure. Hydrogen and carbon monoxide can be introduced either separately or as a mixture. The whole amount of hydrogen and carbon monoxide can be introduced from the beginning or the gases can be introduced by degrees during a part or the whole duration of the reaction, for example depending on consumption. The reaction is heated to the desired reaction temperature. Heating can be started yet during the mixing of the compound II, the catalyst and the optional base, during the introduction of hydrogen and carbon monoxide or only after all reagents (inclusive hydrogen and carbon monoxide) are present in the reaction vessel.

After completion of the reaction, the reaction vessel is generally cooled, if necessary, depressurized, if necessary, and the product is worked-up by customary methods, if desired, such as removing the catalyst, neutralizing optionally present amine, removing the solvent and if desired sub-

jecting the obtained product to a purification step, such as chromatographic methods, recrystallization, extraction and the like.

For the production of compound III in process B, the carbonyl compound I obtained in the carbonylation reaction is converted into the imine compound III.

In case R¹ in compound III is H, compound I can for example be directly reacted with a compound NH₂—Y—R².

Compound I and the aminic compound NH₂—Y—R² are preferably used in a molar ratio of from 5:1 to 1:20, more preferably 1.5:1 to 1:10, even more preferably 1:1 to 1:5 and in particular 1:1 to 1:2.

This imination reaction can be carried out in the presence or absence of an acid. In general, the presence of an acid is 15 dispensable if NH₂—Y—R² is an amine, i.e. Y is a bond and R^2 is C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^6 ; C_2 - C_{10} alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; phenyl which may be 25 substituted by 1, 2, 3, 4 or radicals R¹⁰; or a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring 30 members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰. In all other cases, and especially if Y is O, N— \mathbb{R}^3 or S(O), and \mathbb{R}^2 has one of the above-given general definitions or if Y is a bond and R^2 is $-N(R^8)R^9$; $-N(R^8)C(=O)R^6; -Si(R^{14})_2R^{13}; -OR^7; -SR^7; -S(O)_m$ $-S(O)_nN(R^8)R^9;$ $-C(=O)R^6;$ $-C(=O)OR^7;$ $-C(=O)N(R^8)R^9; -C(=S)R^6; -C(=S)OR^7, -C(=S)$ $N(R^8)R^9$ or $-C(=NR^8)R^6$, it is preferred to carry out the imination step in the presence of an acid.

Suitable acids are mineral acids, such as hydrochloric acid, hydrobromic acid, sulfuric acid, nitric acid or phosphoric acid, as well as organic acids, such as acetic acid, methylsulfonic acid or toluene sulfonic acid. Among these, preference is given to organic acids.

Especially in case that $NH_2 - Y - R^2$ is a semicarbazide (Y is NR^3 and R^2 is $-C(O)NR^8R^9$) it is preferred to carry out the imination reaction in the presence of an acid and especially of acetic acid. In this specific case, the semicarbazide is preferably used in the form of its hydrochloride which is converted into the acetate in the presence of acetic acid.

Alternatively, in case that NH_2 —Y— R^2 is a semicarbazide (Y is NR^3 and R^2 is — $C(O)NR^8R^9$) it is preferred to use the semicarbazide in the form of its hydrochloride which is converted into the acetate in the presence of acetic acid or sodium acetate.

The reaction may be carried out in a suitable solvent. Suitable solvents are all solvents listed above for the carbonylation reaction and also protic solvents, such as alcohols, for 60 instance monobasic alcohols, e.g. methanol, ethanol, propanol, isopropanol, n-butanol, sec-butanol, isobutanol, tertbutanol or cyclohexanol, or di- or polybasic alcohols, such as glycols, e.g. ethylene glycol, propylene glycol, diethylene glycol, triethylleneglykol and the like.

If the aminic compound NH₂—Y—R² is liquid under the given reaction conditions, it may be used as a solvent, too.

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However it is preferred to use one of the above-listed solvents. Among these, preference is given to the above alcohols. A specific solvent is ethanol.

The imination reaction is preferably carried out at elevated temperatures, e.g. in the range of from 30 to 150° C., preferably from 40 to 120° C. and in particular from 50 to 100° C.

The water formed during the imination reaction may be removed in order to assist the reaction, e.g. by distilling it off or by using a water trap, but generally this is not necessary as the reaction mostly proceeds fast enough.

The work-up of the reaction can be carried out by customary means, such as neutralization of the acid, if present and removal of solvent and excess aminic compound NH_2 —Y— R^2 or by isolating the desired compound III from the reaction mixture, e.g. by extraction or crystallization methods.

The preparation of compounds III, wherein R¹ is hydrogen can also be effected as a one-step (or one-pot) reaction by reacting the compound II with carbon monoxide and hydrogen in the presence of a transition metal complex and of the aminic compound NH₂—Y—R². This variant is especially interesting if basic aminic compounds NH₂—Y—R² are used, i.e. compounds wherein NH₂ or NR³ are not directly neighboured to a CO, CS, S(O)_m or another electron-with-drawing group. If the aminic compound NH₂—Y—R² is a simple and inexpensive amine, it may also replace the base optionally used in the carbonylation reaction.

For preparing compounds III wherein R¹ is not H, the compound I may be first subjected to a derivatization reaction on the aldehyde group before it is subjected to the imination reaction. For instance, the compound I may be reacted in a Grignard reaction with a Grignard reagent R¹—MgCl, R¹—MgBr or R¹—MgI, or may be reacted with another or ganometallic compound, such as an organic lithium compound R¹—Li. Preferably, R¹—MgCl or R¹—MgBr is used.

The Grignard reagent is generally prepared shortly before the reaction with compound I by reacting a halogenide R¹—Cl, R¹—Br or R¹—I with magnesium. Magnesium and 40 halogenide are generally used in an approximately equimolar ratio. The reaction is generally carried out under customary conditions for this reaction type, i.e. in an inert, anhydrous and also alcohol-free solvent, such as anhydrous and alcoholfree ethers, e.g. diethylether, dibutylether, tetrahydrofuran or anisol, preferably under an inert atmosphere, such as argon or nitrogen. Generally, magnesium is placed in the inert solvent and the halogenide is added by degrees. The halogenide is generally added at such a rate that the reaction mixture refluxes smoothly. After completion of the addition the reaction is generally heated until all magnesium has dissolved. The obtained solution of the Grignard reagent may be used as such or diluted with another solvent which is inert for the following Grignard reaction, such as an aromatic hydrocarbon, e.g. toluene.

For the reaction with compound I may be carried out by either adding the Grignard reagent or another organometallic compound to the compound I or vice versa by adding compound I to the Grignard reagent or another organometallic compound. The reagents are generally present in an inert solvent, such as the above-named ethers or aromatic hydrocarbons. The reaction temperature depends on the reagents' reactivity and can vary in large ranges such as -80° C. to the boiling point of the reaction mixture. After completion of the reaction the mixture is quenched, e.g. by the addition of water or an acidic solution, such as diluted hydrochloric acid or aqueous ammoniumchloride.

(V)

$$(R^5)_q \xrightarrow{B^3} X \xrightarrow{(IV)} S$$

$$(R^5)_q \xrightarrow{B^3} A^4 \xrightarrow{(R^4)_p} 10$$

$$A^2 \xrightarrow{A^4} R^1$$

$$OH$$

$$15$$

This can be isolated from the reaction by customary methods, such as extraction or crystallization.

The alcohol is then oxidized to the ketone V

$$(\mathbb{R}^5)_q \xrightarrow{\mathbb{B}^2} \mathbb{R}^3 = \mathbb{R}^1 \times \mathbb{R}^4 \times \mathbb{R}^4$$

Oxidation can principally be carried out by using virtually all oxidizing reagent known for such systems, such as chromium compounds, especially Cr(VI) compounds, e.g. chromic acid, potassium dichromate, potassium dichromate/sulfuric acid, chromium trioxide, chromium trioxide/sulphuric acid/acetone, chromium trioxide/pyridinium complex or pyridinium chlorochromate, manganese compounds, such as potassium permanganate or manganese dioxide MnO₂, DMSO/oxalyl chloride (Swern reagent), halogen compounds, such as hypohalogenic acid or Dess-Martin-periodinane (DMP), tetrapropylammonium perruthenate (TPAP) or N-methylmorpholine oxide (NMO).

Specifically DMP is used.

The reaction conditions depend on the oxidation reagent used.

The ketone V can then be subjected to an imination reaction as described above for the compounds I wherein R^1 is H.

The compound of formula II can be prepared by cycload-55 dition of styrene compounds of formula 2 with nitrile oxides derived from oximes of formula 3 as outlined in scheme 1.

The reaction typically proceeds through the intermediacy of an in situ generated hydroxamic acid chloride by reaction with chlorine, hypochlorite, N-succinimide or chloramine-T. The hydroxamic acid chloride is combined with the oxime in the presence of styrene 2. Depending on the conditions, amine bases, such as pyridine or triethylamine may be necessary. The reaction can be run in a wide variety of solvents including DMF, toluene, dichloromethane, chlorobenzene, acetonitrile or the like.

Scheme 1

HO

N

$$A^4$$
 A^3
 A^4
 A^3
 A^3
 A^4
 A^3
 A^4
 A^3
 A^3

Compounds of formula II can also be prepared as outlined in scheme 2 by reacting enones of formula 4 with hydroxylamine. The preparation of compounds 4 is, for example, 25 described in WO 2007/074789.

Compounds of formula II can also be prepared as outlined in scheme 3 by reacting ketones or thioketones 5 (W=O or S) with hydroxylamine. The preparation of compounds of type 5 is described, for example, in WO 2007/074789.

Π

Scheme 3

$$(\mathbb{R}^5)_q$$
 \mathbb{B}^3 \mathbb{A}^4 \mathbb{R}^4_p \mathbb{A}^3 \mathbb{A}^4 \mathbb{R}^4_p \mathbb{A}^4 \mathbb{R}^4 \mathbb{A}^3

5

-continued
$$\mathbb{R}^3$$
 \mathbb{R}^3 \mathbb{R}^3 \mathbb{R}^3 \mathbb{R}^4 \mathbb{R}^4

The process of the invention is particularly useful for producing compounds I and III and starting from compound II, wherein the variables have the following preferred meanings: 15

Preferably, at most two of A^1 , A^2 , A^3 and A^4 are N. In one embodiment, A^1 , A^2 , A^3 and A^4 are CH. In an alternative embodiment, A^1 , A^3 and A^4 are CH and A^2 is N. In an alternative embodiment, A^1 and A^4 are CH and A^2 and A^3 are N. In an alternative embodiment, A^1 and A^2 are CH and A^3 and A^4 20 are N. In an alternative embodiment, A^2 and A^4 are CH and A^1 and A^3 are N.

More preferably, A⁴ is CH.

More preferably, A^1 and A^3 are CH.

Even more preferably, A^1 , A^3 and A^4 are CH and A^2 is CH $\,_25$ or N and in particular CH. Specifically, all A^1 , A^2 , A^3 and A^4 are CH.

In a preferred embodiment, the ring comprising the groups A^1,A^2,A^3 or A^4 as ring members carries 0, 1 or 2, preferably 1 or 2 substituents R^4 . In other words, p is preferably 0, 1 or 30 2, more preferably 1 or 2. In case A^2 is CH and p is 1, the substituent R^4 is preferably bound on the position of A^2 (or A^3 , which is interchangeable with A^2 in case all of A^1,A^2,A^3 and A^4 are CH). In other words, A^2 is in this case preferably C— R^4 . In case A^2 is N and p is 1, the substituent R^4 is 35 preferably bound on the position of A^3 . In other words, A^3 is in this case preferably C— R^4 .

In case p is 2, two substituents R⁴ bound on adjacent carbon atoms preferably form together a group selected from —CH₂CH₂CH₂CH₂— and —CH—CH—CH—CH—CH— and 40 more preferably —CH—CH—CH—CH—, thus yielding a fused phenyl ring.

Specifically, A^1 , A^3 and A^4 are CH and A^2 is C—R⁴. Alternatively A^3 and A^4 are CH and A^1 and A^2 are C—R⁴.

Preferably, at most one of B^1 , B^2 and B^3 is N. More preferably, B^1 , B^2 and B^3 are CH or B^1 and B^2 are CH and B^3 is N. Specifically, B^1 , B^2 and B^3 are CH.

q is preferably 0, 1, 2 or 3, more preferably 1, 2 or 3, even more preferably 2 or 3. If q is 3 and B^1 , B^2 and B^3 are CH, then the three substituents R^5 are preferably bound in the positions of B^1 , B^2 and B^3 ; B^1 , B^2 and B^3 thus being C— R^5 . If q is 2 and B^1 , B^2 and B^3 are CH, then the two substituents R^5 are preferably bound in the positions of B^1 and B^3 ; B^1 and B^3 thus being C— R^5 . B^2 in this case is preferably CH. In case B^1 and B^2 are CH and B^3 is N, q is preferably 1. In this case, R^5 is 55 preferably bound in the position of B^1 , B^1 thus being C— R^5 .

Specifically, B^1 , B^2 and B^3 are CH and q is 2 or 3, where in case q is 2, the two substituents R^5 are bound in the positions of B^1 and B^3 ; B^1 and B^3 thus being C— R^5 , and where in case q is 3, the three substituents R^5 are bound in the positions of B^1 , B^2 and B^3 ; B^1 , B^2 and B^3 thus being C— R^5 .

X is preferably selected from the group consisting of C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkoxy- C_1 - C_4 -alkyl, C_1 - C_4 -haloalkoxy- C_1 - C_4 -alkyl, C_3 - C_6 -cycloalkyl and C_3 - C_6 -halocycloalkyl. More preferably, X is selected from 65 the group consisting of C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_3 - C_6 -cycloalkyl and C_3 - C_6 -halocycloalkyl. Even more preferably,

X is selected from the group consisting of C_1 - C_4 -alkyl and C_1 - C_4 -haloalkyl. In particular, X is C_1 - C_4 -haloalkyl, specifically C_1 - C_2 -haloalkyl and more specifically halomethyl, in particular fluoromethyl, such as fluoromethyl, difluoromethyl and trifluoromethyl, and is very specifically trifluoromethyl.

Y is preferably O, NR3 or a chemical bond.

In one preferred embodiment, Y is O.

In an alternatively preferred embodiment, Y is NR³. R³ has one of the meanings given above or preferably one of the preferred meanings given below.

In an alternatively preferred embodiment, Y is a chemical bond.

More preferably, Y is O or NR³. R³ has one of the meanings given above or preferably one of the preferred meanings given below.

Specifically, Y is NR³ and very specifically NH.

Preferably, R¹ is selected from the group consisting of hydrogen; cyano; C1-C10-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_1 - C_{10} -alkoxy; C_1 - C_{10} -haloalkoxy; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals ${\bf \tilde{R}}^6; {\bf C_2 \cdot C_{10}}$ -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^{6} ; $-C(=O)R^{6}$; $-C(=O)OR^{7}$; $-C(=O)N(R^{8})R^{9}$; $-C(=S)R^6$; $-C(=S)OR^7$; $-C(=S)N(R^8)R^9$; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰;

where R^7 , R^8 , R^9 and R^{10} have one of the meanings given above or in particular one of the preferred meanings given below and R^{61} is hydrogen or has one of the meanings given above or in particular is hydrogen or has one of the preferred meanings given below for R^6 .

Even more preferably, R^1 is selected from the group consisting of hydrogen; cyano; C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_1 - C_{10} -alkoxy; C_1 - C_{10} -haloalkoxy; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 , and —C(—O) R^6 ; where R^6 has one of the meanings given above or in particular one of the preferred meanings given below.

In particular, R^1 is selected from the group consisting of hydrogen, cyano, C_1 - C_{10} -alkyl, preferably C_1 - C_6 -alkyl, more preferably C_1 - C_4 -alkyl, which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_6 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 , especially cyclopropyl; C_1 - C_4 -alkoxy; C_1 - C_4 -haloalkoxy, and C(C0)C0; where C0 has one of the meanings given above or in particular one of the preferred meanings given below.

Specifically, R¹ is selected from the group consisting of hydrogen, C₁-C₆-alkyl which may be partially or fully halo-

genated and/or may be substituted by 1 or 2, preferably 1, radicals R⁶, and C₃-C₆-cycloalkyl, especially cyclopropyl, which may be partially or fully halogenated and/or may be substituted by 1 or 2, preferably 1, radicals R⁶, more specifically from hydrogen, C₁-C₆-alkyl and C₃-C₆-cycloalkyl, ⁵ especially cyclopropyl and very specifically from hydrogen and C₁-C₆-alkyl, more specifically hydrogen and methyl.

In case $\rm R^1$ is selected from $\rm C_1\text{-}C_{10}\text{-}alkyl,$ preferably $\rm C_1\text{-}C_6\text{-}$ alkyl, more preferably C₁-C₄-alkyl, which is substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶, R⁶ is more preferably selected from C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, more preferably from a 3-, 4-, 5-, 6- or 20 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^{10} , even more preferably from a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 or 2, $\,$ 30 more preferably 1, radicals $\,$ R 10 , in particular from a 5- or 6-membered heteroaromatic ring containing 1 heteroatom selected from N, O and S and optionally 1 or two further N atoms, as ring members, where the heteroaromatic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 or 2, 35 more preferably 1, radicals R¹⁰, and is specifically 6-membered heteroaromatic ring selected from pyridinyl, pyridazinyl, pyrimidinyl, pyrazinyl and 1,3,5-triazinyl, preferably from pyridyl and pyrimidinyl, where the heteroaromatic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 40 or 2, more preferably 1, radicals R¹⁰ where R¹⁰ has one of the meanings given above or in particu-

lar one of the preferred meanings given below.

Preferably, R² is selected from the group consisting of hydrogen; cyano; C₁-C₁₀-alkyl which may be partially or 45 fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₁₀- 50 alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more 55 preferably 1, radicals R^6 ; $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$; $-\text{Si}(R^{14})_2R^{13};$ $-\text{OR}^7;$ $-\text{SR}^7;$ $-\text{S}(O)_mR^7;$ $-\text{S}(O)_nN(R^8)$ $-C(=O)R^6; -C(=O)OR^7; -C(=O)N(R^8)R^9;$ $--C(=S)N(R^8)R^9;$ $-C(=S)R^6$; $-C(=S)OR^7$, $-C(=NR^8)R^6$, phenyl which may be substituted by 1, 2, 3, 60 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 65 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰; with the proviso that R^2 is not — OR^7 if Y is O.

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or R² and R³ together form a C₂-C₇ alkylene chain, thus forming, together with the nitrogen atom to which they are bound, a 3-, 4-, 5-, 6-, 7- or 8-membered ring, where the alkylene chain may be interrupted by 1 or two O, S and/or NR¹⁸ and/or 1 or 2 of the CH₂ groups of the alkylene chain may be replaced by a group C=O, C=S and/or C=NR18; and/or the alkylene chain may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals selected from the group consisting of halogen, C1-C6-ha- $\rm C_2$ - $\rm C_6$ -haloalkynyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals $\rm R^{10}$, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals \mathbf{R}^{10} ,

where R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} , R^{14} and R^{18} have one of the meanings given above or in particular one of the preferred meanings given below and R⁶¹ is hydrogen or has one of the meanings given above or in particular is hydrogen or has one of the preferred meanings given below for R⁶.

In case Y is a chemical bond, R² is more preferably selected from a substituent bound via a heteroatom, such as $-N(R^8)$ R^9 ; $-N(R^8)C(=O)R^6$; $-OR^7$; $-SR^7$; $-S(O)_mR^7$; $-S(O)_n N(R^8)R^9$ and an N-bound 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1 N atom as ring member and optionally 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, where R⁶, R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given above or in particular one of the preferred meanings given below.

In case Y is a chemical bond, R² is even more preferably selected from $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$; $-OR^7$; $-SR^7$; $-S(O)_mR^7$ and $S(O)_nN(R^8)R^9$, in particular from $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$; $-OR^7$ and $-SR^7$, and specifically from $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$ and $-OR^7$, where R⁶, R⁷, R⁸ and R⁹ have one of the meanings given above or in particular one of the preferred meanings given below.

In case Y is not a chemical bond, R² is more preferably selected from the group consisting of hydrogen; C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₁₀-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶;—C(=O) R^6 ; $-C(=O)OR^7$; $-C(=O)N(R^8)R^9$; $-C(=S)R^6$; $-C(=S)OR^7$, $-C(=S)N(R^8)R^9$; $-C(=NR^8)R^6$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰

where R^6 , R^7 , R^8 , R^9 and R^{10} have one of the meanings given above or in particular one of the preferred meanings given below

In case Y is not a chemical bond, R² is even more preferably selected from the group consisting of hydrogen; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more prefer- 10 ably 1, radicals R^6 ; -C(=O) R^6 ; -C(=O) OR^7 ; -C(=O) $N(R^8)R^9$; — $C(=S)R^6$; — $C(=S)OR^7$, — $C(=S)N(R^8)R^9$; $C(=NR^8)R^6$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring con- 15 taining 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, where R^6 , R^7 , R^8 , R^9 and R^{10} have one of the meanings given 20 above or in particular one of the preferred meanings given below.

In case Y is not a chemical bond, R2 is in particular selected from the group consisting of hydrogen; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substi- 25 tuted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; $-C(=O)R^6$; $-C(=O)OR^7$; -C(=O) $N(R^8)R^9$; — $C(=S)N(R^8)R^9$; — $C(=NR^8)R^6$, phenyl which may be substituted by 1, 2, 3, 4 or 5, preferably 1 or 2 and in particular 1, radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups 35 selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1,

where R^6 , R^7 , R^8 , R^9 and R^{10} have one of the meanings given 40 above or in particular one of the preferred meanings given below.

In case Y is not a chemical bond, R^2 is more particularly selected from the group consisting of hydrogen; C_1 - C_{10} -alkyl, preferably C_1 - C_4 -alkyl, which may be partially or fully 45 halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; — $C(=O)R^6$, — $C(=O)OR^7$; — $C(=O)N(R^8)R^9$; — $C(=S)N(R^8)R^9$; and — $C(=NR^8)R^6$, where R^6 , R^7 , R^8 and R^9 have one of the meanings given above or in particular one of the 50 preferred meanings given below.

R^{6a} is selected from CN, —C(=O)R^{6b}; —C(=O)N(R⁸)R⁹, —C(=O)OR⁷; phenyl which may be substituted by 1, 2, 3, 65 4 or 5 radicals R¹⁰, a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring contain-

ing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, preferably from a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, more preferably from a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 or 2, more preferably 1, radicals R¹⁰, in particular from a 5- or 6-membered heteroaromatic ring containing 1 heteroatom selected from N, O and S and optionally 1 or two further N atoms, as ring members, where the heteroaromatic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 or 2, more preferably 1, radicals R¹⁰, and is specifically 6-membered heteroaromatic ring selected from pyridinyl, pyridazinyl, pyrimidinyl, pyrazinyl and 1,3,5-triazinyl, preferably from pyridyl and pyrimidinyl, where the heteroaromatic ring may be substituted by one or more, e.g. 1, 2 or 3, preferably 1 or 2, more preferably 1, radicals R¹⁰, where R10 has one of the meanings given above or in particular one of the preferred meanings given below; and 30 R^{6b} is selected from hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl,

 R^{6b} is selected from hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_3 - C_6 -cycloalkyl, or has one of the meanings given for R^{6a} ;

where R⁶, R⁷, R⁸ and R⁹ have one of the meanings given above or in particular one of the preferred meanings given below.

More specifically, R^2 is selected from the group consisting of hydrogen; C_1 - C_4 -alkyl; C_1 - C_4 -haloalkyl; a methyl group substituted by a radical R^{6a} selected from CN, phenyl, which may carry 1, 2 or 3 substituents R^{10a} , $-C(=0)R^{6b}$; $-C(=0)N(R^{8a})R^{9a}$ and $-C(=0)OR^{7a}$; $-C(=0)R^{6c}$; $-C(=0)N(R^{8a})R^{9a}$; $-C(=S)N(R^{8a})R^{9a}$; $-C(=NR^{8a})R^{6d}$ and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^{10} , where

 R^{6b} and R^{6c} are independently selected from $C_1\text{-}C_4\text{-}alkyl,$ $C_1\text{-}C_4\text{-}haloalkyl,$ $C_3\text{-}C_6\text{-}cycloalkyl,$ phenyl, benzyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the phenyl or heterocyclyl rings in the three last-mentioned radicals may carry 1, 2 or 3 substituents selected from halogen, CN, $C_1\text{-}C_4\text{-}alkyl,$ $C_1\text{-}C_4\text{-}haloalkyl,$ $C_1\text{-}C_4\text{-}alkoxy$ and $C_1\text{-}C_4\text{-}haloalkoxy;}$

 R^{6d} is selected from $N(R^{8a})R^{9a}$;

 ${\bf R}^{7a}$ is selected from hydrogen, ${\bf C}_1\text{-}{\bf C}_4\text{-}{\rm alkyl},\,{\bf C}_1\text{-}{\bf C}_4\text{-}{\rm haloalkyl},\,$ phenyl, benzyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2, as ring members, where the phenyl or heterocyclyl rings in the three last-mentioned radicals may carry 1, 2 or 3 substituents selected from halogen, CN, ${\bf C}_1\text{-}{\bf C}_4\text{-}{\rm alkyl},\,{\bf C}_1\text{-}{\bf C}_4\text{-}{\rm alkoxy}$ and ${\bf C}_1\text{-}{\bf C}_4\text{-}{\rm haloalkyl},\,{\bf C}_1\text{-}{\bf C}_4\text{-}{\rm alkoxy}$ and ${\bf C}_1\text{-}{\bf C}_4\text{-}{\rm haloalkoxy};$

each R^{8a} is independently selected from hydrogen, cyano, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₂-C₄-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, 5 C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, C₃-C₆-cycloalkyl-C₁-C₄-alkyl, C₃-C₆-halocycloalkyl-C₁-C₄-alkyl, —S(O)_mR²⁰, —S(O)_mN(R²¹)R²², phenyl, benzyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the phenyl or heterocyclyl rings in the three last-mentioned radicals may carry 1, 2 or 3 substituents selected from halogen, CN, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy and C₁-C₄-haloalkoxy;

each R^{9a} is independently selected from hydrogen, cyano, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, C₃-C₆-cycloalkyl-C₁-C₄-alkyl, C₃-C₆-halocycloalkyl-C₁-C₄-alkyl, 20—S(O)_mR²⁰,—S(O)_mN(R²¹)R²², phenyl, benzyl and a 5-or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the phenyl or heterocyclyl rings in 25 the three last-mentioned radicals may carry 1, 2 or 3 substituents selected from halogen, CN, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy and C₁-C₄-haloalkoxy; or R^{8a} and R^{9a} together form a group —CR¹¹R¹²; or

R^{8a} and R^{9a}, together with the nitrogen atom to which they are bound, form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰; and

R^{10a} is selected from halogen, CN, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy and C₁-C₄-haloalkoxy;

where R¹⁰, R¹¹, R¹² and R¹⁹ have one of the general meanings 40 given above or in particular one of the preferred meanings given below.

In the above preferred embodiment of R^2 , R^{11} is preferably hydrogen or methyl and R^{12} is preferably C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, $-C(=O)R^{19}$, $-C(=O)OR^{20}$, or 45 $-C(=O)N(R^{21})R^{22}$.

In the above preferred embodiment of R^2 , R^{9a} , if it does not form together with R^{8a} a group =C $R^{11}R^{12}$ or together with R^{8a} and the N atom to which they are bound a heterocyclic ring, is preferably selected from hydrogen, cyano, C_1 - C_4 -50 alkyl, C_1 - C_4 -haloalkyl, cyclopropyl, C_1 - C_4 -alkylcarbonyl, C_1 - C_4 -haloalkylcarbonyl, C_1 - C_4 -haloalkylcarbonyl and is more preferably hydrogen or C_1 - C_4 -alkyl.

In the above preferred embodiment of R^2 , R^{8a} , if it does not form together with R^{9a} a group =C $R^{11}R^{12}$ or together with R^{9a} and the N atom to which they are bound a heterocyclic ring, is preferably selected from CN, C_1 - C_6 -alkyl; C_1 - C_6 -haloalkyl; C_1 - C_4 -alkyl which carries one radical R^{19} ; C_2 - C_6 -alkenyl; C_2 - C_6 -haloalkenyl; C_2 - C_6 -alkenyl which is substituted by one radical R^{19} ; C_3 - C_6 -cycloalkyl; C_3 - C_6 -halocycloalkyl; C_3 - C_6 -cycloalkyl- C_1 - C_4 -alkyl; C_3 - C_6 -halocycloalkyl- C_1 - C_4 -alkyl; C_3 - C_8 -cycloalkyl which carries one radical R^{19} , $-S(O)_m R^{20}$; $-S(O)_m N(R^{21})R^{22}$; phenyl; benzyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO,

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SO and SO_2 , as ring members, where the phenyl or heterocyclyl rings in the three last-mentioned radicals may carry 1, 2 or 3 substituents selected from halogen, CN, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -haloalkoxy.

If R^{8a} and R^{9a} , together with the nitrogen atom to which they are bound, form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, this is preferably a 3, 5 or 6-membered saturated heterocyclic ring which may additionally containing 1 further heteroatom or heteroatom group selected from N, O, S, NO, SO and SO₂, as ring member.

In a particularly preferred embodiment of the invention, the combination of Y and R² is NR³—CO—N(R⁸)R⁹. In this case, R³ is preferably selected from hydrogen, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkylcarbonyl, C₁-C₄-haloalkylcarbonyl, C₁-C₄-alkoxycarbonyl and C₁-C₄-haloalkoxycarbonyl and is more preferably H or C₁-C₄-alkyl, and R⁸ and R⁹ have preferably one of the preferred meanings given below for R⁸ and R⁹ or have more preferably one of the general or preferred meanings given above for R^{8a} and R^{9a}.

In an alternatively particularly preferred embodiment of the invention, the combination of Y and R^2 is NR^3 —CS— $N(R^8)R^9$. In this case, R^3 is preferably selected from hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkylcarbonyl, C_1 - C_4 -haloalkylcarbonyl and C_1 - C_4 -haloalkoxycarbonyl and is more preferably H or C_1 - C_4 -alkyl, and R^8 and R^9 have preferably one of the preferred meanings given below for R^8 and R^9 or have more preferably one of the general or preferred meanings given above for R^{8a} and R^{9a} .

In an alternatively particularly preferred embodiment of the invention, the combination of Y and R^2 is NR^3 —CO— R^6 . In this case, R³ is preferably selected from hydrogen, C₁-C₄alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkylcarbonyl, C_1 - C_4 -haloalkylcarbonyl, C₁-C₄-alkoxycarbonyl and C₁-C₄-haloalkoxycarbonyl and is more preferably H or C₁-C₄-alkyl, and R⁶ has preferably one of the preferred meanings given below for R⁶ or has more preferably one of the general or preferred meanings given above for R^{6b} or R^{6c}. Specifically, R⁶ is in this case selected from C₃-C₆-cycloalkyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclyl ring may carry 1, 2 or 3 substituents selected from halogen, CN, C1-C4-alkyl, C1-C4haloalkyl, C_1 - C_4 -alkoxy and C_1 - C_4 -haloalkoxy.

In an alternatively particularly preferred embodiment of the invention, the combination of Y and R^2 is NR^3 — R^2 , where R^2 is a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclyl ring may carry 1, 2 or 3 substituents selected from halogen, CN, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkoxy, C_1 - C_4 -haloalkoxy and phenyl.

Preferably R^3 is selected from the group consisting of hydrogen; cyano; C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substi-

tuted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; $-N(R^8)R^9$; $-Si(R^{14})_2R^{13}$; $-OR^7$; $-SR^7$; $-S(O)_mR^7$; $-S(O)_nN(R^8)R^9$; $-C(=O)R^6$; $-C(=O)OR^7$; $-C(=O)N(R^8)R^9$; $-C(=S)R^6$; -C(=S) OR^7 ; $-C(=S)N(R^8)R^9$; $-C(=NR^8)R^6$; phenyl which may 5 be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R10;

or R^2 and R^3 together form a group $= CR^{11}R^{12}$; $= S(O)_mR^7$; $=S(O)_mN(R^8)R^9$; $=NR^8$; or $=NOR^7$;

or R² and R³ together form a C₂-C₇ alkylene chain, thus 15 forming, together with the nitrogen atom to which they are bound, a 3-, 4-, 5-, 6-, 7- or 8-membered ring, where the alkylene chain may be interrupted by 1 or two O, S and/or NR¹⁸ and/or 1 or 2 of the CH₂ groups of the alkylene chain may be replaced by a group C=O, C=S and/or C=NR¹⁸; 20 and/or the alkylene chain may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals selected from the group consisting of halogen, C1-C6-haloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆-alkylthio, $\begin{array}{lll} C_1\text{-}C_6\text{-haloalkylthio}, & C_3\text{-}C_8\text{-cycloalkyl}, & C_3\text{-}C_8\text{-halocy-} \ 25\\ \text{cloalkyl}, & C_2\text{-}C_6\text{-alkenyl}, & C_2\text{-}C_6\text{-haloalkenyl}, & C_2\text{-}C_6\text{-alkynyl}, \\ \end{array}$ C₂-C₆-haloalkynyl, phenyl which may be substituted by 1, 2, 3. 4 or 5 radicals \hat{R}^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups 30 selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1,

where R^6 , R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} , R^{14} and R^{18} have one 35 of the meanings given above or in particular one of the preferred meanings given below.

More preferably, R³ is selected from the group consisting of hydrogen; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 40 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₁₀alkenyl which may be partially or fully halogenated and/or 45 may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; $-C(=O)R^6$; $-C(=O)OR^7$; 50 $-C(=O)N(R^8)R^9; -C(=S)R^6; -C(=S)OR^7; -C(=S)$ $N(R^8)R^9$; $-C(=NR^8)R^6$; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocygroups selected from N, O, S, NO, SO and SO2, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R10

where R⁶, R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given 60 above or in particular one of the preferred meanings given

Even more preferably, R³ is selected from the group consisting of hydrogen; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, 65 e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals $-C(=O)R^6$; $-C(=O)OR^7$; $-C(=O)N(R^8)R^9$;

 $-C(=S)OR^7$; $-C(=S)R^6$: $-C(=S)N(R^8)R^9$ $-C(=NR^8)R^6$; where R^6 , R^7 , R^8 and R^9 have one of the meanings given above and in particular one of the preferred meanings given below.

In particular, R³ is selected from the group consisting of hydrogen; C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; $-C(=O)R^6$ and $-C(=O)N(R^8)R^9$; where R^6 , R^8 and R^9 have one of the meanings given above and in particular one of the preferred meanings given below. Preferably, in this case, R⁶ as a C₁-C₆-alkyl substituent, is selected from CN, C₃-C₆cycloalkyl, C₃-C₆-halocycloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆-alkylthio, C₁-C₆-haloalkylthio and a 5- or 6-membered hetaryl ring containing 1, 2 or 3 heteroatoms selected from N, O and S as ring members and being optionally substituted by 1, 2 or 3 radicals R¹⁰. In this case, R⁶ as a CO substituent, is preferably selected from C₁-C₆-alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy. In this case, R^8 and R^9 are preferably selected from hydrogen and C_1 - C_6 -alkyl.

More particularly, R³ is selected from the group consisting of hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl and -C (= O) R^6 , and is specifically selected from the group consisting of hydrogen, C₁-C₄-alkyl and C₁-C₄-haloalkyl, where R⁶ has one of the meanings given above or in particular one of the preferred meanings given below and is specifically hydrogen or C₁-C₄-alkyl. Very specifically, R³ is hydrogen.

Specifically, in the group $-C(R^1)=N-Y-R^2$, R^1 is hydrogen or C_1 - C_4 -alkyl, Y is NH and R^2 is $C(=O)NR^8R^9$, $C(=S)NR^8R^9$ or $C(=O)R^6$, where R^6 , R^8 and R^9 have preferably one of the preferred meanings given below for R⁸ and R⁹ or have more preferably one of the general or preferred meanings given above for R^{6b} , R^{6c} , R^{8a} and R^{9a} , or R^2 is a 5or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring members, where the heterocyclyl ring may carry 1, 2 or 3 substituents selected from halogen, CN, C1-C4-alkyl, C1-C4haloalkyl, C₁-C₄-alkoxy, C₁-C₄-haloalkoxy and phenyl.

Preferably, each R⁴ is independently selected from Cl; F; cyano; nitro; —SCN; SF₅; C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; C₂-C₆alkynyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; $-Si(R^{14})_2R^{13}$; $-OR^7$; $-OS(O)_nR^7$; $-S(O)_nN(R^8)R^9$ $--S(O)_nN(R^8)R^9$: clic ring containing 1, 2 or 3 heteroatoms or heteroatom 55 $-N(R^8)\ddot{R}^9$; $-N(R^8)C(=O)R^6$; $C(=O)R^6$; $C(=O)R^6$; $C(=O)CR^7$; $-C(=NR^8)H; -C(=NR^8)R^6; -C(=O)N(R^8)R^9; C(=S)$ N(R⁸)R⁹; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰; or two radicals R⁴ bound on adjacent carbon atoms may be

together a group selected from -CH2CH2CH2CH2CH2--CH=CH-CH=CH-, -N=CH-CH=CH —CH=N-CH=CH-, -N=CH-N=CH-

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 $--OCH_2CH_2CH_2--$ -OCH=CHCH2-, $-CH_2OCH_2CH_2-$, $-OCH_2CH_2O-$, $-OCH_2OCH_2-$, $-CH_2CH_2CH_2-$, $-CH=CHCH_2-$, $-CH_2CH_2O-$, —СН—СНО—, --CH₂OCH₂---, $-CH_2C(=O)O-$ -SCH₂CH₂CH₂-, 5 $-C(=O)OCH_2-, -O(CH_2)O-,$ -SCH=CHCH₂--, --CH₂SCH₂CH₂--, --SCH₂CH₂S--SCH₂SCH₂—, —CH₂CH₂S—, -CH=CHS-, -CH₂SCH₂—, $-CH_2C(=S)S-$ -C(=S)SCH₂-—CH₂CH₂NR⁸—, —CH,CH=N—, -S(CH₂)S--CH= $\frac{CH}{CH}$ - NR^8 -, -OCH=N-, and -SCH=N-, 10 thus forming, together with the carbon atoms to which they are bound, a 5- or 6-membered ring, where the hydrogen atoms of the above groups may be replaced by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, substituents selected from halogen, methyl, halomethyl, hydroxyl, 15 methoxy and halomethoxy or one or more, e.g. 1 or 2, CH, groups of the above groups may be replaced by a C=O group, where R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹³ and R¹⁴ have one of the meanings given above or in particular one of the preferred meanings given below.

More preferably, each R⁴ is independently selected from Cl; F; cyano; nitro; —SCN; C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; C_3 - C_8 -cycloalkyl which may be partially or fully 25 halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶; $-OR^7$; $-OS(O)_nR^7$; $-SR^7$; $-S(O)_mR^7$; $-S(O)_nN(R^8)R^9$; $-N(R^8)R^9$; $-C(=O)R^6$; $-C(=O)OR^7$; $-C(=NR^8)R^6$; $-C(=O)N(R^8)R^9$; $-C(=S)N(R^8)R^9$ and phenyl which 30 may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰ or two radicals R⁴ bound on adjacent carbon atoms may be together a group —CH—CH—CH—CH—;

where R⁶, R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given above or in particular one of the preferred meanings given 35

In particular, each R⁴ is independently selected from Cl, F; cyano; C1-C6-alkyl; C1-C6-haloalkyl; C1-C6-alkoxy and C₁-C₆-haloalkoxy; or two radicals R⁴ bound on adjacent carbon atoms may be together a group —CH—CH— 40 CH=CH-

More particularly, each R⁴ is independently selected from Cl; F; cyano; C₁-C₆-alkyl, preferably C₁-C₄-alkyl, more preferably methyl; C₁-C₄-haloalkyl, preferably C₁-C₂-haloalkyl, more preferably CF₃; and C₁-C₆-alkoxy, preferably C₁-C₄- 45 alkoxy, more preferably methoxy; or two radicals R⁴ bound on adjacent carbon atoms may be together a group -CH=CH-CH=CH-

Preferably, each R⁵ is independently selected from the group consisting of Cl, F, cyano, nitro, —SCN, SF₅, C₁-C₆- 50 alkyl, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶, C₃-C₈cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 55 tuted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 1 or 2, more preferably 1, radicals R⁶, C₂-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶, C₂-C₆-alkynyl which may be partially or fully halogenated and/or may be substituted by one or 60 more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 , $Si(R^{14})_2R^{13}$, OR^7 , $OS(O)_nR^7$, $S(O)_mR^7$, NR^8R^9 , $N(R^8)C(=O)R^6$, $C(=O)R^6$, $C(=O)OR^7$, $C(=NR^8)R^6$, C(=S)NR⁶, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, 65 partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N,

O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰,

where R^6 , R^7 , R^8 , R^9 , $R^{\hat{1}0}$, R^{13} and R^{14} have one of the meanings given above or in particular one of the preferred meanings given below.

More preferably, each R⁵ is independently selected from the group consisting of Cl, F, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-alkyl which may be partially or fully halogenated and/ or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R⁶, OR⁷, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^{10} ,

where R⁶, R⁷ and R¹⁰ have one of the meanings given above 20 or in particular one of the preferred meanings given below.

Even more preferably, each R⁵ is independently selected from the group consisting of Cl, F, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy, in particular from Cl, F, C_1 - C_4 -alkyl and C_1 - C_2 -haloalkyl and is specifically chlorine or C₁-C₂-haloalkyl, especially CF₃; or is specifically chlorine or fluorine.

In case R⁶ is a substituent on an alkyl, alkenyl or alkynyl group, it is preferably selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, —Si(R¹⁴)₂R¹³, —OR⁷, —OSO₂R⁷, —SR⁷, —S(O)_nN(R⁸)R⁹, —N(R⁸)R⁹, —C(—O)N(R⁸) R^9 , $-C(=S)N(R^8)R^9$, $-C(=O)OR^7$, $-C(=O)R^{19}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰; or two geminally bound radicals R⁶ together form a group selected from =CR¹¹R¹², =S(O)_mR⁷, =S(O)_mN(R⁸)R⁹, =NR⁸, =NOR⁷ and =NNR⁸; or two radicals R⁶, together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring members.

where R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³, R¹⁴ and R¹⁹ have one of the meanings given above or in particular one of the preferred meanings given below.

In case R⁶ is a substituent on an alkyl, alkenyl or alkynyl group, it is more preferably selected from the group consisting of cyano, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, $-OR^7$, $-SR^7$, $-C(=O)N(R^8)R^9$, $-C(=S)N(R^8)R^9$, 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R10

where R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given above or in particular one of the preferred meanings given

In case R⁶ is a substituent on an alkyl, alkenyl or alkynyl group, it is even more preferably selected from the group consisting of cyano, C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, C₁-C₄-alkoxy, C₁-C₄-haloalkoxy, C₁-C₄-alkylthio,

 C_1 - C_4 -haloalkylthio, $-C(=O)N(R^8)R^9$, $-C(=S)N(R^8)$ R^9 , $-C(=O)OR^7$, $-C(=O)R^{19}$, phenyl which may be substituted by 1, 2, 3, 4 or radicals R^{10} , and a 5- or 6-membered heteroaromatic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heteroaromatic ring may be substituted by one or more radicals R^{10} ;

where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

In case R^6 is a substituent on an alkyl, alkenyl or alkynyl group, it is in particular selected from the group consisting of 10 cyano, C_3 - C_6 -cycloalkyl, C_3 - C_6 -halocycloalkyl, —C(=O)N (R^8) R^9 , — $C(=S)N(R^8)R^9$, — $C(=O)OR^7$, — $C(=O)R^{19}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 5- or 6-membered heteroaromatic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, 15 where the heteroaromatic ring may be substituted by one or more radicals R^{10} ;

where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

In case R^6 is a substituent on a cycloalkyl group, it is 20 preferably selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy-C₁-C₆-alkyl, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C₂-C₆-alkynyl, C₂-C₆-haloalkynyl, —Si(R^{14})₂ R^{13} , —OR⁷, —OSO₂ R^7 , 25 —SR⁷, —S(O)_m R^7 , —S(O)_mN(R^8) R^9 , —N(R^8) R^9 , —C(—O)N(R^8) R^9 , —C(—S)N(R^8) R^9 , —C(—O)OR⁷, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 30 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

or two geminally bound radicals R^6 together form a group selected from $= CR^{11}R^{12} = S(O)_mR^7$, $= S(O)_mN(R^8)R^9$, 35 $= NR^8$, $= NOR^7$ and $= NNR^8$;

or two radicals R^6 , together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups 40 selected from N, O, S, NO, SO and SO_2 , as ring members, where R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} and R^{14} have one of the meanings given above or in particular one of the preferred meanings given below.

In case R⁶ is a substituent on a cycloalkyl group, it is more 45 preferably selected from the group consisting of halogen, cyano, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy-C₁-C₆-alkyl, —OR⁷, —OSO₂R⁷, —SR⁷, —S(O)_mR⁷, —S(O)_mN (R⁸)R⁹, —N(R⁸)R⁹, —C(—O)N(R⁸)R⁹, —C(—S)N(R⁸)R⁹, —C(—O)OR⁷, phenyl which may be substituted by 1, 2, 3, 4 50 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰; where R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given above or in particular one of the preferred meanings given below.

In case R^6 is a substituent on a cycloalkyl group, it is even more preferably selected from the group consisting of halogen, $C_1\text{-}C_4\text{-}alkyl,\,C_1\text{-}C_3\text{-}haloalkyl,\,C_1\text{-}C_4\text{-}alkoxy\,and\,C_1\text{-}C_3\text{-}haloalkoxy}.$ In particular, R^6 as a substituent on a cycloalkyl group is selected from halogen, $C_1\text{-}C_4\text{-}alkyl$ and $C_1\text{-}C_3\text{-}haloalkyl}.$

In case R^6 is a substituent on $C(\longrightarrow O)$, $C(\longrightarrow S)$ or $C(\longrightarrow NR^8)$, 65 it is preferably selected from the group consisting of hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -

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alkyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, —OR 7 , —SR 7 , —N(R 8)R 9 , phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R 10 , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R 10 ;

where R⁷, R⁸, R⁹ and R¹⁰ have one of the meanings given above or in particular one of the preferred meanings given below.

In case R⁶ is a substituent on C(=O), C(=S) or C(=NR⁸), it is more preferably selected from the group consisting of C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

In case R^6 is a substituent on C(=O), C(=S) or $C(=NR^8)$, it is more preferably selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_1 - C_6 -haloalkoxy, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

In case R^6 is a substituent on C(=O), C(=S) or $C(=NR^8)$, it is even more preferably selected from the group consisting of C_1 - C_4 -alkyl, C_1 - C_3 -haloalkyl, C_3 - C_6 -cycloalkyl, C_3 - C_6 -halocycloalkyl, C_1 - C_4 -alkoxy, C_1 - C_3 -haloalkoxy, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , a 5-or 6-membered heteroaromatic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heteroaromatic ring may be substituted by one or more radicals R^{10} and a 5- or 6-membered saturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

Preferably, each R⁷ is independently selected from the group consisting of hydrogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, C₃-C₈-cycloalkyl, C₁-C₄-alkyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R¹⁰, where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

More preferably, each R^7 is independently selected from the group consisting of hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ; and a 5- or 6-membered heteroaromatic ring

containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heteroaromatic ring may be substituted by one or more radicals R¹⁰; where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below.

R⁸ and R⁹ are independently of each other and independently of each occurrence preferably selected from the group consisting of hydrogen, cyano, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₂-C₆-alkenyl which may be par- 10 tially or fully halogenated and/or may be substituted by one or more radicals R^{19} , C_2 - C_6 -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_3 - C_8 -cycloalkyl- C_1 - C_6 -alkyl, C_3 - C_8 -cycloalkyl which carries one or more radicals R^{19} , $S(O)_m R^{20}$, $S(O)_n NR^{21} R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or radicals R¹⁰, benzyl wherein the phenyl moiety may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups 20 selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰; where R¹⁰ has one of the meanings given above or in particular one of the preferred meanings given below; or R^8 and R^9 together form a group $= CR^{11}R^{12}$; or R^8 and R^9 , together with the nitrogen atom to which they are

bound, form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic, preferably a saturated, heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, 30 O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10}

In the above preferred embodiment of R⁸ and R⁹, R¹¹ is preferably hydrogen or methyl and R^{12} is preferably C_1 - C_6 - 35 alkoxy, C_1 - C_6 -haloalkoxy, $-C(=O)R^{19}$, $-C(=O)OR^{20}$, or $-C(=O)N(R^{21})R^{22}$.

In the above preferred embodiment of R⁸ and R⁹, R⁹, if it does not form together with R8 a group = CR11R12 or heterocyclic ring, is preferably selected from hydrogen, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl, cyclopropyl, C₁-C₄alkylcarbonyl, C_1 - C_4 -haloalkylcarbonyl, C_1 - C_4 -alkoxycarbonyl and C₁-C₄-haloalkoxycarbonyl and is more preferably hydrogen or C₁-C₄-alkyl.

In the above preferred embodiment of R⁸ and R⁹, R⁸, if it does not form together with R9 a group = CR11R12 or together with R⁹ and the N atom to which they are bound a heterocyclic ring, is preferably selected from CN, C₁-C₆alkyl; C_1 - C_6 -haloalkyl; C_1 - C_4 -alkyl which carries one radical 50 R^{19} ; C_2 - C_6 -alkenyl; C_2 - C_6 -haloalkenyl; C_2 - C_4 -alkenyl which is substituted by one radical R¹⁹; C₃-C₆-cycloalkyl; C₃-C₆-halocycloalkyl; C₃-C₆-cycloalkyl-C₁-C₄-alkyl; C_3 - C_6 -halocycloalkyl- C_1 - C_4 -alkyl; C_3 - C_6 -cycloalkyl which (R²¹)R²²; phenyl; benzyl and a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the phenyl or heterocyclyl rings in the three last-mentioned radicals may 60 carry 1, 2 or 3 substituents selected from halogen, CN, C1-C4alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkoxy and C_1 - C_4 -haloalkoxy.

If R⁸ and R⁹, together with the nitrogen atom to which they are bound, form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, this is preferably a 3, 5 or 6-membered saturated heterocyclic ring which may additionally containing 1 further heteroatom or heteroatom group selected from N, O, S, NO, SO and SO_2 , as ring member.

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Specifically, R⁸ and R⁹ are independently of each other and independently of each occurrence selected from the group consisting of hydrogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_4 -alkyl which carries one radical R^{19} ; C_2 - C_6 -alkenyl; C₂-C₆-haloalkenyl; C₂-C₄-alkenyl which is substituted by one radical R¹⁹; C₃-C₆-cycloalkyl; C₃-C₆-halocycloalkyl; C_3 - C_6 -cycloalkyl- C_1 - C_4 -alkyl; C_3 - C_6 -halocycloalkyl- C_1 -C₄-alkyl; C₃-C₈-cycloalkyl which carries one or more radicals R¹⁹; and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰. More specifically, R^9 is hydrogen or C_1 - C_4 -alkyl and R^8 has one of the meanings specified above.

Preferably, each R¹⁰ is independently selected from the group consisting of Cl, F, cyano, C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , $-OR^{20}$, $-SR^{20}$, $-S(O)_mR^{20}$, $-S(O)_mR^{20}$, $-S(O)_mR^{20}$, $-S(O)_mR^{20}$, $-S(O)_mR^{20}$, $-S(O)_mR^{20}$, $-C(O)_mR^{20}$, $-C(O)_mR^{20}$, $-C(O)_mR^{20}$, $-C(O)_mR^{20}$, $-C(O)_mR^{20}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from Cl, F, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆alkoxy and C₁-C₆-haloalkoxy; and a 3-, 4-, 5-, 6- or 7-membered saturated or unsaturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO2, as ring members, which may be substituted by one or more radicals independently selected from Cl, F, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy;

or two radicals R¹⁰ bound on adjacent atoms together form a group selected from —CH₂CH₂CH₂CH₂—, —CH—CH— CH=CH-, -N=CH-CH=CH-, together with R^8 and the N atom to which they are bound a 40 CH=CH-, -N=CH-N=CH-, -OCH₂CH₂CH₂-, -OCH=CHCH₂--, -CH2OCH2CH2--OCH₂CH₂O—, -OCH₂OCH₂—, -CH₂CH₂CH₂--CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CH $\stackrel{-}{=}$ CHO- $-CH_2OCH_2$, $-CH_2C(=O)O$, $-C(=O)OCH_2$ 45 and —O(CH₂)O—, thus forming, together with the atoms to which they are bound, a 5- or 6-membered ring, where the hydrogen atoms of the above groups may be replaced by one or more substituents selected from Cl, F, methyl, halomethyl, hydroxyl, methoxy and halomethoxy or one or more CH₂ groups of the above groups may be replaced by a C=O group, where R¹⁹, R²⁰, R²¹ and R²² have one of the general meanings given above or in particular one of the preferred meanings

More preferably, each R¹⁰ is independently selected from carries one or more radicals R^{19} ; $-S(O)_m R^{20}$; $-S(O)_n N$ 55 the group consisting of Cl, F, cyano, C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , $-OR^{20}$, $-N(R^{21})R^{22}$, $C(=O)R^{19}$, $-C(=O)OR^{20}$, $-C(=O)N(R^{21})R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from Cl, F, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy; and a 3-, 4-, 5-, 6- or 7-membered saturated or unsaturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radicals independently selected from Cl, F, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy;

where R^{19} , R^{20} , R^{21} and R^{22} have one of the general meanings given above or in particular one of the preferred meanings given below.

Even more preferably, each R^{10} is independently selected from the group consisting of Cl, F, C_1 - C_4 -alkyl, C_1 - C_4 -ha-5 loalkyl, C_1 - C_4 -alkoxy and C_1 - C_4 -haloalkoxy. In particular, each R^{10} is independently selected from the group consisting of Cl, F, C_1 - C_4 -alkyl and C_1 - C_4 -haloalkyl and is specifically Cl or F, more specifically chlorine.

Preferably, R^{11} and R^{12} are, independently of each other 10 and independently of each occurrence, selected from the group consisting of hydrogen, halogen, C_1 - C_6 -alkyl and C_1 - C_6 -haloalkyl. More preferably, R^{11} and R^{12} are, independently of each other and independently of each occurrence, selected from the group consisting of hydrogen, halogen and 15 C_1 - C_6 -alkyl and in particular from the group consisting of hydrogen and halogen. Specifically, they are hydrogen.

hydrogen and halogen. Specifically, they are hydrogen. Preferably, R^{13} and R^{14} are, independently of each other and independently of each occurrence, selected from C_1 - C_4 -alkyl and are in particular methyl.

Preferably, $R^{\bar{1}5}$ and R^{16} are, independently of each other and independently of each occurrence, selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl and phenyl which may be substituted by 1, 2, 3, 4, or 5 radicals R^{10} ; where R^{10} has one of the general or in particular one of the preferred 25 meanings given above.

Preferably, each R^{17} is independently selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, phenyl and benzyl. More preferably, each R^{17} is independently selected from the group 30 consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl and phenyl and is in particular C_1 - C_4 -alkyl or C_1 - C_3 -haloalkyl.

Preferably, each R^{18} is independently selected from the group consisting of hydrogen; C_1 - C_{10} -alkyl which may be partially or fully halogenated and/or may be substituted by 35 one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals R^6 ; — $C(=O)R^6$; — $C(=O)OR^7$; — $C(=O)N(R^8)R^9$; — $C(=S)R^6$; — $C(=S)OR^7$; — $C(=S)N(R^8)R^9$ and — $C(=NR^8)R^6$; where R^6 , R^7 , R^8 and R^9 have one of the general or in particular one of the preferred meanings given 40 above

More preferably, each R¹⁸ is selected from the group consisting of hydrogen; C1-C6-alkyl which may be partially or fully halogenated and/or may be substituted by one or more, e.g. 1, 2, 3 or 4, preferably 1 or 2, more preferably 1, radicals 45 ; $-C(=O)R^6$ and $-C(=O)N(R^8)R^9$; where R^6 , R^8 and R⁹ have one of the general or in particular one of the preferred meanings given above. Preferably, in this case, R⁶ as a C₁-C₆alkyl substituent, is selected from CN, C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, 50 C₁-C₆-alkylthio, C₁-C₆-haloalkylthio and a 5- or 6-membered hetaryl ring containing 1, 2 or 3 heteroatoms selected from N, O and S as ring members and being optionally substituted by 1, 2 or 3 radicals R¹⁰. In this case, R⁶ as a CO substituent, is preferably selected from C₁-C₆-alkyl, C₁-C₆-55 haloalkyl, $\mathrm{C_1\text{-}C_6\text{-}alkoxy}$ and $\mathrm{C_1\text{-}C_6\text{-}haloalkoxy}.$ In this case, R^8 and R^9 are preferably selected from hydrogen and C_1 - C_6 -

In particular, each R^{18} is selected from the group consisting of hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl and $-C(=O)R^6$, 60 and is specifically selected from the group consisting of hydrogen, C_1 - C_4 -alkyl and $-C(=O)R^6$, where R^6 has one of the general or in particular one of the preferred meanings given above and is specifically C_1 - C_4 -alkyl.

In case R^{19} is a substituent on an alkyl, alkenyl or alkynyl 65 group, it is preferably selected from the group consisting of cyano, C_3 - C_6 -cycloalkyl, C_3 - C_6 -halocycloalkyl, — OR^{20} ,

 SR^{20} , $S(O)_mR^{20}$, $-C(=O)N(R^{21})R^{22}$, $-C(=S)N(R^{21})R^{22}$, $-C(=O)OR^{20}$, $-C(=O)R^{20}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R^{10} ; where

 R^{10} is selected from halogen, cyano, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -alkoxy and C_1 - C_4 -haloalkoxy;

 R^{20} is selected from hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, phenyl, benzyl, and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO $_2$, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R^{10} ; and

R²¹ and R²², independently of each other and independently of each occurrence, are selected from hydrogen, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, phenyl, benzyl, and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO₂, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R¹⁰.

In case R^{19} is a substituent on a cycloalkyl group, it is preferably selected from the group consisting of cyano, $C_1\text{-}C_4\text{-}alkyl,\ C_1\text{-}C_4\text{-}haloalkyl,\ C_3\text{-}C_6\text{-}cycloalkyl,\ C_3\text{-}C_6\text{-}halocycloalkyl,\ } —C(=O)N(R^{21})R^{22},\ —C(=S)N(R^{21})R^{22},\ —C(=O)OR^{20},\ —C(=O)R^{20},\ phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals <math display="inline">R^{10},\$ and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals $R^{10};\$ where

R¹⁰ is selected from halogen, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy and C₁-C₄-haloalkoxy;

 R^{20} is selected from hydrogen, $C_1\text{-}C_4\text{-}alkyl,\,C_1\text{-}C_4\text{-}haloalkyl,}$ phenyl, benzyl, and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO $_2$, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R^{10} ; and

 R^{21} and R^{22} , independently of each other and independently of each occurrence, are selected from hydrogen, $C_1\text{-}C_4\text{-}$ alkyl, $C_1\text{-}C_4\text{-}$ haloalkyl, phenyl, benzyl, and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R^{10}

In case R^{19} is a substituent on a C(=O) group, it is preferably selected from the group consisting of hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_3 - C_6 -cycloalkyl, C_3 - C_6 -halocycloalkyl, C_3 - C_6 -cycloalkyl- C_1 - C_4 -alkyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the rings in the three lastmentioned radicals may be substituted by one or more radicals R^{10} ; where R^{10} is selected from halogen, cyano, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -haloalkyl, C_1 - C_4 -haloalkoxy.

 R^{20} is preferably selected from the group consisting of hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl, C_2 - C_4 -alkenyl, C_2 - C_4 -haloalkenyl, C_2 - C_4 -haloalkynyl, C_3 - C_6 -cycloalkyl, C_3 - C_6 -halocycloalkyl, C_3 - C_6 -cycloalkyl

 $C_1\text{-}C_4\text{-}alkyl,$ phenyl which may be substituted by $1,\,2,\,3,\,4$ or 5 radicals $R^{10},$ benzyl which may be substituted by $1,\,2,\,3,\,4$ or 5 radicals $R^{10},$ and a 5- or 6-membered heterocyclic ring containing $1,\,2$ or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and $SO_2,$ as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals $R^{10};$ where R^{10} is selected from halogen, cyano, $C_1\text{-}C_4\text{-}alkyl,\,C_1\text{-}C_4\text{-}haloalkyl,\,C_1\text{-}C_4\text{-}alkoxy$ and $C_1\text{-}C_4\text{-}haloalkoxy.$

 R^{21} and R^{22} , independently of each other and independently of each occurrence, are preferably selected from the group consisting of hydrogen, $C_1\text{-}C_6\text{-}alkyl,\,C_1\text{-}C_6\text{-}haloalkyl,\,C_3\text{-}C_8\text{-}cycloalkyl,\,C_3\text{-}C_8\text{-}halocycloalkyl,\,C_3\text{-}C_8\text{-}cycloalkyl-}C_1\text{-}C_4\text{-}alkyl,\,C_2\text{-}C_6\text{-}haloalkenyl,\,C_2\text{-}C_6\text{-}haloalkenyl,\,C_2\text{-}C_6\text{-}haloalkynyl,\,phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals <math display="inline">R^{10}$, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2, as ring members, where the rings in the three last-mentioned radicals may be substituted by one or more radicals R^{10} ; where R^{10} is selected from halogen, cyano, $C_1\text{-}C_4\text{-}alkyl,\,C_1\text{-}C_4\text{-}haloalkyl,\,}C_1\text{-}C_4\text{-}alkoxy$ and $C_1\text{-}C_4\text{-}haloalkoxy}$;

or R^{21} and R^{22} , together with the nitrogen atom to which they are bound, may form a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more radicals selected from halogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -haloalkoxy.

Specifically, process B refers to the preparation of compounds of the formula III-1

$$R^{5a}$$
 R^{5a}
 R^{5a}
 R^{5b}
 R^{5a}
 R^{5a}
 R^{5b}
 R^{4a}
 R^{4a}

wherein

 R^1 is hydrogen or C_1 - C_4 -alkyl;

R^{5a}, R^{5b}, R^{5c} are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁵:

R^{4a} and R^{4b}, independently of each other, are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁴; and

R⁸ and R⁹ have one of the general or in particular one of the preferred meanings given above.

In an alternative specific embodiment, process B refers to the preparation of compounds of the formula III-2

wherein

$$R^{5a}$$

$$R^{5b}$$

$$R^{4a}$$

$$R^{4a}$$

$$NH-C(=S)NR^{8}R^{9}$$

$$R^{1}$$

 R^1 is hydrogen or C_1 - C_4 -alkyl;

R^{5a}, R^{5b}, R^{5c} are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁵;

R^{4a} and R^{4b}, independently of each other, are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁴; and

R⁸ and R⁹ have one of the general or in particular one of the preferred meanings given above.

In an alternative specific embodiment, process B refers to the preparation of compounds of the formula III-3

$$R^{5a}$$
 R^{5a}
 R^{5a}
 R^{5a}
 R^{5a}
 R^{4b}
 R^{4a}
 R^{1}
 R^{1}
 R^{4a}
 R^{1}
 R^{1}
 R^{1}
 R^{1}
 R^{1}
 R^{1}
 R^{1}
 R^{1}

wherein

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 R^1 is hydrogen or C_1 - C_4 -alkyl;

R^{5a}, R^{5b}, R^{5c} are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁵:

R^{4a} and R^{4b}, independently of each other, are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁴; and

R⁶ has one of the general or in particular one of the preferred meanings given above and is specifically selected from C₃-C₆-cycloalkyl, C₃-C₆-halocycloalkyl, a 5- or 6-membered heteroaromatic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, as ring members, where the heteroaromatic ring may be substituted by one or more radicals R¹⁰ and a 5- or 6-membered saturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups

selected from N, O, S, NO, SO and SO_2 , as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{10} , where R^{10} has one of the general or inparticular one of the preferred meanings given above.

In an alternative specific embodiment, process B refers to 5 the preparation of compounds of the formula III-4

(III-4)
$$\begin{array}{c}
R^{5a} \\
R^{5b} \\
R^{4a}
\end{array}$$

$$\begin{array}{c}
R^{1} \\
R^{4a}
\end{array}$$

$$\begin{array}{c}
R^{1} \\
R^{4a}
\end{array}$$

$$\begin{array}{c}
R^{1} \\
R^{2}
\end{array}$$

wherein

 R^1 is hydrogen or C_1 - C_4 -alkyl;

 R^{5a} , R^{5b} , R^{5c} are hydrogen or have one of the general or in particular one of the preferred meanings given above for R^{5} ;

R^{4a} and R^{4b}, independently of each other, are hydrogen or have one of the general or in particular one of the preferred meanings given above for R⁴; and

R² is a 5- or 6-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from N, O, S, NO, SO and 35 SO₂, as ring members, where the heterocyclyl ring may carry 1, 2 or 3 substituents selected from halogen, CN, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy, C₁-C₄-haloalkoxy and phenyl.

By the method of the invention it is possible to produce the 40 important intermediate of formula II in a simple and industrially applicable method. Moreover, the method requires less catalyst than the prior art methods.

The invention also refers to compounds obtainable by the method of the invention, especially compounds of formulae I 45 and III or an enantiomer, diastereoisomer and/or an agriculturally acceptable salt thereof and specifically to every singly compound listed below in the examples (compounds C) and their enantiomers, diastereoisomers and/or an agriculturally acceptable salts.

The invention further relates to an agricultural composition comprising at least one imine compound of the formula III as defined above, obtainable by the process according to the invention, or an enantiomer, diastereoisomer and/or an agriculturally acceptable salt thereof, and at least one inert liquid 55 and/or solid agriculturally acceptable carrier.

The invention also relates to a veterinary composition comprising at least one imine compound of the formula III as defined above, obtainable by the process according to the invention, or an enantiomer, diastereoisomer and/or a veterinarily acceptable salt thereof, and at least one inert liquid and/or solid veterinarily acceptable carrier.

Moreover, the invention relates to the use of an imine compound of formula III as defined above, obtainable by the process according to the invention, or an enantiomer, diastereoisomer and/or an agriculturally or veterinarily acceptable salt thereof, for combating invertebrate pests.

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Another aspect of the invention is the use of an imine compound of formula III as defined above, obtainable by the process according to the invention, or an enantiomer, diastereoisomer and/or a veterinarily acceptable salt thereof, for treating or protecting an animal from infestation or infection by invertebrate pests.

A further aspect of the invention is plant propagation material, comprising at least one compound of the formula III as defined above, obtainable by the process according to the invention, or an enantiomer, diastereoisomer and/or an agriculturally acceptable salt thereof.

A preferred plant propargation material is seeds.

The invention will now be illustrated by following nonlimiting examples.

EXAMPLES

Compounds were characterized e.g. by coupled High Per-²⁰ formance Liquid Chromatography/mass spectrometry (HPLC/MS), by ¹H-NMR and/or by their melting points.

Analytical HPLC column: RP-18 column Chromolith Speed ROD from Merck KgaA, Germany). Elution:acetonitrile+0.1% trifluoroacetic acid (TFA)/water+0.1% trifluoroacetic acid (TFA) in a ratio of from 5:95 to 95:5 in 5 minutes at 40° C.

¹H-NMR, respectively ¹³C-NMR: The signals are characterized by chemical shift (ppm) vs. tetramethylsilane, respectively CDCl₃ or DMSO-d₆ for ¹³C-NMR, by their multiplicity and by their integral (relative number of hydrogen atoms given). The following abbreviations are used to characterize the multiplicity of the signals: m=multiplett, q=quartett, t=triplett, d=doublet, dd=doublet of doublet and s=singulett.

S. Synthesis Examples

S.1 Synthesis of 4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methylbenzaldehyde-4-trifluoroethylsemicarbazone (Compound I-1 of table C.1; see below)

Step 1: Synthesis of 4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-benzaldehyde

A reaction autoclave was charged with 3-(4-bromo-3-methyl-phenyl)-5-(3,5-dichlorophenyl)-5-trifluoromethyl-4,5-dihydro-isoxazole (0.10 g, 0.22 mmol), palladium dichloride cyclooctadiene complex (1.6 mg, 2.5 mol-%), xanthphos (9.7 mg, 7.5 mol-%), N,N,N',N'-tetramethylethylene diamine (19.3 mg, 0.75 equiv.) and DMF (2 mL) and purged with synthesis gas (carbon monoxide:hydrogen=1:1) to 5 bar. The reaction autoclave was heated to 100° C. for 16 h and then cooled to ambient temperature. After release of the pressure, the reaction mixture was concentrated under reduced pressure and the residue was purified by flash chromatography on silica gel to yield the title compound (13 mg, 15%).

Alternative Step 1: Synthesis of 4-[5-(3,5-dichlorophenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-benzaldehyde

A reaction autoclave was charged with 3-(4-bromo-3-methyl-phenyl)-5-(3,5-dichlorophenyl)-5-trifluoromethyl-4,5-

dihydro-isoxazole 8.2 g, 18 mmol), palladium(II) acetate (13.4 mg, 59.7 µm), cataCXium (107.4 mg), N,N,N',N'-tetramethylethylene diamine (1.6 g) and toluene (7.9 g) and purged with synthesis gas (carbon monoxide:hydrogen=1:1) to 5 bar. The reaction autoclave was pressurized to 10 bar synthesis gas and was heated to 120° C. for 18 h and then cooled to ambient temperature. After release of the pressure, the reaction mixture was concentrated under reduced pressure and the residue was purified by flash chromatography on silica gel to yield the title compound (3.4 g, 37%).

Characterization by GC-MS (DB-XLB 30 m×0.25 mm, 0.25 μ M film, helium 2 mL/min 50-10-260/10-10-300, 0.5 μ M/split 10:1, injector 250° C.): 26.750 min, m/z=401 (TOF MS FI+)

Step 2: Synthesis of 4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-benzaldehyde-4-trifluoroethylsemicarbazone

A mixture of 4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-benzaldehyde (72.5 g, 0.18 mol) and 4-trifluoroethyl semicarbazide hydrochloride (39.92 g, 0.21 mol) in ethanol (50 mL) and glacial acetic acid (40 mL) was heated at 70° C. over night. After this, water was added until the clear solution became turbid, then 25 MTBE (10 mL) was added and the mixture was allowed to cool to ambient temperature. The resulting precipitate was filtered and washed with water to obtain the title compound (84.10 g, 86%).

Characterization by HPLC-MS: 4.281 min, M=541.00 Characterization by ¹H-NMR (500 MHz, CDCl₃): δ [delta]=2.52 (s, 3H), 3.71 (d, 1H), 4.03 (m, 2H), 4.11 (d, 1H), 6.46 (dd, 1H), 7.44 (s, 1H), 7.50-7.58 (m, 3H), 7.80 (d, 1H), 8.01 (s, 1H), 9.40 (s, 1H) ppm.

S.2 Synthesis of (E)- and (Z)-1-{4-[5-(3,5-dichlorophenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-phenyl}-ethanone-4-trifluoroethylsemicarbazone (Compounds 1-19 and 1-57 of Table C.1; See Below)

Step 1: Synthesis of 1-{4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-phenyl}-ethanol

To a solution of 4-[5-(3,5-dichloro-phenyl)-5-trifluorom-ethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-benzaldehyde (i.e. the product of example S.1, Step 1, 0.50 g) and lithium chloride (53 mg, 1.24 mmol, 1.00 equiv.) in THF (15 mL) was added a solution of methyl magnesium bromide (1.78 mL, 1.4 M in THF/toluene, 2.49 mmol, 2.00 equiv.) at -70° C.

After 1 h at this temperature, the mixture was allowed to warm to room temperature and was quenched with a saturated aqueous NH_4Cl solution. The layers were separated and 55 extracted with toluene. Combined organic layers were dried over Na_2SO_4 and evaporated. The residue was purified by flash chromatography on silica gel to afford the title compound (0.20 g, 38%).

Characterization by HPLC-MS: 4.301 min, M=418.05

Step 2: Synthesis of 1-{4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-phenyl}-ethanone

To a solution of 1-{4-[5-(3,5-dichloro-phenyl)-5-trifluo-romethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-phenyl}-

ethanol (i.e. the product of example S.2, Step 1, 160 mg, 0.38 mmol) in $\rm CH_2Cl_2$ (10 mL) was added Dess-Martin-Periodinane (243 mg, 0.57 mmol, 1.5 equiv.) in small portions. The mixture was stirred at room temperature over night, then saturated aqueous NaHCO $_3$ -solution was added and the mixture was left at room temperature for 1 h. The layers were separated and the organic layer was washed with water, dried over Na $_2$ SO $_4$ and evaporated in vacuum to give the title compound (120 mg, 75%), which was used in the next reaction without further purification.

Characterization by HPLC-MS: 4.572 min, M=415.95

Step 3: Synthesis of (E)- and (Z)-1-{4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isox-azol-3-yl]-2-methyl-phenyl}-ethanone-4-trifluoroethylsemicarbazone

A mixture of 1-{4-[5-(3,5-dichloro-phenyl)-5-trifluoromethyl-4,5-dihydro-isoxazol-3-yl]-2-methyl-phenyl}-ethanone (1.37 g) and 4-trifluoroethyl semicarbazide hydrochloride (0.729 g) in ethanol (1 mL) and glacial acetic acid (0.5 mL) was heated at 70° C. for 6 h. After cooling, the solvents were evaporated in vacuum. Ethyl acetate was added, and the organic layer was washed with water. After drying over Na₂SO₄, the solvent was evaporated and the residue was chromatographed on silica gel to afford the title compounds (Z-isomer elutes first, 300 mg, E-isomer elutes second, 400 mg, total yield 38%).

30 Z-Isomer:

45

60

 $\begin{array}{c} \text{Characterization by HPLC-MS: } 4.497 \text{ min, M=}555.00} \\ \text{Characterization by 1H-NMR (400 MHz, DMSO-d$^{6})$:} \\ \delta \text{ [delta]=}2.16 \text{ (s, 3H), } 2.17 \text{ (s, 3H), } 3.87 \text{ (m, 2H), } 4.29 \text{ (d, } 1\text{H), } 4.36 \text{ (d, 1H), } 7.26 \text{ (d, 1H), } 7.34 \text{ (m, 1H), } 7.64-7.69 \text{ (m, } 35 \text{ 4H), } 7.82 \text{ (m, 1H), } 8.52 \text{ (s, 1H) ppm.} \end{array}$

Characterization by HPLC-MS: 4.531 min, M=555.05 Compound 1-1 and the intermediate aldehyde were also obtained when MeSkatOX, TPP, TPPit, tBuOMeTPPit, 40 BINAP, CyH₃P, cataCXium, Complex 130, Complex 34 or Complex 128 was used instead of Xanthphos.

The compounds of the following examples were synthesized analogously.

C. Compound Examples

C.1 Compound Examples 1

Compound examples 1-1 to 1-95 correspond to compounds of formula C.1:

$$CI \xrightarrow{F} O \xrightarrow{N} N$$

$$CI \xrightarrow{F} O \xrightarrow{N} N$$

$$CH_3 \qquad N$$

$$Y$$

$$R^2$$

wherein R¹, R² and Y of each synthesized compound is defined in one row of table C.1 below.

TABLE C.1

		11 11 11 11 11 11 11 11 11 11 11 11 11	O.1		
Com					
Com-				D	DM i
pound	\mathbb{R}^1	\mathbb{R}^2	Y	R_t (min)	[M +
Ex.	K-	K-	1	(111111)	H]
1-1	Н	$C(=O)NH-CH_2CF_3$	NH	4.281	541.00
1-2	Н	C(=0)NH-3-thiolyl-1,1-dioxide	NH	4.092	577.05
1-3	Н	$C(=O)$ -NH— CH_3	NH	4.193	473.05
1-4	Н	$C(=O)NH-CH_2CH_3$	NH	4.308	487.05
1-5	Н	$C(=O)NH-CH_2CH(CH_3)_2$	NH	4.575	515.05
1-6	Η	C(=O)NH—CH ₂ CH ₂ -thiophene-	NH	4.597	569.05
1.7	Н	2-yl	NIII	1 260	520.70
1-7		C(=O)NH—CH ₂ -furan-2-yl	NH	4.368	538.70
1-8	H	C(=O)—NH-cyclopropyl	NH	4.324	499.05
1-9	H	C(=O)NH—CH ₂ CH ₂ -2-pyridyl	NH	3.627	563.80
1-10	Η	C(=O)NH—CH ₂ -tetrahydro- furan-2-yl	NH	4.284	542.80
1-11	Н		NH	4 279	520.90
		C(=O)NH—CH ₂ CH ₂ CH ₂ OCH ₃		4.278	530.80
1-12	H	C(=O)—NH—CH ₂ -cyclopropyl	NH	4.452	513.05
1-13	H	$C(=O)NH-CH_2CH_2OCH_3$	NH	4.183	516.80
1-14	Η	$C(=O)NH-CH_2CH_2CH_3$	NH	4.422	500.80
1-15	Η	$C(=O)NH-CH_2CH_2CH_2CH_3$	NH	4.572	514.80
1-16	Η	$C(=O)NH-CH_2CH_2CH_2CH_3$	NH	4.722	528.80
1-17	Η	$C(=O)NH-CH_2CH_2CH(CH_3)_2$	NH	4.698	528.80
1-18	Η	$C(=O)NH-CH_2CH_2CH_2-1,3-$	NH	3.604	566.80
		imidazole-1-yl			
1-19	CH_3	$C(=O)NH-CH_2CF_3(Z)$ -isomer	NH	4.474	555.00
1-20	Н	C(=O)-pyrrolidine-1-yl	NH	4.175	513.10
1-21	Н	C(=O)NH—CH ₂ CH ₂ CF ₃	NH	4.507	555.10
1-22	Н	C(=O)NH-pyridine-3-yl	NH	3.746	536.00
1-23	H	C(=O)-morpholine-4-yl	NH	4.039	529.00
1-24	H	C(=O)-Horpholine-4-yr $C(=O)$ NH— CH_2 CH ₂ SCH ₃	NH	4.456	533.00
1-25	H	C(=O)NH—CH ₂ -pyridine-4-yl	NH	3.659	550.00
1-26	Η	C(=O)NH-pyridine-4-yl	NH	3.770	536.00
1-27	Η	C(=O)NH—CH ₂ -2-	NH	4.437	586.00
		chloropyridine-5-yl			
1-28	$_{\mathrm{H}}$	$C(=O)NH-CH_2$ -pyridine-2-yl	NH	3.701	550.00
1-29	Η	C(=O)—NH-cyclopentyl	NH	4.729	527.05
1-30	Η	$C(=O)NH-CH(CH_3)_2$	NH	4.527	501.05
1-31	Η	C(=O)-thiomorpholine-4-yl	NH	4.281	545.05
1-32	Н	C(=O)—NH-cyclohexyl	NH	4.840	541.00
1-33	Н	$C(=O)NH-CH_2CHF_2$	NH	4.331	523.00
1-34	Н	$C(=O)NH-CH_2C(=O)NH-$	NH	4.218	598.05
		CH ₂ CF ₃			
1-35	Н	$C(=O)NH-CH_2CH_2SCF_3$	NH	4.634	586.90
1-36	Н	$C(=0)NH-CH_2CH=CCl_2$	NH	4.703	568.95
1-37	Н	C(=0)NH-2-trifluoromethyl-	NH	4.920	610.00
1-57	11	thiazole-4-yl	1411	4.520	010.00
1-38	Н	$C(=O)NH-CH_2CH=CH-4-$	NH	4.971	609.00
1-56	11	chlorophenyl	1411	4.571	005.00
1-39	Н	C(=O)NH-2-chloropyridine-4-yl	NILI	4.522	571.95
			NH		
1-40	Η	C(=O)NH—CH ₂ -2-	NH	4.342	585.05
		chloropyrimidine-4-yl	N.T.T.	2.772	527.05
1-41	H	C(=O)NH-pyridazine-4-yl	NH	3.773	537.05
1-42	H	C(=O)NH—CH ₂ -pyrimidine-4-yl	NH	4.002	551.00
1-43	Η	C(=O)NH—CH ₂ -pyrimidine-2-yl	NH	4.081	551.00
1-44	Η	$C(=O)N(CH_3)-CH_2CF_3$	NH	4.291	555.00
1-45	Η	$C(=O)NH-CH_2-2-$	NH	4.342	584.00
		chloropyridine-4-yl			
1-46	Η	C(=O)NH-3-chloropyridine-4-yl	NH	2.180	571.90
1-47	Η	C(=O)NH-3-chloropyridazine-	NH	¹ H-NMR (400 N	IHz, DMSO-d ⁶):
		6-yl hydrochloride		δ [delta] = 3.34 (s	, 3H), 4.35 (d 1H),
				4.40 (d, 1H), 7.0	60-7.75 (m, 5H),
				7.88 (s, 1H), 7.9	95-8.04 (m, 1H),
					.97 (d, 1H), 9.04
					(m, 1H) ppm.
1-48	Η	C(=O)NH-pyrimidine-4-yl	NH	3.912	537.00
1-49	Н	$C(=O)NH_2$	NH	3.997	459.0
1-50	H	$C(=0)NH_2$ C(=0)NH-1,2,4-triazole-3-yl	NH	3.893	526.05
1-51	Н	C(=O)NH—CH ₂ CH ₂ S(=O) ₂ CH ₃	NH	4.028	565.05 560.05
1-52	H	C(=O)NH-3-chloropyridine-2-yl	NH	4.352	569.95
1-53	Η	C(=O)NH-CH ₂ C(=O)NH-	NH	3.979	556.00
1.51		cyclopropyl	****		£
1-54	H	$C(=O)NH-CH_2C(=O)N(CH_3)_2$	NH	4.012	544.00
1-55	Η	$C(=O)NH-CH_2C(=O)NH-CH_3$	NH	3.853	530.00
1-56	H	$C(=O)NH-CH_2C(=O)NH-$	NH	4.123	558.10
		CH(CH ₃) ₂			
1-57	CH_3	$C(=O)NH-CH_2CF_3$ (E)-isomer	NH	4.531	555.05
1-58	Н	$C(=O)NH-CH_2CH_2S(=O)_2CF_3$	NH	4.414	618.90
1-59	Н	$C(=O)NH-CH_2C(=O)NH-$	NH	3.951	544.00
		CH ₂ CH ₃			
		£ 3			

Com- pound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R_t (min)	[M + H]
1-60	Н	C(=O)-5-chloro-1,2,4-triazole-	NH	4.249	544.95
1 (1		3-yl	> TT T	4.012	570.00
1-61	Н	C(=O)NH-6-chloropyridine-2-yl	NH	4.813	570.00
1-62	Н	$C(=O)NH-CH_2CH=CH_2$	NH	4.318	499.00
1-63	Н	C(=O)N(CH ₃) CH ₂ CH ₃	NH	4.067	501.00
1-64	H H	C(=O)NH-thiazole-4-yl	NH	4.409	541.95
1-65 1-66	Н	C(=O)NH-2-chlorothiazole-4-yl C(=O)NH-4-chloropyridine-2-yl	NH NH	4.921	576.00
1-60 1-67	Н	. ,	NH NH	3.965 4.620	569.95
	Н	$C(=S)NH-CH_2CF_3$	NH NH	4.620 4.704	556.95
1-68	Н	C(=S)NH—CH ₃		4.620	489.00
1-69		C(=O)NH—CH ₂ CH ₂ OC ₆ H ₅	NH		579.00
1-70	Н	$C(=O)NH-CH_2C_6H_5$	NH	4.559	549.00
1-71	Н	C(=O)NH—CH(CH ₃)CH ₂ OCH ₃	NH	4.369	531.00
1-72	Н	$C(=O)NH-CH_2CH_2CF=CF_2$	NH	4.501	567.00
1-73	Н	C(=S)NH ₂	NH	4.144	474.95
1-74	Н	C(=O)NH—CH(CH ₃)cyclopropyl	NH	4.586	527.00
1-75	H	C(=O)NH—CH ₂ -pyridine-3-yl	NH	3.567	550.00
1-76	Н	4-CH ₃ -thiazole-2-yl	NH	4.110	513.00
L-77	Η	pyridine-2-yl	NH	3.709	493.00
1-78	Η	$C(=O)NH-CH(CH_3)CH_2OC_6H_5$	NH	4.725	593.00
1-79	Н	C(=O)NH-1-(C ₆ H ₅)cyclopropyl 1-yl	NH	4.638	575.00
1-80	Н	$C(=O)NH-CH(CH_3)C_6H_5$	NH	4.654	563.00
1-81	Н	5-chloro-pyridine-2-yl	NH	4.425	529.00
1-82	Н	6-chloro-pyridine-2-yl	NH	4.274	528.95
1-83	H	C(=O)NH—CH(CH ₃)CH ₂ SCH ₃	NH	4.521	547.00
1-84	Н	$C(=O)NH-C(CH_3)_2CH_2SCH_3$	NH	4.705	561.00
1-85	Н	$C(=O)NH-CH(CH_3)CF_3$	NH	4.539	555.00
1-86	Н	C(=O)NH—CH(CH ₃) pyridine-3-yl	NH	3.623	564.10
1-87	Н	$C(=O)NH-C(CH_3)_2CH_2$ $S(=O)_2CH_3$	NH	4.278	593.00
1-88	Н	$C(=O)NH-C(CH_3)_2CH_2$ $S(=O)CH_3$	NH	4.059	577.00
l - 89	Н	C(=O)NH— CH(CH ₃)CH ₂ S(=O)CH ₃	NH	3.923	563.00
L -9 0	Н	C(=O)NH—CH(CH ₃)CH ₂ S(=O) ₂ CH ₃	NH	4.051	578.90
1-91	Н	4-CF ₃ -thiazole-2-yl	NH	4.908	566.90
1-92	Н	6-CF ₃ -pyridine-2-yl	NH	4.300	561.05
1-93	Н	$4-C_6H_5$ -thiazole-2-yl	NH	4.940	574.90
1-94	Н	thiazole-2-yl	NH	4.049	498.90
1-95	Н	4,5-(CH ₃) ₂ -thiazole-2-yl	NH	4.280	527.05

C.2 Compound Examples 2

Compound example 2-1 to 2-19 corresponds to compound 4 formula C.2:

$$\begin{array}{c} F \\ F \\ Cl \\ \hline \\ Cl \\ F \\ F \\ F \\ F \\ \\ R^1 \\ R^1 \\ R^1 \\ R^2 \\ R^2 \\ R^2 \\ R^2 \\ R^2 \\ R^2 \\ R^3 \\ R^4 \\ R$$

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.2 below.

TABLE C.2

45	Com- pound Ex.	R ¹	\mathbb{R}^2	Y	R, (min)	[M + H]
	2-1	Н	C(=O)NH-CH ₂ CF ₃	NH	4.612	594.95
	2-2	Н	C(=O)NH—CH ₃	NH	4.319	527.00
	2-3	Η	$C(=O)NH-CH_2CH_3$	NH	4.446	541.00
50	2-4	Η	C(=O)NH-cyclopropyl	NH	4.441	553.00
30	2-5	Η	C(=O)NH-CH2cyclopropyl	NH	4.569	567.00
	2-6	Η	$C(=O)NH-CH_2CH_2CF_3$	NH	4.560	609.00
	2-7	Η	C(=O)NH-CH2-tetrahydro-	NH	4.518	597.10
			furan-2-yl			
	2-8	Η	$C(=O)NH-CH_2CH_2CH_2OCH_3$	NH	4.438	585.00
55	2-9	Η	$C(=O)NH-CH_2CH_2OCH_3$	NH	4.428	571.05
	2-10	Η	$C(=O)NH-CH_2CH_2SCH_3$	NH	4.507	587.00
	2-11	Η	C(=O)NH-CH(CH ₃) ₂	NH	4.570	555.00
	2-12	Η	$C(=O)NH_2$	NH	4.227	512.95
	2-13	Η	$C(=O)NH-CH_2CH(CH_3)_2$	NH	4.669	569.00
	2-14	Η	C(=O)NH-CH ₂ CHF ₂	NH	4.513	576.95
60	2-15	Η	$C(=O)NH-CH_2CH_2CH_3$	NH	4.637	555.00
	2-16	Η	$C(=O)NH-CH_2C(=O)NH-$	NH	4.301	652.00
			CH ₂ CF ₃			
	2-17	Η	C(=O)NH—CH ₂ -pyridine-2-yl	NH	3.840	604.10
	2-18	Η	C(=O)NH-CH ₂ -2-	NH	4.481	640.00
			chloropyridine-4-yl			
65	2-19	Η	C(=O)NH—CH ₂ -pyrimidine-4-yl	NH	4.255	605.00
			. , 210			

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66 TABLE C.4-continued

Compound example 3-1 to 3-5 corresponds to compound formula C.3:

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.3 below.

TABLE C.3

Com-						25
pound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R_t (min)	[M + H]	
3-1	Н	C(=O)NH-CH ₃	NH	4.174	476.95	
3-2	H	$C(=O)NH-CH_2CH_3$	NH	4.322	491.05	20
3-3	H	$C(=O)NH-CH_2CF_3$	NH	4.417	544.95	30
3-4	H	C(=O)NH-cyclopropyl	NH	3.724*	503.00	
3-5	Η	C(=O)NH—CH ₂ cyclopropyl	NH	3.832	517.00	

*this chromatogram was measured using the long method with a total run-time of 6 minutes.

C.4 Compound Examples 4

Compound examples 4-1 to 4-55 correspond to compound formula C.4:

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wherein R¹, R² and Y of each synthesized compound is defined in one row of table C.4 below.

TABLE C.4

Com- pound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R_t (min)	[M + H]
4-1		C(=O)NH—CH ₂ CF ₃	NH	4.167	560.95
4-2		C(=O)—NH-cyclopropyl	NH	4.449	519.00
4-3		C(=O)—NH—CH ₂ -cyclopropyl	NH	4.584	533.00

Com-					
pound				D	DM :
	R^1	\mathbb{R}^2	37	R _t	[M +
Ex.	K-	K-	Y	(min)	H]
4-4	ш	C/—O/NH CH	NILI	4.301	493.00
	H	$C(=O)NH-CH_3$	NH		
4-5	Н	$C(=O)NH-CH_2CH_3$	NH	4.435	507.00
4-6	Η	$C(=O)NH-CH_2CH_2CH(CH_3)_2$	NH	4.834	549.10
4-7	Η	$C(=O)NH-CH_2CH(CH_3)_2$	NH	4.703	535.10
4-8	Η	C(=O)NH—CH ₂ CH ₂ -thiophene-	NH	4.718	589.10
		2-yl			
4-9	Η	C(=O)-thiomorpholine-4-yl	NH	4.366	565.00
4-10	Н	C(=O)NH-CH ₂ CH ₂ -pyridine-2-	NH	3.790	584.00
		yl	2122	3.770	501100
4.11	T.T	C(=O)NH—CH ₂ -tetrahydro-	NILI	4.440	562.05
4-11	Η		NH	4.449	563.05
		furan-2-yl			
4-12	Η	C(=O)NH-3-thiolyl-1,1-dioxide	NH	4.126	596.90
4-13	Η	$C(=O)NH-CH_2CH_2CH_2-1-$	NH	3.770	587.05
		imidazolyl			
4-14	Η	C(=O)NH-CH ₂ -furan-2-yl	NH	4.511	559.00
4-15	Η	C(=O)NH-cyclopentyl	NH	4.756	547.00
4-16	Н	C(=O)NH-CH ₂ C(=O)NH-	NH	4.105	576.10
1 10	11		2111	11100	370.10
4.17	**	cyclopropyl	3.77.7	4.571	500.05
4-17	Η	$C(=O)NH-CH_2CH_2CH_3$	NH	4.571	522.95
4-18	Η	$C(=O)NH-CH_2CH_2CF_3$	NH	4.576	574.95
4-19	Η	$C(=O)NH-CH_2CHF_2$	NH	4.422	542.95
4-20	Η	C(=O)NH-CH ₂ CH ₂ OCH ₃	NH	4.396	537.00
4-21	Н	$C(=O)NH-CH_2CH_2SCH_3$	NH	4.596	555.00
4-22	Η	$C(=O)NH-CH_2CH_2SCF_3$	NH	4.802	608.90
4-23	Η	$C(=O)NH-CH_2CH=CCl_2$	NH	4.747	588.90
4-24	Η	C(=O)NH-2-trifluoromethyl-	NH	4.967	632.00
		thiazole-4-yl			
4-25	Н	C(=O)NH—CH ₂ -2-	NH	4.528	606.00
7-23	11		1111	7.520	000.00
		chloropyrimidine-4-yl			
4-26	Η	$C(=O)NH_2$	NH	4.177	480.90
4-27	Η	$C(\Longrightarrow)NH-CH_2CH_3$	NH	4.779	523.00
4-28	Η	$C(=S)NH-CH_2CF_3$	NH	4.820	578.90
4-29	Η	C(=S)NH-CH ₃	NH	4.607	510.90
4-30	Н	4-CH ₃ -thiazole-2-yl	NH	4.200	534.95
4-31	Η	$C(=O)NH-CH_2C_6H_5$	NH	4.560	570.90
4-32	Η	C(=O)NH—CH ₂ -pyridine-3-yl	NH	3.659	570.00
4-33	Η	$C(=O)NH-CH(CH_3)CH_2SCH_3$	NH	4.574	569.00
4-34	Η	$C(=O)NH-CH(CH_3)CH_2OCH_3$	NH	4.469	551.00
4-35	Η	C(=O)NH—CH ₂ CH ₂ OC ₆ H ₅	NH	4.720	599.00
4-36	Н	$C(=O)NH-CH(CH_3) C_6H_5$	NH	4.777	585.00
4-37	Η	$C(=S)NH_2$	NH	4.167	496.74
4-38	Η	$C(=O)NH-CH(CH_3)CF_3$	NH	4.509	574.90
4-39	Η	C(=O)NH—CH(CH ₃)cyclopropyl	NH	4.576	546.90
4-40	Η	$C(=O)NH-CH_2CH_2CF-CF_2$	NH	4.493	586.90
4-41	Η	$C(=O)NH-C(CH_3)_2CH_2SCH_3$	NH	4.690	582.90
4-42	Н	$C(=O)NH-CH(CH_3)CH_2OC_6H_5$	NH	4.822	615.00
4-43	Η	C(=O)NH-1-(C ₆ H ₅)cyclopropyl	NH	4.737	576.00
		1-yl			
4-44	Η	pyridine-2-yl	NH	3.821	515.00
4-45	Η	6-chloro-pyridine-2-yl	NH	4.919	548.90
4-46	Η	5-chloro-pyridine-2-yl	NH	4.689	548.95
4-47	Н				
4-4/	н	C(=O)NH—CH(CH ₃) pyridine-	NH	3.698	586.00
		3-yl			
4-48	Η	C(=O)NH—	NH	3.990	584.90
		$CH(CH_3)CH_2S(=O)CH_3$			
4-49	Η	$C(=O)NH-CH(CH_3)CH_2$	NH	4.170	601.00
		$S(=O)_2CH_3$			001.00
4.50	**		NITT	4 2 42	£40.05
4-50	Η	4,5-(CH ₃) ₂ -thiazole-2-yl	NH	4.342	548.95
4-51	Η	thiazole-2-yl	NH	4.339	520.95
4-52	Η	6-CF ₃ -pyridine-2-yl	NH	4.392	580.90
4-53	Η	4-CF ₃ -thiazole-2-yl	NH	4.958	586.90
4-54	Н	$C(=O)NH-C(CH_3)_2CH_2$	NH	4.361	615.00
127			. 111	1.501	315.00
4.55		S(=O) ₂ CH ₃	* ***		500.00
4-55	Η	$C(=O)NH-C(CH_3)_2CH_2$	NH	4.164	599.00
		$S(=O)CH_3$			

C.5 Compound Examples 5

Compound examples 5-1 to 5-13 correspond to compound formula C.5:

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(C.6)

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(formula C.5)

wherein R¹, R² and Y of each synthesized compound is defined in one row of table C.5 below.

TABLE C.5

Com- pound Ex.	R^1	\mathbb{R}^2	Y	R _t (min)	[M + H]
5-1	Н	C(=O)NH-CH ₂ CF ₃	NH	4.394	552.00
5-2	Н	C(=O)NH—CH ₃	NH	4.128	484.00
5-3	Η	$C(=O)NH-CH_2CH_3$	NH	4.288	498.05
5-4	Η	C(=O)NH-cyclopropyl	NH	4.310	510.05
5-5	Η	C(=O)NH-CH2-cyclopropyl	NH	4.447	524.05
5-6	Η	$C(=O)NH_2$	NH	3.953	469.95
5-7	Η	$C(=O)NH-CH_2CH_2CF_3$	NH	4.424	566.10
5-8	Η	$C(=O)NH-CH_2CHF_2$	NH	4.269	534.05
5-9	Η	$C(=O)NH-CH(CH_3)_2$	NH	4.439	512.05
5-10	Η	C(=O)NH-CH ₂ CH(CH ₃) ₂	NH	4.566	526.05
5-11	Н	C(=O)NH—CH ₂ -tetrahydro- furan-2-yl	NH	4.257	554.05
5-12	Н	C(=O)NH-CH2CH2CH2OCH3	NH	4.261	542.05
5-13	H	C(=O)NH-CH ₂ CH ₂ OCH ₃	NH	4.166	528.05

C.6 Compound Examples 6

Compound examples 6-1 to 6-7 correspond to compounds $_{\mbox{\sc 40}}$ of formula C.6:

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.6 below.

TABLE C.6

Compound Ex.	R^1	R^2	Y	R _t (min)	[M + H]
6-1	Н	C(=S)NH-CH ₂ CF ₃	NH	4.571	570.90
6-2	Η	$C(=O)NH-CH_2CH_3$	NH	4.283	501.00
6-3	Η	$C(=O)NH-CH_3$	NH	4.231	487.05
6-4	Η	$C(=S)NH-CH_3$	NH	4.485	503.00

TABLE C.6-continued

Com- pound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R, (min)	[M + H]
6-5	H	$\begin{array}{l} \text{C(==S)NHCH}_2\text{CH}_3\\ \text{C(==O)NH-cyclopropyl}\\ \text{C(==O)NHCH}_2\text{CF}_3 \end{array}$	NH	4.609	517.05
6-6	H		NH	4.383	513.05
6-7	H		NH	4.364	555.00

C.7 Compound Examples 7

Compound examples 7-1 to 7-8 correspond to compounds of formula C.7:

$$F = \begin{cases} F & \text{(C.7)} \\ F & \text{(C.7)}$$

30 wherein R¹, R² and Y of each synthesized compound is defined in one row of table C.7 below.

TABLE C.7

Compound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R _t (min)	[M + H]
7-1	Н	C(=O)NH-CH2CF3	NH	4.025	527.00
7-2	Η	C(=O)NH—CH ₂ -cyclopropyl	NH	4.078	499.00
7-3	Η	C(=O)NH-cyclopropyl	NH	3.939	485.00
7-4	Η	$C(=O)NH-CH_2CH_3$	NH	3.920	473.00
7-5	Η	$C(=O)NH-CH_3$	NH	3.861	459.05
7-6	Η	$C(=S)NH-CH_3$	NH	4.110	475.05
7-7	Η	$C(=S)NH-CH_2CH_3$	NH	4.263	489.05
7-8	Η	$C(=S)NH-CH_2CF_3$	NH	4.234	543.00

C.8 Compound Examples 8

Compound examples 8-1 to 8-8 correspond to compounds of formula C.8:

$$F \xrightarrow{F} \xrightarrow{F} O \xrightarrow{N} \qquad (C.8)$$

$$F \xrightarrow{F} Q \xrightarrow{N} \qquad R^1$$

$$F \xrightarrow{R^1} \qquad R^2$$

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.8 below.

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TABLE C.8

Com- pound Ex.	R^1	\mathbb{R}^2	Y	R, (min)	[M + H]
8-1	Н	$C(=O)NH-CH_2CF_3$	NH	4.271	546.95
8-2	Н	$C(=\!\!\!=\!$	NH	4.205	519.00
8-3	Н	C(=O)NH-cyclopropyl	NH	4.160	505.10
8-4	Н	$C(=O)NH-CH_2CH_3$	NH	4.149	493.10
8-5	Н	$C(=O)NH-CH_3$	NH	4.002	479.10
8-6	Н	$C(=S)NH-CH_3$	NH	4.253	495.00
8-7	Н	$\mathbf{C}(=\!\!=\!\!\mathbf{S})\mathbf{N}\mathbf{H}\!-\!\!\mathbf{C}\mathbf{H}_2\mathbf{C}\mathbf{H}_3$	NH	4.399	509.00
8-8	Н	$C(=S)NH-CH_2CF_3$	NH	4.339	562.90

C.9 Compound Examples 9

Compound examples 9-1 to 9-15 correspond to compounds of formula C.9:

$$CI \xrightarrow{F} \xrightarrow{F} O \xrightarrow{N} N$$

$$CI \xrightarrow{V} Q$$

$$CI \xrightarrow{V} Q$$

$$R^{1}$$

$$R^{2}$$

wherein R^1 , R^2 and Y of each synthesized compound is $_{40}$ defined in one row of table C.9 below.

TABLE C.9

Com- pound Ex.	\mathbb{R}^1	\mathbb{R}^2	Y	R _t (min)	[M + H]
9-1	Н	C(=O)NH-CH ₂ CF ₃	NH	4.389	556.95
9-2	Η	$C(=O)NH-CH_2CH_3$	NH	4.291	503.05
9-3	Η	$C(=O)NH-CH_3$	NH	4.153	489.05
9-4	Η	C(=O)NH-CH2C6H5	NH	4.535	565.00
9-5	Η	C(=O)NH-CH ₂ -pyridine-3-yl	NH	3.543	566.00
9-6	Η	$C(=O)NH-CH(CH_3)CH_2SCH_3$	NH	4.400	562.90
9-7	Η	$C(=O)NH-CH_2CH_2OC_6H_5$	NH	4.506	595.00
9-8	Η	$C(=O)NH-CH(CH_3)CH_2OCH_3$	NH	4.245	547.00
9-9	Η	$C(=O)NH-CH(CH_3)C_6H_5$	NH	4.552	579.00
9-10	Η	$C(=O)NH-CH(CH_3)CF_3$	NH	4.519	571.00
9-11	Η	C(=O)NH-CH(CH ₃)cyclopropyl	NH	4.566	543.00
9-12	Η	C(=O)NH-CH ₂ CH ₂ CF=CF ₂	NH	4.490	583.00
9-13	Η	$C(=O)NH-CH(CH_3)CH_2OC_6H_5$	NH	4.715	609.00
9-14	Η	C(=O)NH-1-(C ₆ H ₅)cyclopropyl 1-yl	NH	4.635	591.00
9-15	Н	$C(=O)NH-C(CH_3)_2CH_2SCH_3$	NH	4.946	577.00

C.10 Compound Examples 10

Compound examples 10-1 to 10-6 correspond to compounds of formula C.10:

$$CI \xrightarrow{F} O \xrightarrow{N} N$$

$$CI \xrightarrow{R^1} N$$

$$R^2$$

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.10 below.

TABLE C.10

Com- pound Ex.	R^1	\mathbb{R}^2	Y	R_t (min)	[M + H]
10-1	Н	C(=O)NH-CH ₂ CF ₃	NH	4.598	577.00
10-2	H	$C(=O)NH-CH_3$	NH	4.291	508.90
10-3	Η	$C(=O)NH-CH_2CH_3$	NH	4.527	523.00
10-4	Η	C(=O)NH-cyclopropyl	NH	4.527	535.10
10-5	Η	C(=O)NH-CH2cyclopropyl	NH	4.675	549.10
10-6	Н	$C(=S)NH-CH_3$	NH	4.596	524.95

C.11 Compound Examples 11

Compound examples 11-1 to 11-3 correspond to compounds of formula C.11:

wherein R^1 , R^2 and Y of each synthesized compound is defined in one row of table C.11 below.

TABLE C.11

Com- pound Ex.	\mathbb{R}^1	R^2	Y	R _t (min)	[M + H]
11-1	Н	C(=O)NH-CH ₂ CF ₃	NH	4.556	571.10
11-2	Η	C(=O)NH-CH ₃	NH	4.322	503.10
11-3	H	$C(=O)NH-CH_2CH_3$	NH	4.464	517.10

B. Biological Examples

Evaluation of Pesticidal Activity

The activity of the compounds of formula III of the present invention could be demonstrated and evaluated by the following biological test.

B.1 Tobacco Budworm (Heliothis virescens) I

For evaluating control of tobacco budworm (Heliothis virescens) the test unit consisted of 96-well-microtiter plates containing an insect diet and 15-25 H. virescens eggs. The compounds were formulated using a solution containing 75% v/v water and 25% v/v DMSO. Different concentrations of formulated compounds were sprayed onto the insect diet at 10 μl, using a custom built micro atomizer, at two replications. After application, microtiter plates are incubated at about 28±1° C. and about 80±5% relative humidity for 5 days. Egg 10 and larval mortality is then visually assessed.

In this test, the compounds 1-1, 1-2, 1-3, 1-4, 1-5, 1-6, 1-7, 1-8, 1-9, 1-10, 1-11, 1-12, 1-13, 1-14, 1-15, 1-16, 1-17, 1-18, 1-19, 1-20, 1-21, 1-22, 1-23, 1-26, 1-27, 1-28, 1-29, 1-30, 1-31, 1-32, 1-33, 1-34, 1-35, 1-36, 1-39, 1-40, 1-41, 1-42, 15 1-43, 1-44, 1-45, 1-47, 1-48, 1-49, 1-51, 1-52, 1-53, 1-54, 1-55, 1-56, 1-57, 1-58, 1-59, 1-60, 1-62, 1-63, 1-64, 1-65, 1-66, 1-67, 1-68, 1-69, 1-70, 1-71, 1-72, 1-73, 1-74, 1-75, 1-76, 1-77, 1-79, 1-80, 1-81, 1-82, 1-83, 1-84, 1-85, 1-86, 1-87, 1-88, 1-89, 1-90, 1-91, 1-92, 1-93, 1-94, 1-95, 2-1, 2-2, 20 2-3, 2-4, 2-5, 2-6, 2-7, 2-8, 2-9, 2-10, 2-11, 2-12, 2-13, 2-14, 2-15, 2-16, 2-17, 2-18, 2-19, 3-1, 3-2, 3-3, 4-1, 4-2, 4-3, 4-4, 4-5, 4-6, 4-7, 4-8, 4-9, 4-10, 4-11, 4-12, 4-13, 4-14, 4-15, 4-16, 4-17, 4-18, 4-19, 4-20, 4-21, 4-22, 4-23, 4-24, 4-25, 4-26, 4-27, 4-28, 4-29, 4-30, 4-31, 4-32, 4-33, 4-34, 4-35, 25 4-36, 4-37, 4-38, 4-39, 4-40, 4-41, 4-42, 4-43, 4-44, 4-45, 4-46, 4-47, 4-48, 4-49, 4-50, 4-51, 4-52, 4-53, 4-54, 4-55, 5-1, 5-2, 5-3, 5-4, 5-5, 5-6, 5-9, 5-10, 5-11, 5-12, 5-13, 5-14, 6-1, 6-2, 6-3, 6-4, 6-5, 6-6, 6-7, 7-1, 7-2, 7-3, 7-4, 7-5, 7-6, 7-7, 7-8, 8-1, 8-2, 8-3, 8-4, 8-5, 8-6, 8-7, 8-8, 9-1, 9-2, 9-3, 9-4, 30 mula III 9-5, 9-6, 9-7, 9-8, 9-9, 9-10, 9-11, 9-12, 9-13, 9-14, 9-15, 10-1, 10-2, 10-3, 10-4, 10-5, 10-6, 10-6, 11-1, 11-2 and 11-3, at 2500 ppm, respectively showed a mortality of at least 75% in comparison with untreated controls.

We claim:

1. A process for producing a carbonyl compound of formula I

$$(R^{5})_{q} \xrightarrow{B^{2}} X \xrightarrow{O} N$$

$$(A^{4})_{p} \xrightarrow{A^{4}} (R^{4})_{p}$$

$$A^{5}$$

$$A^{1}$$

$$A^{2} \xrightarrow{V} H$$

$$A^{5}$$

$$A^{2} \xrightarrow{V} H$$

$$A^{5}$$

$$A$$

 A^1, A^2, A^3 and A^4 are C or substituted C;

 B^1 , B^2 and B^3 are C or substituted C;

X is selected from the group consisting of C_1 - C_4 -alkyl and fluorinated C_1 - C_4 alkyl;

each R⁴ is independently selected from the group consisting of fluorine; chlorine; cyano; C₁-C₆-alkyl; fluorinated C₁-C₆-alkyl; C₁-C₆-alkoxy and fluorinated C₁-C₆- 60

or two radicals R⁴ bound on adjacent carbon atoms may be together a group selected from the group consisting -CH2CH2CH2CH2-—CH=CH-CH=CH-, and -CH2CH2CH2-, thus forming, 65 together with the carbon atoms to which they are bound, a 5- or 6-membered ring;

each R5 is independently selected from the group consisting of fluorine, chlorine, and fluorinated C₁-C₆-alkyl; p is 0, 1, 2, 3 or 4; and q is 0, 12, 3, 4 or 5; comprising following step:

reacting a compound of formula II

wherein

Z is selected from the group consisting of Br, I, and $-OSO_2$ $-R^{z_1}$, where R^{z_1} is C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl or phenyl which may be substituted by 1, 2 or 3 radicals selected from the group consisting of C1-C4alkyl, C₁-C₄-haloalkyl C₁-C₄-alkoxy and C₁-C₄-haloalkoxy;

with carbon monoxide and hydrogen in the presence of a transition metal complex catalyst.

2. A process for producing imine compounds of the for-

$$(R^5)_q \xrightarrow{B^2} X \xrightarrow{X} O \xrightarrow{N} X \xrightarrow{A^4 (R^4)_p} X \xrightarrow{A^3 (R^4)_p} X \xrightarrow{N} X \xrightarrow{N} X \xrightarrow{R^2} R^2$$

wherein

35

Y is O, N— \mathbb{R}^3 , S(O)_n or a chemical bond;

R¹ is selected from the group consisting of hydrogen; C_1 - C_6 -alkyl and fluorinated C_1 - C_6 -alkyl;

R² is selected from the group consisting of hydrogen; cyano; C1-C10-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R6; C2-C10-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^6 ; C_2 - C_{10} -alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶;

 $-Si(R^{14})_2R^{13};$ $-N(R^8)R^9$; $-N(R^8)C(=O)R^6$;

 $-OR^{7}; -SR^{7}; -S(O)_{m}R^{7}; -S(O)_{m}N(R^{8})R^{9}; -C(=OR^{7}; -C(=OR$ $--C(=O)R^{\circ}$ -C(=O)OR⁷;

radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered satu-

rated, partially unsaturated or aromatic heterocyclic

 $-C(=O)N(R^8)R^9; -C(=S)R^6;$ $-C(=S)OR^7$, $-C(=S)N(R^8)R^9$; $-C(=NR^8)R^6$; phenyl which may be substituted by 1, 2, 3, 4 or 5 ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals

with the proviso that R^2 is not — OR^7 if Y is O;

R³ is selected from the group consisting of hydrogen; cyano; C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₃-C₈-cycloalkyl which may be partially or 10 fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₁₀-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R⁶; C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted 15 by one or more radicals R⁶

y one of more radicals K, $-N(R^8)R^9$; $-Si(R^{14})_2R^{13}$; $-OR^7$; $-SR^7$; $-S(O)_m$, R^7 ; $-S(O)_mN(R^8)R^9$; $-C(=O)R^6$; $-C(=O)OR^7$; $-C(=O)N(R^8)R^9$; $-C(=S)R^6$; $-C(=S)OR^7$; $-C(=S)N(R^8)R^9$:

-C(=NR⁸)R⁶; phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting 25 of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

or R^2 and R^3 together form a group $= CR^{11}R^{12}; = S(O)$ $_{m}R^{7}$; $=S(O)_{m}N(R^{8})R^{9}$; $=NR^{8}$; or $=NOR^{7}$;

or R² and R³ together form a C₂-C₇ alkylene chain, thus forming, together with the nitrogen atom to which they are bound, a 3-, 4-, 5-, 6-, 7- or 8-membered ring, where the alkylene chain may be interrupted by 1 or 2 O, S and/or NR¹⁸ and/or 1 or 2 of the CH, groups of 35 the alkylene chain may be replaced by a group C=O, C=S and/or C=NR¹⁸; and/or the alkylene chain may be substituted by one or more radicals selected from the group consisting of halogen, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, 40 C₁-C₆-haloalkylthio, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially 45 unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

each R⁶ is independently selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C_3 - C_8 -cy-cloalkyl, C_3 - C_8 -halocycloalkyl, —Si(R^{14})₂ R^{13} , —OR⁷, —OSO₂ R^7 , —S(O), R^7 , —S(O), R^8) R^9 , — R^9 , —C(—O)N(R^8) R^9 , —C(—S)N(R^8) R^9 , 55 -R(R)R, -C(=O)R(R)R, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group con- 60 sisting of N, O, S, NO, SO and SO, as ring members, where the heterocyclic ring may be substituted by one or more radicals R10

and, in case R⁶ is bound to a cycloalkyl group or to a heterocyclic ring formed by R1 and R2 together with 65 the atoms to which they are bound, R⁶ may additionally be selected from the group consisting of C₁-C₆-

alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -alkynyl, C2-C6-haloalkynyl and benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰; and in groups $-C(=O)R^6$, $-C(=S)R^6$, $-C(=NR^8)R^6$ and $-N(R^8)C(=O)R^6$, R^6 may additionally be selected from the group consisting of hydrogen, halogen, $\mathrm{C_1\text{-}C_6\text{-}alkyl},\,\mathrm{C_1\text{-}C_6\text{-}haloalkyl},\,\mathrm{C_1\text{-}C_6\text{-}alkoxy\text{-}C_1\text{-}C_6\text{-}alkoxy\text{$ alkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 alkynyl, C₁-C₆-haloalkynyl and benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} ;

or two geminally bound radicals R⁶ together form a group selected from the group consisting of $=CR^{11}R^{12}$, $=S(O)_mR^7$, $=S(O)_mN(R^8)R^9$, $=N-R^8$, $=NOR^7$ and $=NNR^8$;

or two radicals R⁶, together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO2, as ring members;

each R⁷ is independently selected from the group consisting of hydrogen, cyano, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, C₁-C₆-haloalkylthio, C₁-C₆-alkylsulfinyl, C₁-C₆-haloalkylsulfinyl, C_1 - C_6 -alkylsulfonyl, C_1 - C_6 -haloalkylsulfonyl, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkyl-C₁-C₄alkyl, C₃-C₈-halocycloalkyl, C₂-C₆-alkenyl, C₂-C₆haloalkenyl, C_2 - C_6 -alkynyl, C_2 - C_6 -haloalkynyl, —Si $(R^{14})_2R^{13}$, —SR 8 , —S(O)N(R 8)R 9 , —N(R 8)R 9 , —N=CR 15 R 16 , —C(=O)R 17 , —C(=O) N(R)R 9 , —C(=S)N(R 8)R 9 ,

-C(=O)OR¹⁷, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R¹⁰;

with the proviso that R^7 is not C_1 - C_6 -alkoxy or C_1 - C_6 haloalkoxy if it is bound to an oxygen atom;

each R⁸ is independently selected from the group consisting of hydrogen, cyano, C1-C6-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R19, C1-C6-alkoxy, C1-C6-haloalkoxy, C₁-C₆-alkylthio, C₁-C₆-haloalkylthio, where the alkyl moiety in the four last-mentioned radicals may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl-C₁-C₄-alkyl where the cycloalkyl moiety may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₁-C₆-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , C_2 - C_6 alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R^{19} , — $S(O)_m R^{20}$, — $S(O)_n N(R^{21}) R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals R¹⁰, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring

members, where the heterocyclic ring may be substituted by one or more radicals R^{10} ;

each R⁹ is independently selected from the group consisting of hydrogen, cyano, C₁-C₆-alkyl which may be partially or fully halogenated and/or may be substituted by 5 one or more radicals R^{19} , C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, C_1 - C_6 -haloalkylthio, where the alkyl moiety in the four last-mentioned radicals may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully halogenated 10 and/or may be substituted by one or more radicals R¹⁹ C₃-C₈-cycloalkyl-C₁-C₄-alkyl where the cycloalkyl moiety may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₂-C₆-alkenyl which may be partially or fully halogenated and/or 15 may be substituted by one or more radicals R^{19} , C_2 - C_6 alkynyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R19. $-S(O)_m R^{20}$, $-S(O)_n N(R^{21}) R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals R^{10} , and a 3-, 4-, 5-, 20 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or 25 more radicals R10

or R^8 and R^9 together form a group $= CR^{11}R^{12}$;

or R⁸ and R⁹, together with the nitrogen atom to which they are bound, may form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals R^{1'}; 35

each $R^{1\check{0}}$ is independently selected from the group consisting of fluorine, chlorine, cyano, nitro, —SCN, SF₅, C₁-C₁₀-alkyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₃-C₈-cycloalkyl which may be partially or fully 40 halogenated and/or may be substituted by one or more radicals R19, C2-C10-alkenyl which may be partially or fully halogenated and/or may be substituted by one or more radicals R¹⁹, C₂-C₁₀-alkynyl which may be partially or fully halogenated and/or may be substituted by 45 one or more radicals R^{19} , $-OR^{20}$, $-SR^{20}$, $-S(O)_m$ R^{20} , $-S(O)_mN(R^{21})R^{22}$, $C(=O)R^9$, $-C(=O)OR^{20}$, $-C(=NR^{21})R^{22}$, $-C(=O)N(R^{21})R^{22}$, -C(=S)N $(R^{21})R^{22}$, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy; and a 3-, 4-, 5-, 6- or 7-membered saturated or unsaturated heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting 55 of N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C₁-C₆-haloalkoxy;

or two radicals R¹⁰ bound on adjacent atoms together form a group selected from the group consisting of —CH₂CH₂CH₂CH₂—, —CH—CH—CH—CH—, —N—CH—CH—CH—, —CH—N—CH—CH—, —N—CH—N=CH—, —OCH₂CH₂CH₂—, 65—OCH—CHCH₂—, —CH₂OCH₂CH₂—, —OCH₂CH₂CH₂—, —OCH₂CH₂CH₂—, —OCH₂CH₂CH₂—,

 $-CH=CH_2CH_2-, -CH_2CH_2O-, -CH=CHO-,$ $-CH_2OCH_2-$, $-CH_2C(=O)O-$, -C(=O) $--O(CH_2)O--,$ -SCH₂CH₂CH₂-—SCH=CHCH₂—, -CH₂SCH₂CH₂-—SCH₂CH₂S—, —SCH₂SCH₂—, —CH₂CH₂S $-CH=CHS-, -CH_2SCH_2-, -CH_2C(=S)S$ $-C(=S)SCH_2-, -S(CH_2)S-, -CH_2CH_2NR^{21}$ —CH2CH=N—, $-CH=CH-NR^{21}$ —OCH—N— and —SCH—N—, thus forming, together with the atoms to which they are bound, a 5- or 6-membered ring, where the hydrogen atoms of the above groups may be replaced by one or more substituents selected from the group consisting of fluorine, chlorine, methyl, halomethyl, hydroxyl, methoxy and halomethoxy or one or more CH₂ groups of the above groups may be replaced by a C=O group;

R¹¹, R¹² are, independently of each other and independently of each occurrence, selected from the group consisting of hydrogen, halogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C₂-C₆-alkynyl, C₃-C₈-cycloalkyl, C₃-C₈-haloacycloalkyl, C₁-C₆-alkoxy-C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆-alkoxy, C₁-C₆-baloalkoxy, C₁-C₆-balo

stituted by one or more radicals R¹⁰;

R¹³, R¹⁴ are, independently of each other and independently of each occurrence, selected from the group consisting of C₁-C₄-alkyl, C₃-C₆-cycloalkyl, C₁-C₄-alkoxy-C₁-C₄-alkyl, phenyl and benzyl;

NO, SO and SO2, as ring members, which may be sub-

R¹⁵, R¹⁶ are, independently of each other and independently of each occurrence, selected from the group consisting of C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₂-C₆-alkenyl, C₂-C₆-haloalkenyl, C₂-C₆-haloalkynyl, C₃-C₈-cycloalkyl, C₃-C₈-halocycloalkyl, C₁-C₆-alkoxy-C₁-C₆-alkyl, C₁-C₆-haloalkoxy-C₁-C₆-alkyl, phenyl which may be substituted by 1, 2, 3, 4, or 5 radicals R¹⁰; and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, which may be substituted by one or more radicals R¹⁰;

each R^{17} is independently selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 -haloalkynyl, C_3 - C_8 -cycloalkyl, C_3 - C_8 -halocycloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, C_1 - C_6 -haloalkoxy- C_1 - C_6 -alkyl, phenyl and benzyl;

each R¹⁸ is independently defined like R³;

each R¹⁹ is independently selected from the group consisting of cyano, azido, nitro, —SCN, SF₅, C₃-C₈-cy-cloalkyl, C₃-C₈-halocycloalkyl, —Si(R¹⁴)₂R¹³, —OR²⁰, —OSO₂R²⁰, —SR²⁰, —S(O), R²⁰, —S(O), N (R²¹)R²², —V(R²¹)R²², —C(—O)N(R²¹)R²², —C(—O)R(R²¹)R²², —C(—O)R²⁰, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C₁-C₆-haloalkoxy,

and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals independently selected from the group consisting of fluorine, chlorine, cvano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C₁-C₆-haloalkoxy;

and, in case R¹⁹ is bound to a cycloalkyl group, R¹⁹ may 10 additionally be selected from the group consisting of C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 alkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_2 - C_6 alkynyl and C₂-C₆-haloalkynyl;

and in groups $-C(=O)R^{19}$, R^{19} may additionally be 15 selected from the group consisting of hydrogen, halogen, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy- C_1 - C_6 -alkyl, C_2 - C_6 -alkenyl, C_2 - C_6 -haloalkenyl, C_1 - C_6 -alkynyl, and C_2 - C_6 -haloalkynyl;

or two geminally bound radicals $R^{\rm 19}$ together form a group $\ ^{20}$ selected from the group consisting of =CR¹¹R¹², =S(O)_mR²⁰, =S(O)_mN(R²¹)R²², =NR²¹, =NOR²⁰ and =NNR²¹;

or two radicals R19, together with the carbon atoms to which they are bound, form a 3-, 4-, 5-, 6-, 7- or 25 8-membered saturated or partially unsaturated carbocyclic or heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members;

each R²⁰ is independently selected from the group consisting of hydrogen, cyano, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_3 - C_8 -cycloalkyl, C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl, C_3 - C_8 -halocycloalkyl, $_{35}$ $\label{eq:c2-C6-alkenyl} \textbf{C}_2\textbf{-}\textbf{C}_6\textbf{-}\textbf{alkenyl}, \quad \textbf{C}_1\textbf{-}\textbf{C}_6\textbf{-}\textbf{alkynyl},$ C_2 - C_6 -haloalkynyl, — $Si(R^{14})_2R^{13}$, C_1 - C_6 -alkylaminosulfonyl, amino, C₁-C₆-alkylamino, di-(C₁-C₆-alkyl)amino, C₁-C₆-alkylcarbonyl, C₁-C₆-haloalkylcarbonyl, aminocarbonyl, C_1 - C_6 -alkylaminocarbonyl, di- $(C_1$ - C_6 - 40 alkyl)-aminocarbonyl, C1-C6-alkoxycarbonyl, C1-C6haloalkoxycarbonyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C_1 - C_6 -alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C₁-C₆-haloalkoxy, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and 50 C₁-C₆-haloalkoxy, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy; with the proviso that R^{20} is not C_1 - C_6 -alkoxy or C_1 - C_6 -

 R^{21} and R^{22} are independently of each other and independently of each occurrence selected from the group consisting of hydrogen, C₁-C₆-alkyl, C₁-C₆-haloalkyl, 65 C_1 - C_6 -alkoxy, C_1 - C_6 -haloalkoxy, C_1 - C_6 -alkylthio, C₁-C₆-haloalkylthio, C₃-C₈-cycloalkyl, C₃-C₈-halocy-

haloalkoxy if it is bound to an oxygen atom;

cloalkyl, C_3 - C_8 -cycloalkyl- C_1 - C_4 -alkyl, C_2 - C_6 -alkenyl, C2-C6-haloalkenyl, C2-C6-alkynyl, C1-C6-haloalkynyl, phenyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy, benzyl which may be substituted by 1, 2, 3, 4 or 5 radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C1-C6-alkyl, C_1 - C_6 -haloalkyl, C_1 - C_6 -alkoxy and C_1 - C_6 -haloalkoxy, and a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring containing 1, 2 or 3 heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals independently selected from the group consisting of fluorine, chlorine, cyano, nitro, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy and C_1 - C_6 -haloalkoxy;

or R21 and R22, together with the nitrogen atom to which they are bound, may form a 3-, 4-, 5-, 6- or 7-membered saturated, partially unsaturated or aromatic heterocyclic ring which may additionally containing 1 or 2 further heteroatoms or heteroatom groups selected from the group consisting of N, O, S, NO, SO and SO₂, as ring members, where the heterocyclic ring may be substituted by one or more radicals selected from f the group consisting of fluorine, chlorine, C1-C6-alkyl, C1-C6-haloalkyl, C1-C6-alkoxy and C₁-C₆-haloalkoxy;

each m is independently 1 or 2:

each n is independently 0, 1 or 2;

and A¹, A², A³, A⁴, B², B³, X, R⁴, R⁵, p and q are as defined in claim 1;

comprising following step:

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in preparing compound of formula (III) wherein R¹ is hydrogen,

reacting a compound of formula II

$$(R^{5})_{q} \xrightarrow{B^{3}} X \xrightarrow{O} N \xrightarrow{A^{4} (R^{4})_{p}} \xrightarrow{A^{3} A^{2}} Z$$

wherein A¹, A², A³, A⁴, B¹, B², B³, X, R⁴, R⁵, p and q are as defined above and

Z is selected from the group consisting of Br, I, and $-OSO_2$ $-R^{z1}$, where R^{z1} is C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl or phenyl which may be substituted by 1, 2 or 3 radicals selected from the group consisting of C₁-C₄alkyl, C₁-C₄-haloalkyl C₁-C₄-alkoxy or C₁-C₄-haloalkoxy;

with carbon monoxide and hydrogen in the presence of a transition metal complex catalyst to produce a carbonyl compound of formula I

(I)

$$(\mathbb{R}^5)_q \xrightarrow{\mathbb{B}^3} X \xrightarrow{\mathbb{N}} \mathbb{N}$$

$$A^4 \xrightarrow{(\mathbb{R}^4)_p} \mathbb{A}^3$$

$$A^2 \xrightarrow{\mathbb{N}} \mathbb{H};$$

reacting the compound of formula I with a compound NH_2 —Y— R^2 to obtain the compound of formula (III) wherein R^1 is hydrogen; or

in preparing compound of formula (III) wherein R¹ is not hydrogen,

reacting a compound of formula II with a Grignard reagent R¹—MgHal, where Hal is Cl, Br or I, or an organolithium compound R¹—Li to obtain an alcohol of formula IV

$$(R^5)_q$$
 B^3 X O N A^4 $(R^4)_p$ A^3 A^2 A^3 A^4 A^3 A^4 A^4 A^3 A^4 $A^$

oxidizing the alcohol of formula $\ensuremath{\mathrm{IV}}$ to obtain a carbonyl compound $\ensuremath{\mathrm{V}}$

$$(R^{5})_{q} \xrightarrow{B^{1}} X \xrightarrow{(V)} N \xrightarrow{A^{4} (R^{4})_{p}} A^{3}$$

$$A^{1} \xrightarrow{A^{2}} R^{1}$$

$$50$$

and

reacting the carbonyl compound of formula V with a compound NH₂—Y—R² wherein R¹ is not hydrogen.

3. The process as claimed in claim 1, where Z is Br, I or $-OSO_2-R^{z_1}$, where R^{z_1} is selected from the group consisting of CH₃, CF₃ and 4-methylphenyl.

4. The process as claimed in claim 1, where carbon monoxide and hydrogen are used in a molar ratio of from 20:1 to

5. The process as claimed in claim **4**, where carbon monoxide and hydrogen are used in a molar ratio of from 2:1 to 1:2

6. The process as claimed in claim **1**, where the catalyst is a group VIII metal complex.

7. The process as claimed in claim **6**, where the metal is selected from the group consisting of Pd, Pt, Ni, Rh, Ir and Ru.

8. The process as claimed in claim **1**, where the catalyst contains a monodentate and/or bidentate ligand.

9. The process as claimed in claim 1, where the catalyst contains a phosphorus-containing ligand.

10. The process as claimed in claim 9, where the phosphorus-containing ligand is a monodentate ligand selected from the group consisting of phosphorus compounds of formula $PR^aR^bR^c$, where

R^a, R^b and R^c, independently of each other, are selected from the group consisting of C₃-C₁₂-alkyl, C₃-C₁₂-alkoxy, where the alkyl moieties in the 2 last-mentioned radicals may carry 1, 2 or 3 substituents R^d; C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, C₅-C₁₈-polycyclyl, C₅-C₁₈-polycyclyloxy, aryl, aryloxy, hetaryl and hetaryloxy, where the cycloalkyl, heterocyclyl, polycyclyl, aryl and hetaryl moieties in the 10 last-mentioned radicals may carry 1, 2, 3 or 4 substituents R^e;

R^a and R^b together with the phosphorus atom to which they are bound form a 5-, 6-, 7- or 8-membered heterocyclic ring which may be additionally fused to one, two or three C₃-C₁₀-cycloalkyl, heterocyclyl, aryl or hetaryl groups, where the heterocyclic ring and, if present, the fused-on groups may each independently carry one, two, three or four substituents Re;

each R^d is independently selected from the group consisting of C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, aryl, aryloxy, hetaryl, hetaryloxy, C₁-C₆-alkoxy, OH, SH, COOH, carboxylate, SO₃H, sulfonate, NE¹E², NE¹E²E³⁺X⁻, halogen, nitro, acyl and cyano;

each R^e is independently selected from the group consisting of C₁-C₆-alkyl, C₃-C₁₀-cycloalkyl, C₃-C₁₀-cycloalkoxy, heterocyclyl, heterocyclyloxy, aryl, aryloxy, hetaryl, hetaryloxy, C₁-C₆-alkoxy, OH, SH, COOH, carboxylate, SO₃H, sulfonate, NE¹E², NE¹E²E³⁺X⁻, halogen, nitro, acyl and cyano;

E¹, E² and E³ are identical or different radicals selected from the group consisting of hydrogen, C₁-C₆-alkyl, C₃-C₁₀-cycloalkyl and aryl; and X⁻ is an anion equivalent.

11. The process as claimed in claim 10, where R^a , R^b and R^c , independently of each other, are selected from the group consisting of C_3 - C_{12} -alkyl, cyclohexyl, adamantyl, phenyl and phenoxy, where the cyclohexyl, adamantyl and phenyl moiety in the 4 last-mentioned radicals may carry 1, 2 or 3 substituents selected from the group consisting of C_1 - C_6 -alkyl and C_1 - C_4 -alkoxy.

12. The process as claimed in claim 9, where the phosphorus-containing ligand is a bidentate ligand selected from phosphorus compounds of formula

$$\begin{array}{c|c} \mathbf{R}^f - (\mathbf{X}^1)_f - \mathbf{P} - (\mathbf{X}^3)_c - \mathbf{A} - (\mathbf{X}^3)_c - \mathbf{P} - (\mathbf{X}^4)_h - \mathbf{R}^h \\ (\mathbf{X}^2)_g & (\mathbf{X}^5)_i \\ \vdots & \vdots & \vdots \\ \mathbf{R}^g & \mathbf{R}^i \end{array}$$

where

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X¹, X², X³, X⁴ and X⁵, independently of each other and independently of each occurrence, are selected from O, S, NR and a group SiR^kR^l, where R^l, R^k and R^l, independently of each other, are selected from the group

consisting of hydrogen, C₁-C₄-alkyl, C₃-C₆-cycloalkyl, heterocyclyl, aryl and hetaryl;

c, f, g, h and i are independently 0 or 1;

 R^f, R^g, R^h and R^i , independently of each other, are selected from the group consisting of C_3 - C_{12} -alkyl which may carry 1, 2 or 3 substituents R^d ; C_3 - C_{10} -cycloalkyl, heterocyclyl, C_5 - C_{18} -polycyclyl, aryl and hetaryl, where the cycloalkyl, heterocyclyl, polycyclyl, aryl and hetaryl moieties in the 5 last-mentioned radicals may carry 1, 2, 3 or 4 substituents R^e ;

where R^d and R^e are as defined in claim 10;

in case X^1 and X^2 are O or NR and f and g are 1, R^f together with R^g form a C_2 - C_5 -alkylene group; and/or in case X^4 and X^5 are O or NR i and h and g are 1, R^h together with R^i form a C_2 - C_5 -alkylene group; and

A is a bridging group.

- 13. The process as claimed in claim 12, where the bridging group A is selected from the group consisting of divalent 20 aliphatic groups, divalent alicyclic groups, divalent heterocyclic groups, divalent aliphatic-alicyclic groups, divalent aromatic groups, divalent araliphatic groups, divalent heteroaromatic groups, divalent heteroaromatic groups, divalent heteroaromatic-aliphatic groups and metallocene groups.
- 14. The process as claimed in claim 13, where the bridging group A is selected from the group consisting of C_2 - C_6 -alkylene, binaphthenediylyl, xanthenediyl and ferrocenediyl, where the cyclic moieties in the 3 last-mentioned radicals may carry 1, 2, 3, 4, 5 or 6 radicals selected from C_1 - C_6 -alkyl ³⁰ and C_1 - C_4 -alkoxy.
- 15. The process as claimed in claim 12, where R^f , R^s , R^h and R^i , independently of each other, are selected from the group consisting of C_3 - C_{12} -alkyl, cyclohexyl, adamantyl, phenyl, phenoxy and indolyl, where the phenyl moiety in phenyl and phenoxy and the indolyl radical may carry 1, 2 or 3 substituents selected from the group consisting of C_1 - C_6 -alkyl and C_1 - C_4 -alkoxy.
- 16. The process as claimed in claim 1, where the catalyst is produced by bringing the transition metal or a salt thereof and 40 the ligand in a molar ratio of from 10:1 to 1:100 into contact with each other.

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- 17. The process as claimed in claim 1, where the catalyst is used in such an amount that the metal is present in an amount of 0.001 to 10 mol-%, relative to 100 mol-% of compound II.
- **18**. The process as claimed in claim **1**, where reaction is carried out at 1 to 100 bar.
- 19. The process as claimed in claim 1, where reaction is carried out at 50 to 170° C.
- 20. The process as claimed in claim 1, where reaction is carried out in the presence of a base.
- 21. The process as claimed in claim 20, where the base is selected from the group consisting of aliphatic mono and polyamines, aromatic amines, alkanol amines, nitrogen-containing heterocyclic compounds and inorganic bases.
- 22. The process as claimed in claim 20 where the base is used in an amount of 0.1 to 10 mole equivalents, relative to 1 mole of compound II.
- 23. The process as claimed in claim 1, where X is trifluoromethyl.
 - **24**. The process as claimed in claim 1, where Y is NR³.
- 25. The process as claimed in claim 1, where R² is CO—N (R⁸)R⁹, CS—N(R⁸)R⁹ or CO—R⁶.
- **26**. The process as claimed in claim 1, where R^3 is selected from the group consisting of hydrogen, C_1 - C_4 -alkyl, C_1 - C_4 -haloalkyl and $-C(=O)R^6$.
- **27**. The process as claimed in claim **26**, where R^3 is selected from the group consisting of hydrogen, C_1 - C_4 -alkyl and C_1 - C_4 -haloalkyl.
- **29**. The process as claimed in claim **2**, where each R^5 is independently selected from the group consisting of Cl, F and fluorinated C_1 - C_2 -alkyl.
- 30. The process as claimed in claim 29, where each \mathbb{R}^5 is independently selected from the group consisting of chlorine and fluorine.
- **31**. The process as claimed in claim **2**, where Z is Br, I or $-OSO_2-R^{z1}$, where R^{z1} is selected from the group consisting of CH_3 , CF_3 and 4-methylphenyl.

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